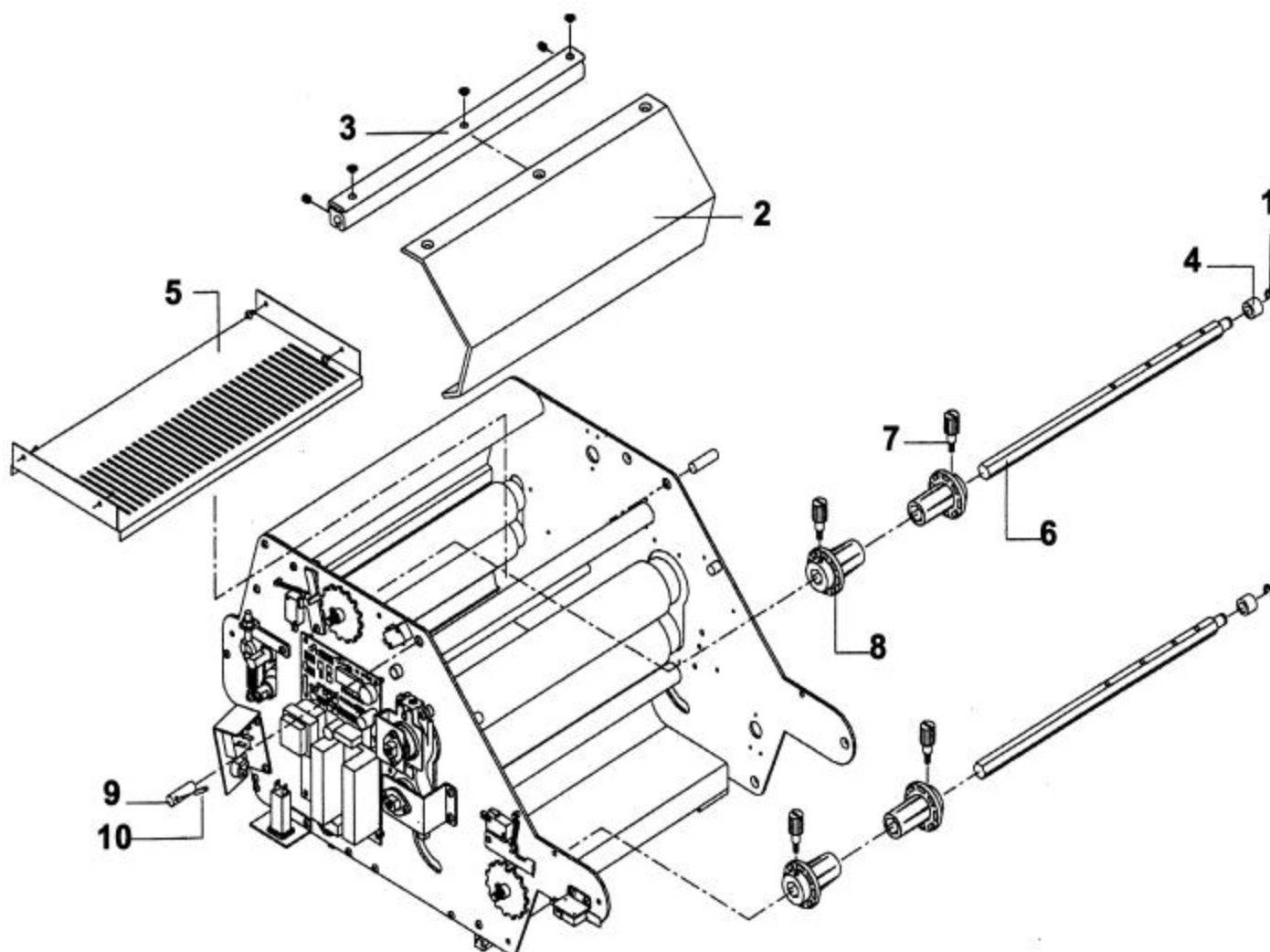


ULTIMA 65

PARTS LIST

8.1.1 COVER ASSY. AND FILM ROLL SUPPORT

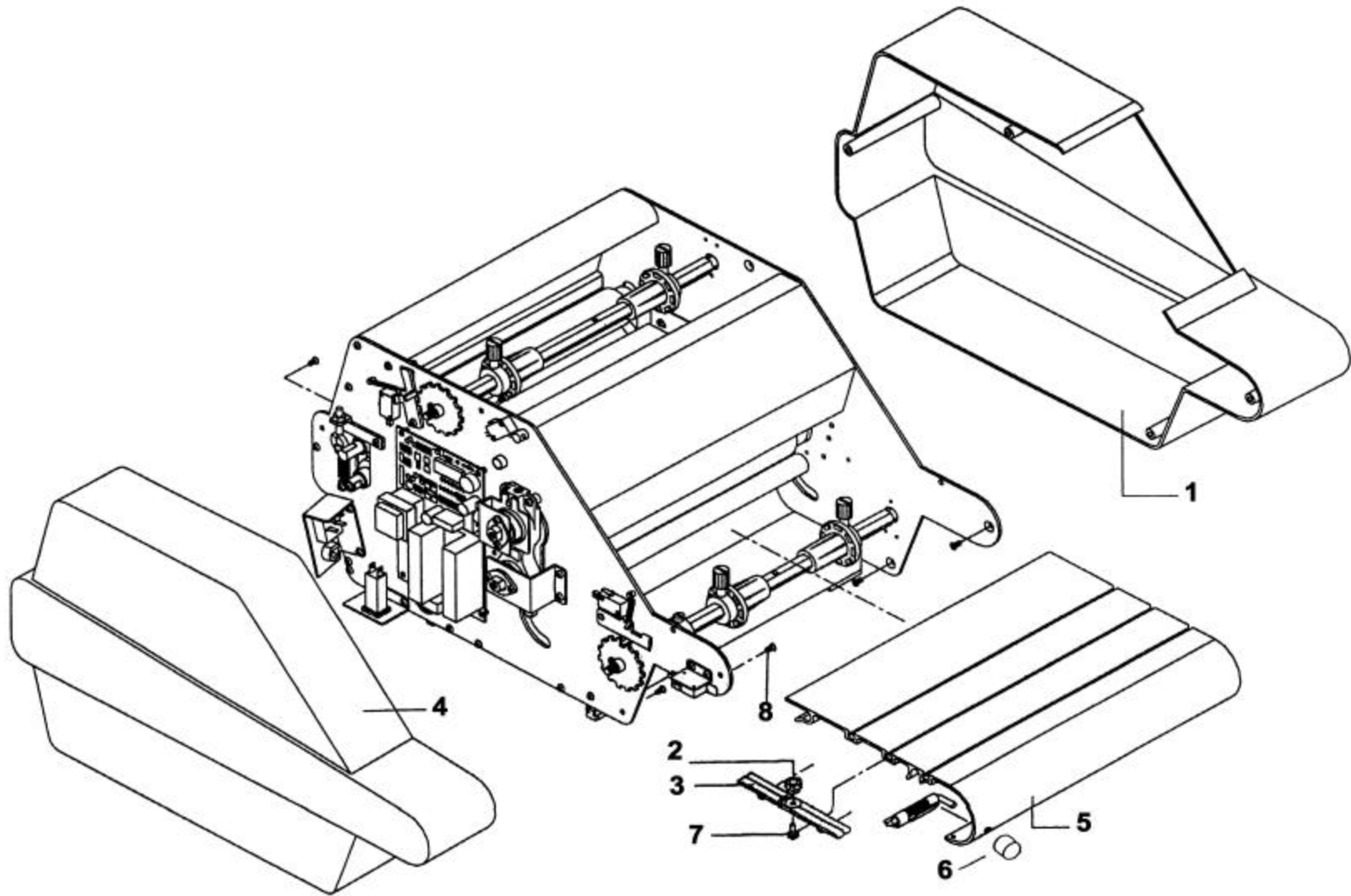


8.1.1 COVER ASSY. AND FILM ROLL SUPPORT

ITEM	GBC #	GMP #	DESCRIPTION	QTY
1	1712109	701090705	RETAINING RING	2
2	1711620	601230453	ROLLER COVER	1
3	1711621	603030611	TAKING BAR FOR ROLL COVER	1
4	1711629	613030306	BUSHING	2
5	1711622	601220131	FILM GUIDE SCREEN/UPPER	1
6	1711627	613030211	HEX FILM SHAFT	2
7	1720571	613030527	THUMB SCREW	4
8	1711570	604037021	1" CORE ADAPTER	4
9	1711623	603030612	CENTER PIN FOR ROLL COVER	1
10	1711624	1929222	ROLL PIN	1

