

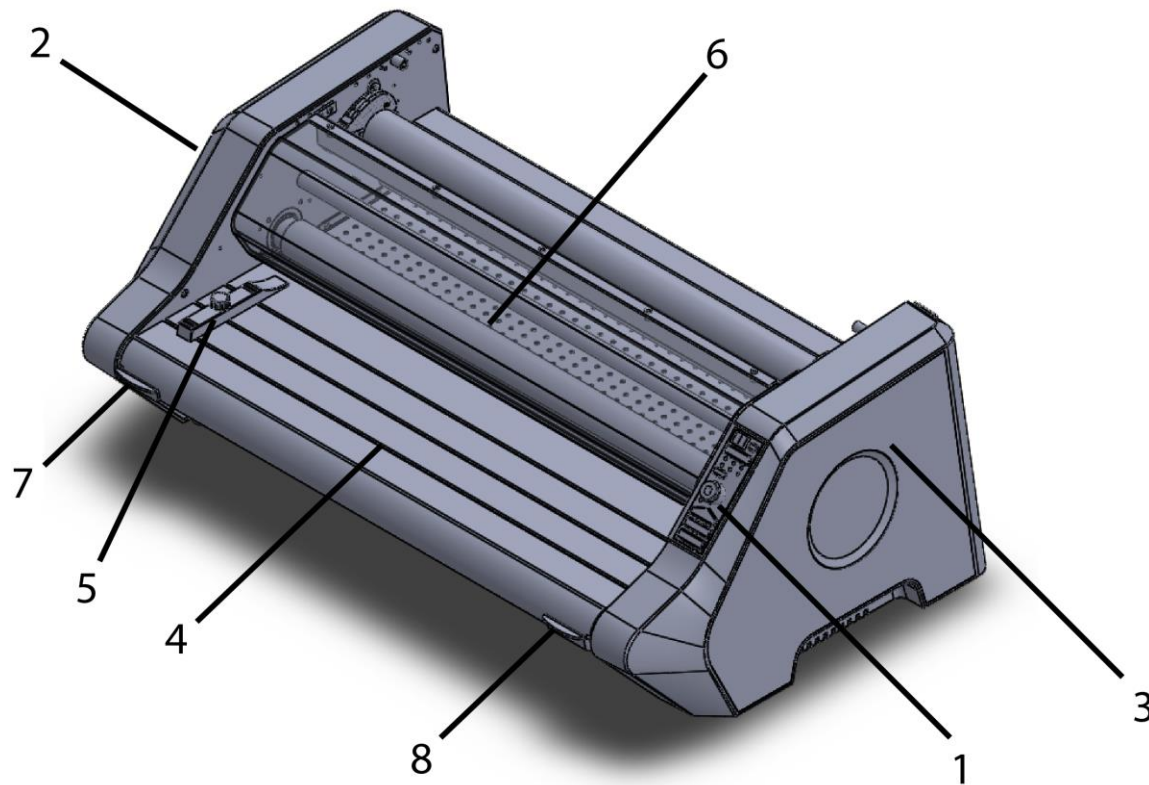
Parts Catalogue

Ultima 65-2 GRAY



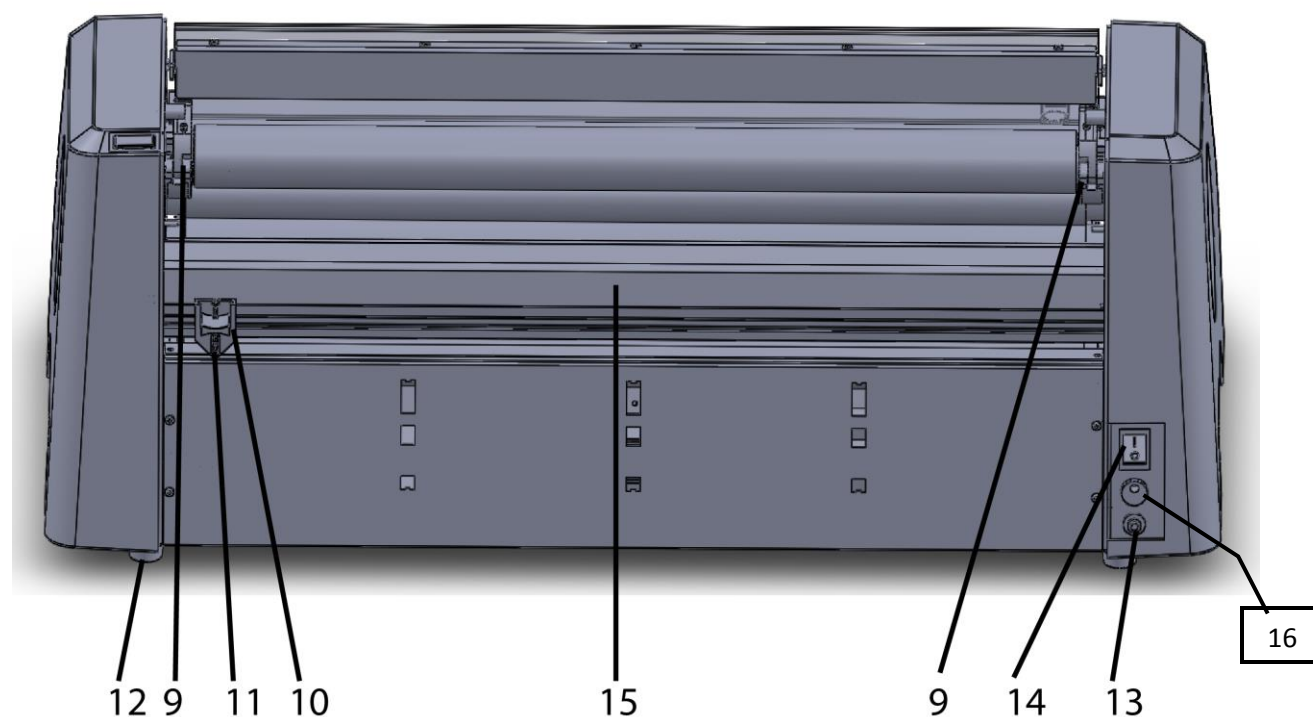
Equipment Product Code: 1710740B
PowerHelp (VSI) Model designation: [ULTIMA65-2GRAY](#)
ACCO Tech partner search name: ULTIMA65-2GRAY
Pertains to serial number TH1618700011 and forward
Document Rev. 08-23-2016
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Figure 1 – Covers



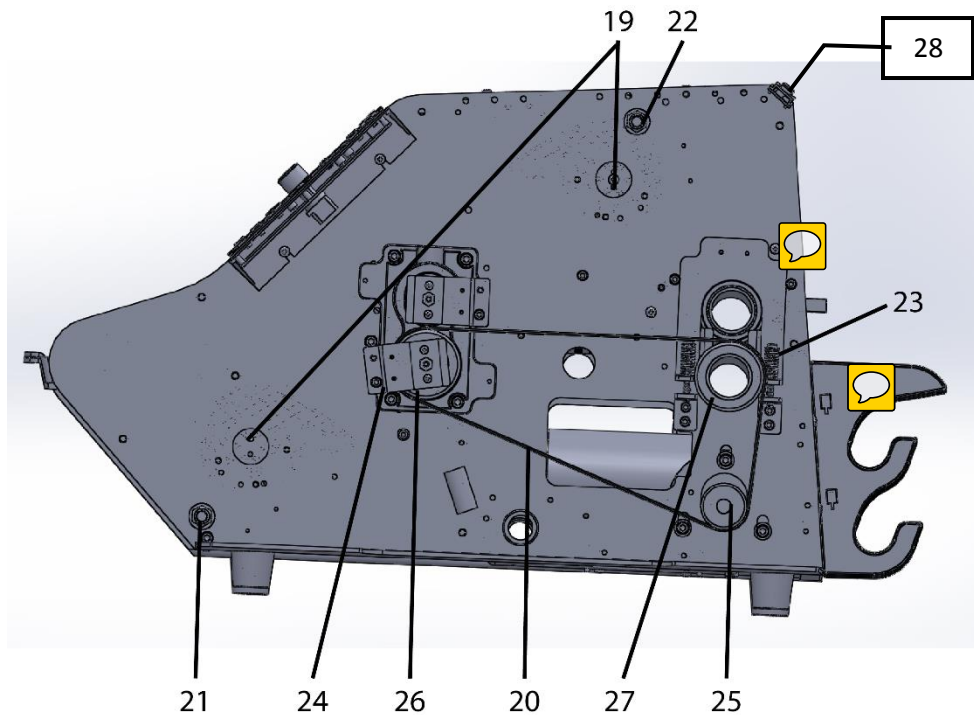
Index	Part Number	Description	Qty/Unit
1	ACOUL65SP017	Control Panel - Ultima	1
2	ACOUL65SP019	Side Cover, Left - Ultima	1
3	ACOUL65SP020	Side Cover, Right - Ultima	1
4	ACOUL65SP021	Front table assembly (complete assembly with both side brackets and all mounting hardware)	1
5	ACOUL65SP022	Paper Guide – Ultima (with thumb screw and nut)	1
6	ACOUL65SP023	Heat Shield – Ultima (complete assembly with side brackets and all mounting hardware)	1
7	ACOUL65SP041	Table latch (Left)	1
8	ACOUL65SP042	Table latch (Right)	1

