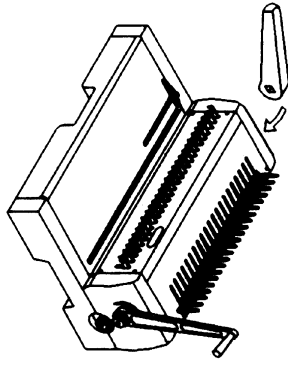
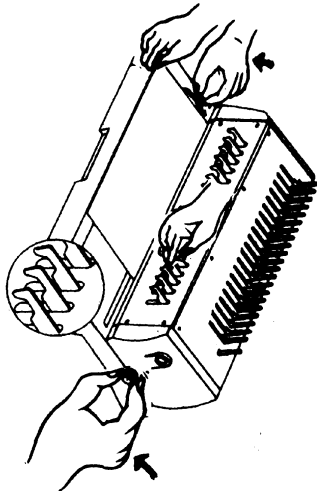


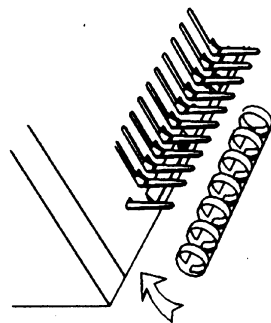
1. Install handle from right side and attach handle onto master shaft. Then insert knob set and tighten the handle.
2. Install the sub-handle from left side and attach sub-handle onto sub-shaft.



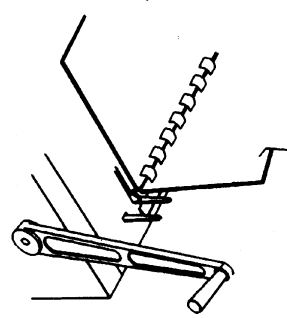
3. Adjust side guide.
2. Pull set pin out to cancel this die if you find edge of document partially covers one or write rectangles on the alignment scale.
3. Adjust knob for binding depth to 1, 2, 3, or



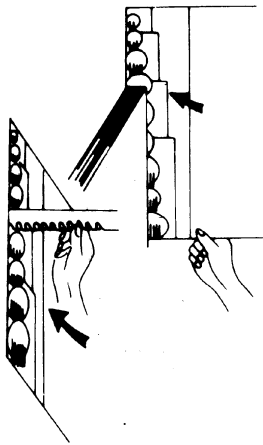
5. Place ring with opening side up behind metal finger.



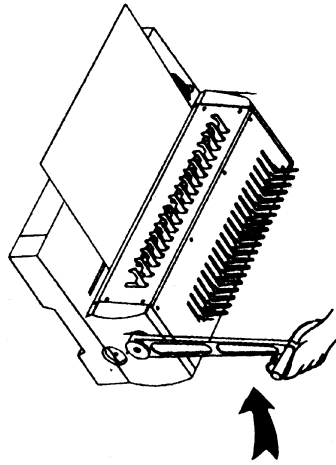
7. Insert papers vertically and make sure all fingers are line up with punched holes by down papers horizontally. Continue this step until all papers are bound.



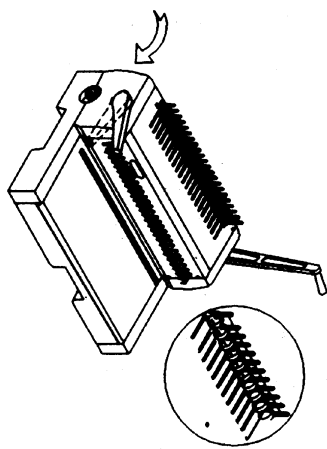
2. Measure the thickness of papers to be bound and determine punching depth by using binding gauge. Select correct diameter of binding comb to use.



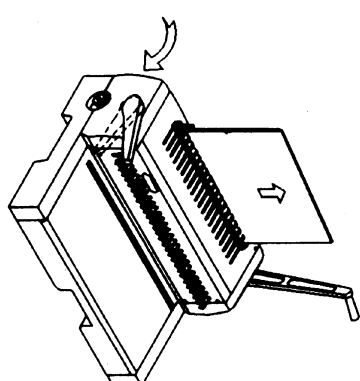
4. Insert paper into punch throat.
2. Pull handle down to punch. Return handle to upright.
3. Continue this step until all papers are punched.



6. The Binder Stop is on the left hand side turn it down forward to the extrem end.
2. Push the sub-handle forward until the proper opening of binding is reached.
3. Turn the Binder Stop back until it locks. Hold it there.



8. Return sub-handle to upright. Remove book from metal fingers. And you have a professionally bounded document.



DEPTH 1	DEPTH 2	DEPTH 3	DEPTH 4
3/16" 4.5mm	3/8" 9.5mm	7/8" 22mm	1-1/2" 38mm
1/4" 6mm	7/16" 11mm	1" 25mm	1-3/4" 45mm
5/16" 8mm	1/2" 12mm	1 1/8" 28mm	2" 50mm
	9/16" 14mm	1" 25mm	
	5/8" 15.5mm	1-1/8" 28mm	
	11/16" 18mm	1-1/4" 32mm	
	3/4" 20mm		

BINDING GAUGE & DIAMETER GUIDE