(USE GMP PART NUMBERS WHEN ORDERING PARTS)

8.1.2 CASE AND TRAY ASSEMBLY

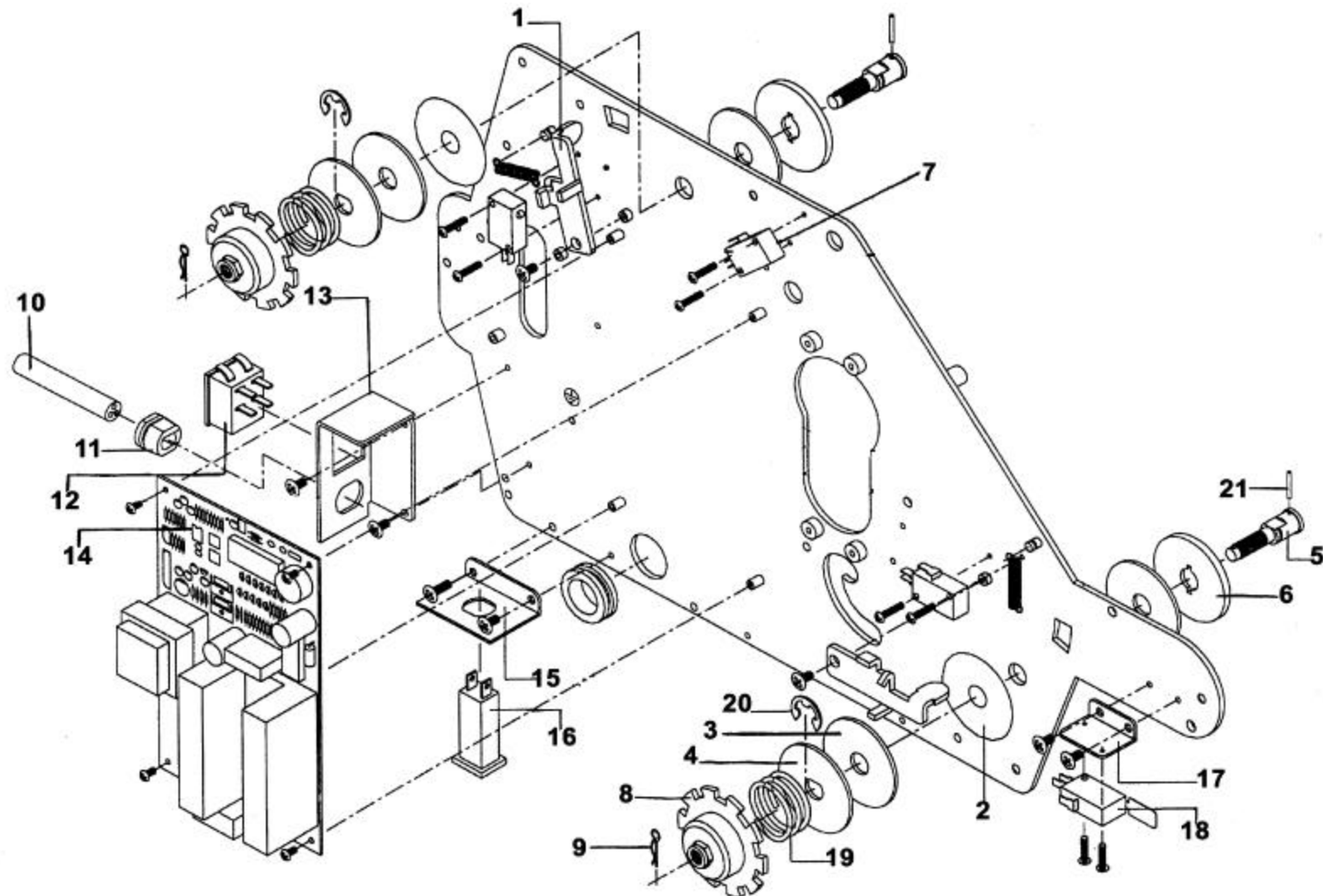


8.1.2 CASE AND TRAY ASSEMBLY

ITEM	GBC#	GMP#	DESCRIPTION	QTY
1	1711658	604022002	RIGHT SIDE COVER	1
2	1720584	604022032	FIXING KNOB FOR PAPER GUIDE	1
3	1720583	604022031	PAPER GUIDE	1
4	1711657	604022001	LEFT SIDE COVER	1
5	1711634	604036021	FRONT TABLE	1
6	1711633	613030614	LEVER CAP FOR FRONT TABLE	1
7	1712263	701108133	SCREW FOR PAPER GUIDE	1
8	1711568	613030541	FRONT TABLE SUPPORTS	2

(USE GMP PART NUMBERS WHEN ORDER PARTS)