Figure 2 – Rear View



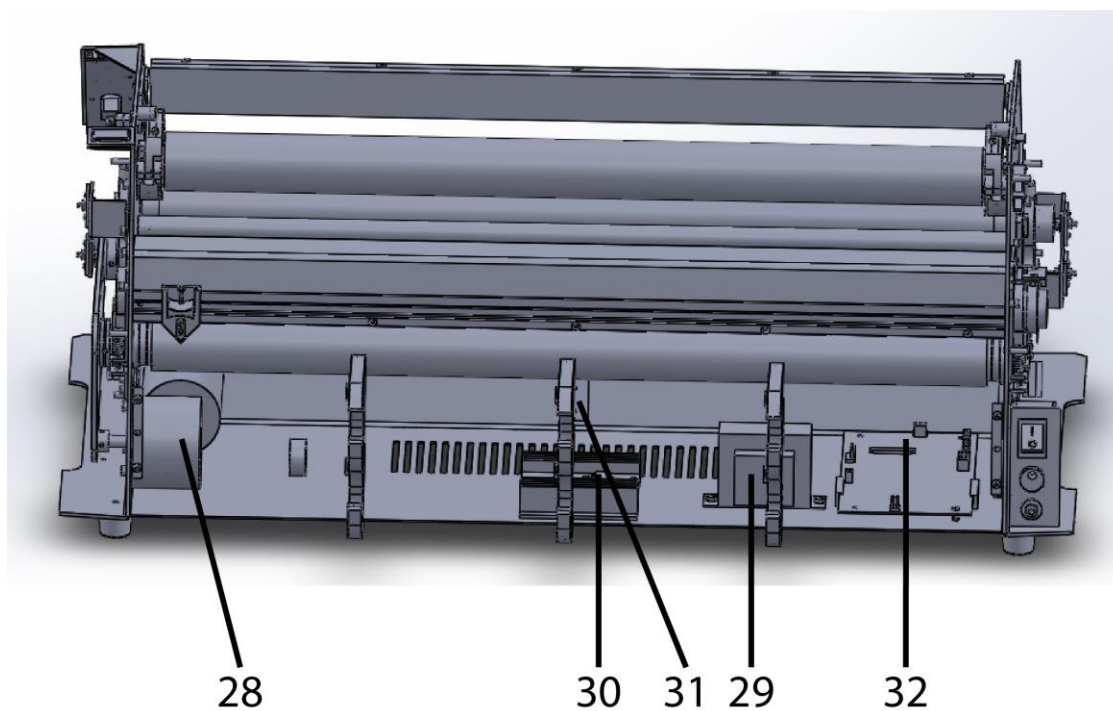
Index	Part Number	Description	Qty/Unit
9	ACOUL65SP002	EZ Load Saddle Assemblies (grey and light grey, set, one of each with mounting screws)	2
10	ACOUL65SP004	Cutter Assembly (includes a blade)	1
11	ACOUL65SP005	Blade	1
12	ACOUL65SP006	Foot	4
13	ACOUL65SP011	Fuse Breaker	1
14	ACOUL65SP012	Power switch	1
15	ACOUL65SP050	Pull Roller Cover	1
16	ACOUL65SP038	Power cable	1

