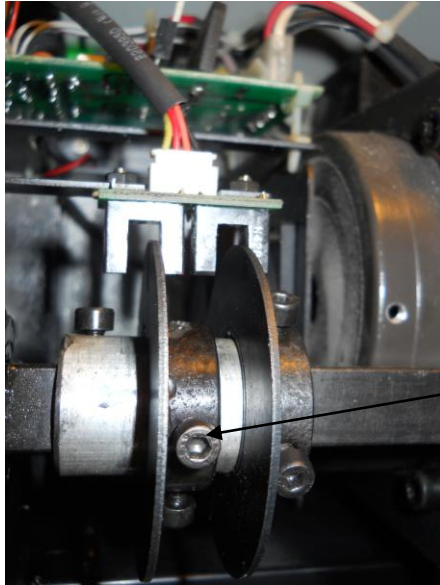
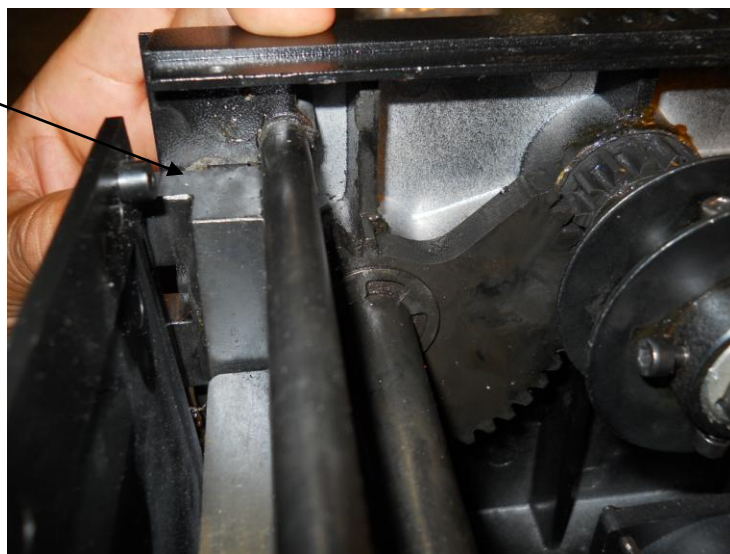


HOW TO ADJUST THE SENSOR FOR THE FLEXIPUNCH-E

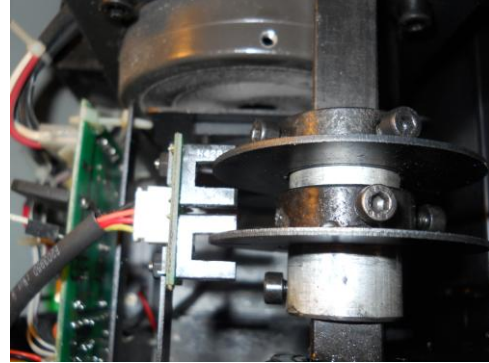
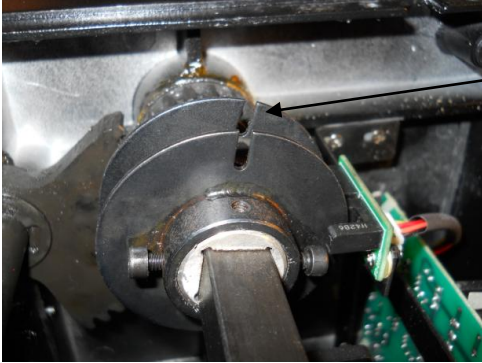
1. Remove the top & front cover. Make sure the unit is disconnected.
2. Loosen the bolts that are located on the motor position plates (first one only - from left to right if you are facing the unit face on. NOTE: you will have to use a tool to move the shaft around in order to loosen all the bolts



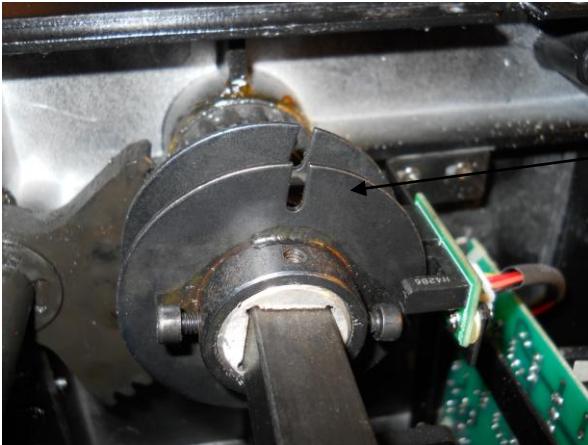
3. Once all the bolts are loosened on the first plate, you will have to turn the shaft with the tool so that the gear (connect block- p# A20701) is in the up position.



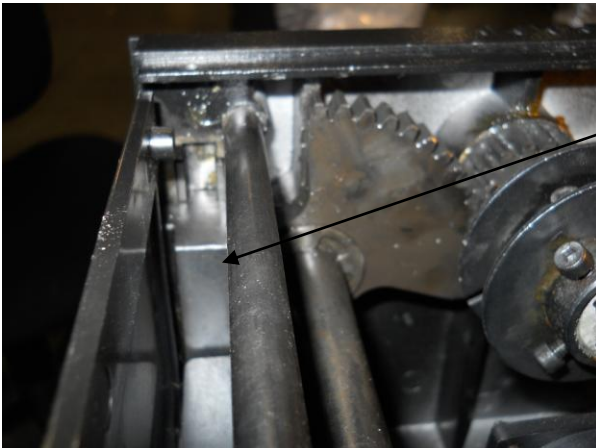
4. Now you will turn the first motor position plate so that the gap that is on it, is located in between the sensor's U shape



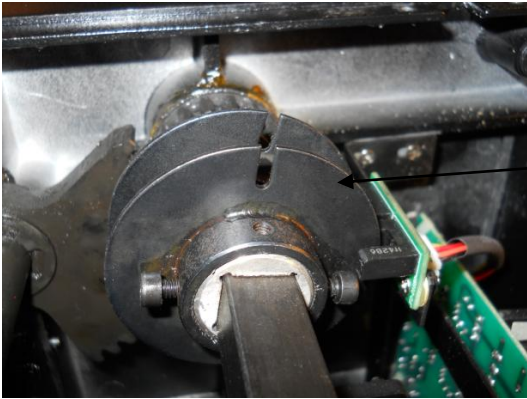
5. Now you may tighten the bolts on the first motor position plate.
6. Next you will loosen the bolts on the second motor position plate. You will also have to use a tool to turn the shaft around and be able to loosen all the bolts.



7. Once all the bolts are loose, you will need to turn the shaft so that the gear (left connect block-P# AS20701) is in the down position.



8. Now you will adjust the second motor position plate so that the gap is also located in between the U shape of the sensor. Then you may tighten the bolts.



9. Now you may turn the unit on and test it.