8.1.3 LEFT SIDE ASSEMBLY

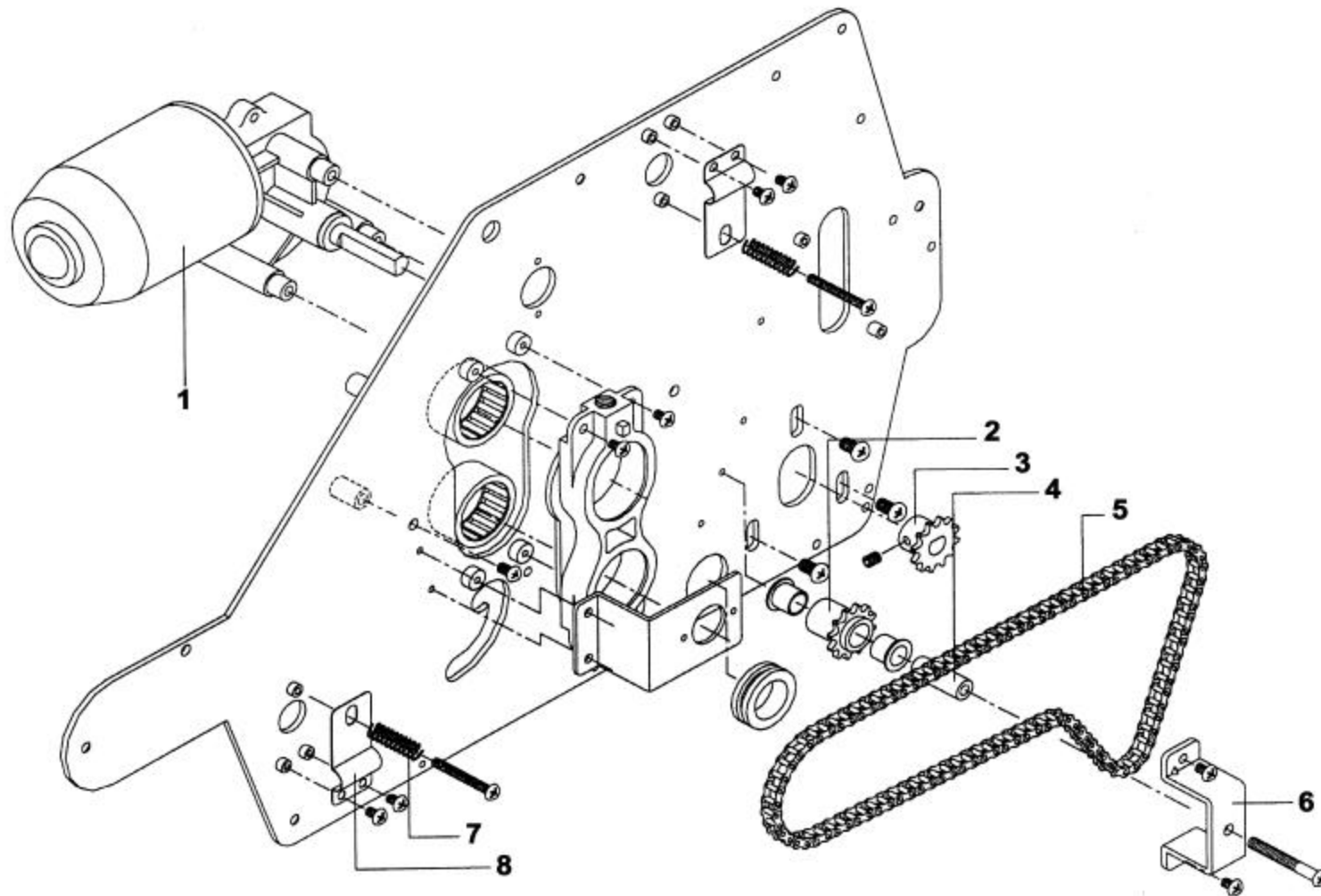


8.1.3 LEFT SIDE ASSEMBLY

ITEM	GBC#	GMP#	DESCRIPTION	QTY
1	1711592	601310505	FILM TENSION LEVER	2
2	1712140	703070101	BRAKE PAD	4
3	1711577	703070111	TENSION PLATE FRICTION DISC	2
4	1720546	601230702	FIBER TENSION PLATE	2
5	1711637	613030537	ADJUSTMENT BOLT FOR FILM TENSION	2
6	1711635	601230713	BRAKE HUB	2
7	1711593	704090414	MICRO SWITCH (FILM ADJUSTMENT)	2
8	1711643	601310512	TENSION ADJUSTMENT PLATE	2
9	1711644	701091102	SPRING PIN	2
10	1711580	704030316	POWER CORD (USA)	1
10	1711585	704030703	POWER CORD (JAPAN)	1
10	1711581	704030416	POWER CORD (UK)	1
10	1711583	704031310	POWER CORD (AUST)	1
11	1711584	704140403	STRAIN RELIEF	1
12	1712650	704090102	POWER SWITCH	1
13	1711586	601310506	POWER PANEL	1
14	1711650	706011116	MAIN PCB (115V)	1
14	1711653	706011112	MAIN PCB (230V)	1
15	1711589	601310507	BRACKET (CIRCUIT BREAKER)	1
16	1711588	704091031	CIRCUIT BREAKER, 15 AMP	1
17	1711594	601310508	MICRO SWITCH BRACKET	1
18	1711595	704090415	MICRO SWITCH, FEED TABLE	1
19	1711608	701110312	BRAKE SPRING WASHER	2
20	N/A	701090706	RETAINING RING	2
21	N/A	701090832	ROLL PIN	2

(USE GMP PART NUMBERS WHEN ORDERING PARTS)