Figure 4 – Drive Side (Control Panel Side), Right Side View



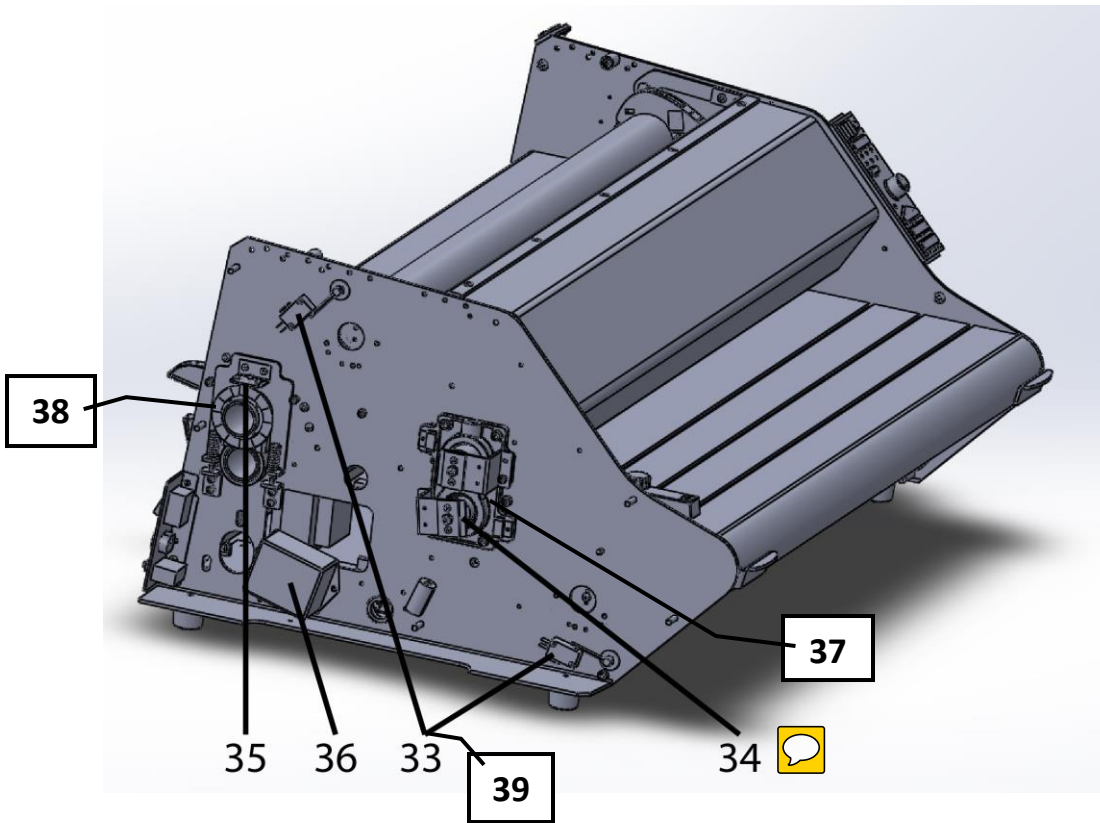
Index	Part Number	Description	Qty/Unit
19	ACOUL65SP003	EZ Load Endcaps - For standard film shaft (set, one of each and mounting screw)	2
20	ACOUL65SP030	Chain	1
21	ACOUL65SP036	Table break	1
22	ACOUL65SP037	Heat Shield Brake	1
23	ACOUL65SP039	Pressure springs (Pull rollers)	2
24	ACOUL65SP040	Pressure springs (Main rollers)	2
25	ACOUL65SP051	14 Tooth Sprocket	1
25	ACOUL65SP052	13 Tooth Sprocket	1
26	ACOUL65SP053	22 Tooth Sprocket (Heat roller)	1
27	ACOUL65SP053-1	22 Tooth Sprocket (Pull roller)	1
28	ACOUL65SP018	Stop Button – Ultima (rear)	1