8.1.4 RIGHT SIDE ASSEMBLY

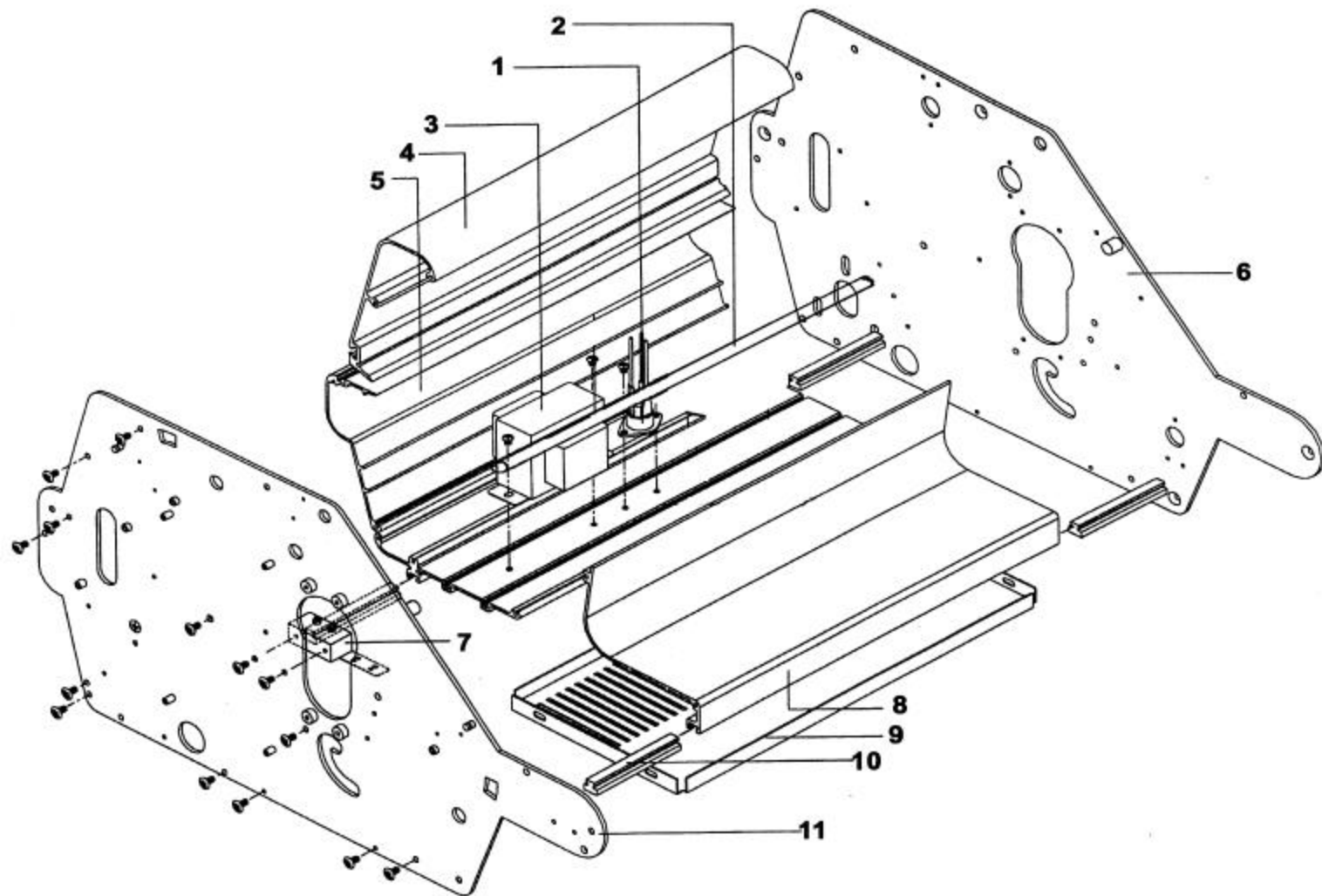


8.1.4 RIGHT SIDE ASSEMBLY

ITEM	GBC#	GMP#	DESCRIPTION	QTY
1	1720524	609020200	DC MOTOR	1
2	1711571	701080266	STEEL SPROCKET, 12T * F12	1
3	1711572	701080265	STEEL SPROCKET, 12T * F10	1
4	1711573	613030540	CENTER PIN FOR IDLER GEAR	1
5	1711574	701070150	CHAIN	1
6	1711575	601310504	IDLE GEAR SUPPORT	1
7	1720608	701090158	COIL SPRING (TENSION PLATE)	2
8	1712549	601230802	TENSION PLATE FOR MANDREL	2
	1970104	1970104	(NOT SHOWN) 3A SLO-BLO MINI FUSE (PCB)	1
	1970120	1970120	(NOT SHOWN) 3A SLO-BLO REGULAR FUSE (IN-LINE)	1

(USE GMP PART NUMBERS WHEN ORDERING PARTS)

8.1.5 FRAME ASSEMBLY

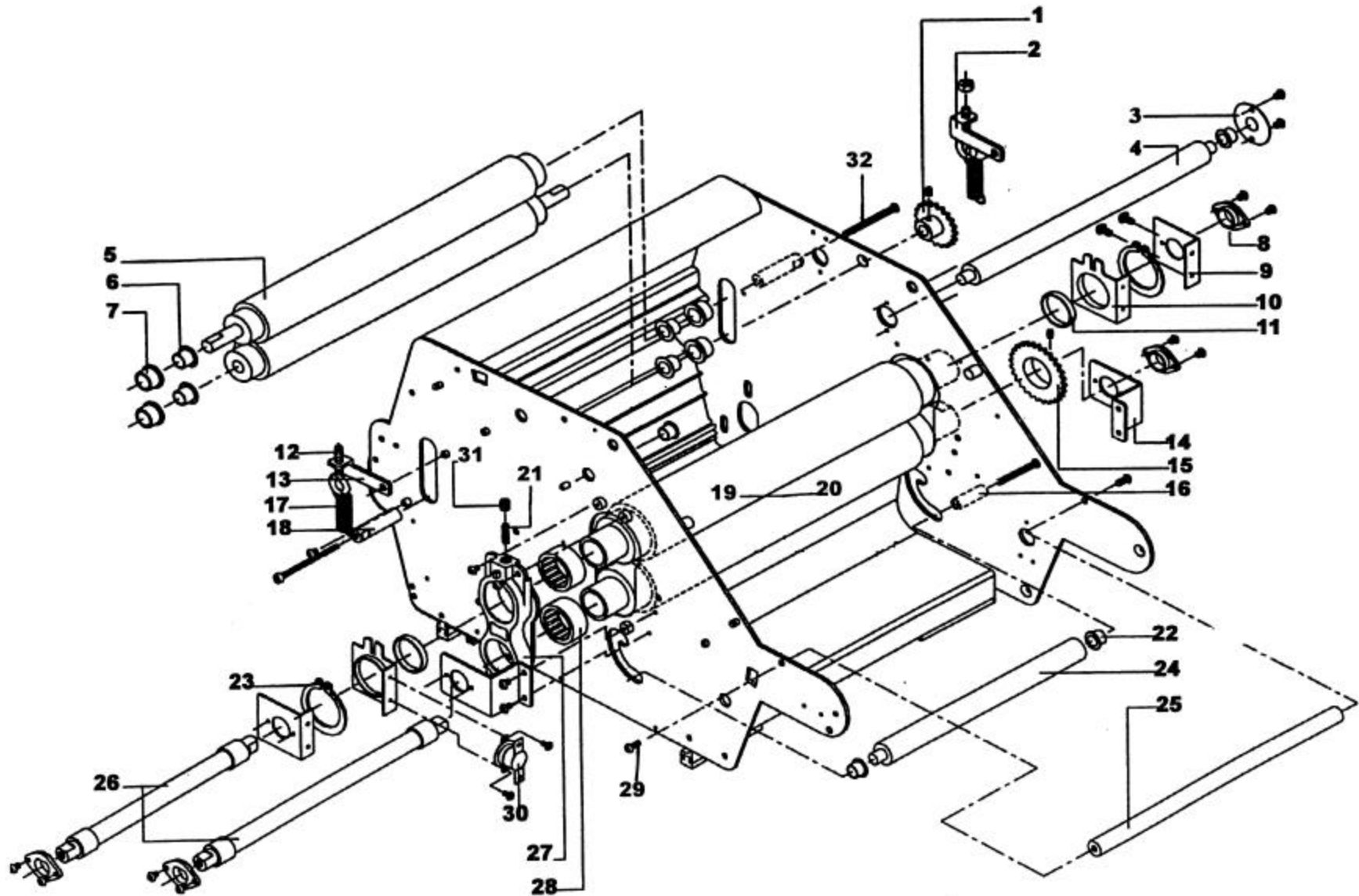


8.1.5 FRAME ASSEMBLY

ITEM	GBC#	GMP#	DESCRIPTION	QTY
1	1711554	07050703	TRIAC	1
2	1711555	603030151	SUPPORT BAR	1
3	1712594	610010211	TRANSFORMER, (OUTPUT 3-32 VDC)	1
3	1712595	610010207	TRANSFORMER (EUROPE)	1
3	1711558	610010209	TRANSFORMER (UK)	1
4	1711561	601230451	UPPER REAR COVER	1
5	1711562	601230452	LOWER REAR COVER	1
6	1711560	601230216	RIGHT SIDE PLATE	1
7	1711652	706040202	HEAT SENSOR (THERMO-COUPLE)	1
8	1711563	601230111	FRONT BASE PLATE	1
9	1711564	601220132	LOWER FILM GUIDE SCREEN	1
10	1711565	703010111	RUBBER FOOT	4
11	1711559	601230215	LEFT SIDE PLATE	1

(USE GMP PART NUMBERS WHEN ORDERING PARTS)