Figure 5 – Rear View



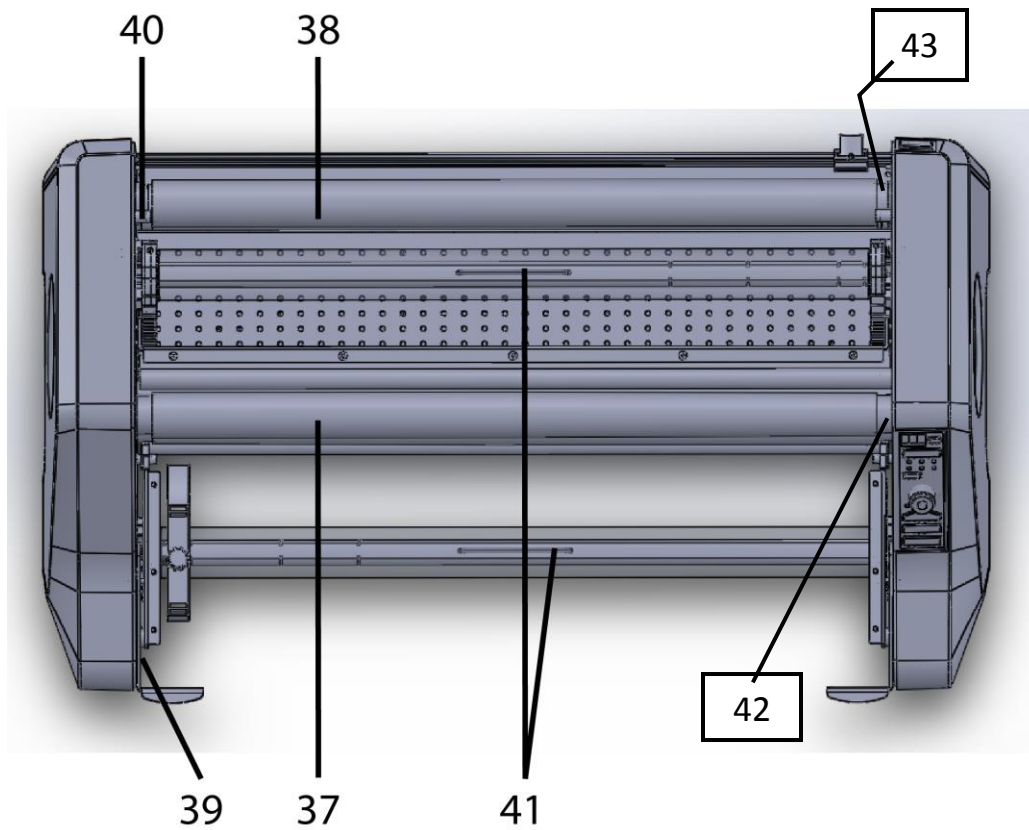
Index	Part Number	Description	Qty/Unit
28	ACOUL65SP055	Motor, Chi	1
29	ACOUL65SP014	Transformer Assembly	1
30	ACOUL65SP015	Triac Assembly	1
31	ACOUL65SP016	IR Sensor - Ultima	1
32	ACOUL65SP024	PCB - Ultima	1

Figure 6 – Left Side, (Non-Drive Side)



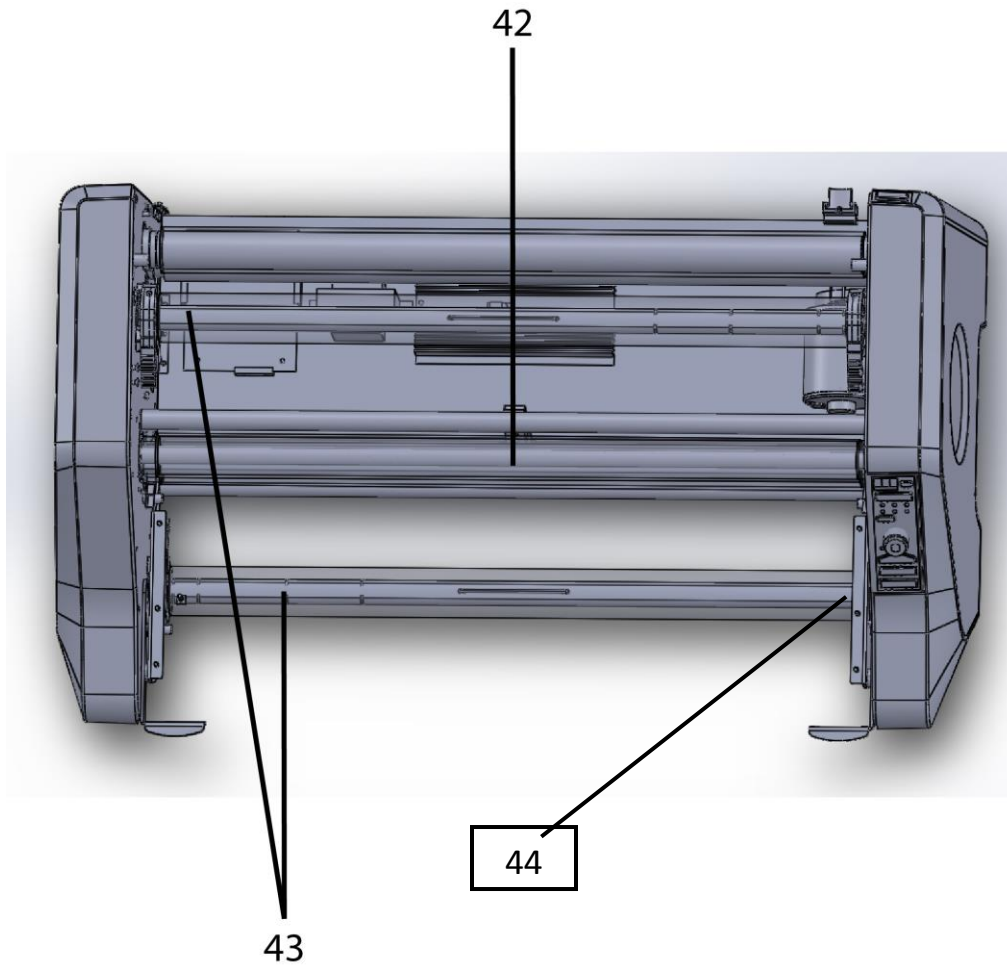
Index	Part Number	Description	Qty/Unit
33	ACOUL65SP007	Interlock Switch	2
34	ACOUL65SP025	TCO - Ultima	1
35	ACOUL65SP026	Counter PCB - Ultima	1
36	ACOUL65SP031	Line filter	1
37	ACOUL65SP062	BEARING BLOCK	2
38	ACOUL65SP029	Footage counter wheel	1
39	ACOUL65SP008	Interlock cable	1

Figure 7 – Top View



Index	Part Number	Description	Qty/Unit
37	ACOUL65SP009	Main roller (comes with roller bushings)	2
38	ACOUL65SP010	Pull Roller (comes with bearings)	2
39	ACOUL65SP034	Table stop	2
40	ACOUL65SP035	Heat shield stop	2
41	ACOUL65SP054	Rubber band on film shaft	2
42	ACOUL65SP056	BUSHING HEAT ROLLER	4
43	ACOUL65SP057	BEARING PULL ROLLER	4

Figure 8 – Heater and Shaft View



Index	Part Number	Description	Qty/Unit
42	ACOUL65SP001	Heater Assembly	2
43	ACOUL65SP028	Shaft-Ultima	2
44	ACOUL65SP003	EZ Load Endcaps - For standard film shaft (a set includes 1 left and 1 right end cap with screw)	2 sets

Figure 9 – Parts without a CAD view (no drawing available)

Index	Part Number	Description	Qty/Unit
	ACOUL65SP008	Interlock cable	
	ACOUL65SP027	User interface cable - Ultima	1
	ACOUL65SP032	Shaft hooks	
	ACOUL65SP033	O Ring (shaft)	
	ACOUL65SP038	Power cable	1
	ACOUL65SP043	4 pin cable connector	
	ACOUL65SP044	3 pin cable connectors	
	ACOUL65SP045	Spiral Wrapping Band KS-6	
	ACOUL65SP046	Spiral Wrapping Band KS-10	
	ACOUL65SP047	Cable clips (side panel)	
	ACOUL65SP049	Ferrite	

Notes:

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