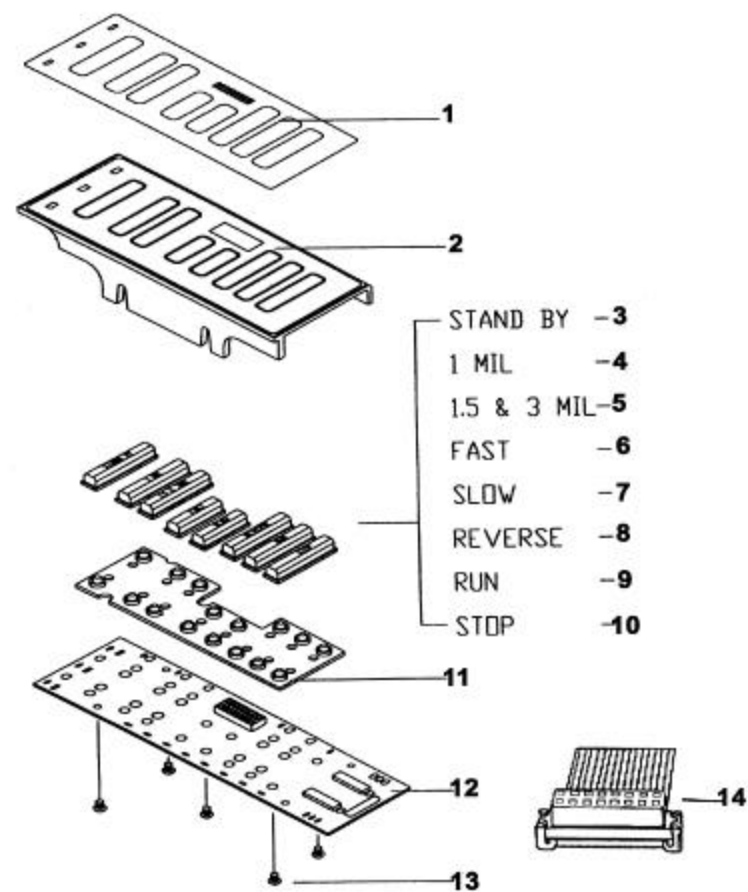
8.1.6 ROLLER ASSEMBLY



8.1.6 ROLLER ASSEMBLY

ITEM#	GBC #	GMP #	DESCRIPTION	QTY
1	1711617	701080233	SPROCKET	1
2	1711616	601310510	RIGHT TENSION LEVER FOR PULL ROLLERS	1
3	1712049	601230804	HOUSING FOR DRY BEARING	1
4	1711614	603030161	UPPER IDLER ROLLER	1
5	1711596	607040561	PULL ROLLER	2
6	1711597	701050240	BEARING FLANGE	4
7	1711598	613040131	PULL ROLLER BUSHING	4
8	1711613	703010332	HEATER HOLDER	4
9	1711649	601310501	HEATER HOLDER BRACKET	2
10	1711649	601310501	HEATER HOLDER BRACKET	1
11	1711607	701050161	BEARING	2
12	1711599	603030538	PULL ROLL TENSION BOLT	2
13	1711600	601310509	TENSION LEVER FOR PULL ROLLS	2
14	1711610	601310503	RIGHT INFRARED HEATER SUPPORT	2
15	1712606	701080271	SPROCKET	1
16	1712575	603030542	IDLER ROLLER CENTERED PIN	2
17	1711601	701090157	PULL ROLLER TENSION SPRING	2
18	1711602	603030539	PULL ROLL CENTER PIN	2
19 & 20	1711647	607040556	UPPER & LOWER HEAT TUBE	1EA.
21	1711618	701090115	COMPRESSION COIL SPRING	2
22	1712095	701050234	BEARING FLANGE	1
23	1711603	701090718	GRIP RING	2
24	1711609	603030162	LOWER IDLE ROLLER	1
25	1711555	603030151	SUPPORT BAR	1
26	1711648	706025028	INFRARED HEATER	2
27	1711604	604037011	HEAT TUBE BEARING HOUSING	2
28	1711605	701020209	NEEDLE ROLLER BEARING	4
29	1720618	701100311	SCREW (SUPPORT BAR)	1
30	1711651	704150107	THERMAL CUT-OFF (T.C.O.)	1
31	1712129	701106603	SET SCREW	2
32	1711569	701107316	ROLLER BOLT, SOCKET HEAD HEX	2
33	701108106	701108106	INFRARED HEATER BOLT (NOT SHOWN)	4
34	703050205	703050205	OUTER CERAMIC (NOT SHOWN)	4
35	703050210	703050210	INNER CERAMIC (NOT SHOWN)	4

8.1.7 CONTROL PANEL ASSEMBLY

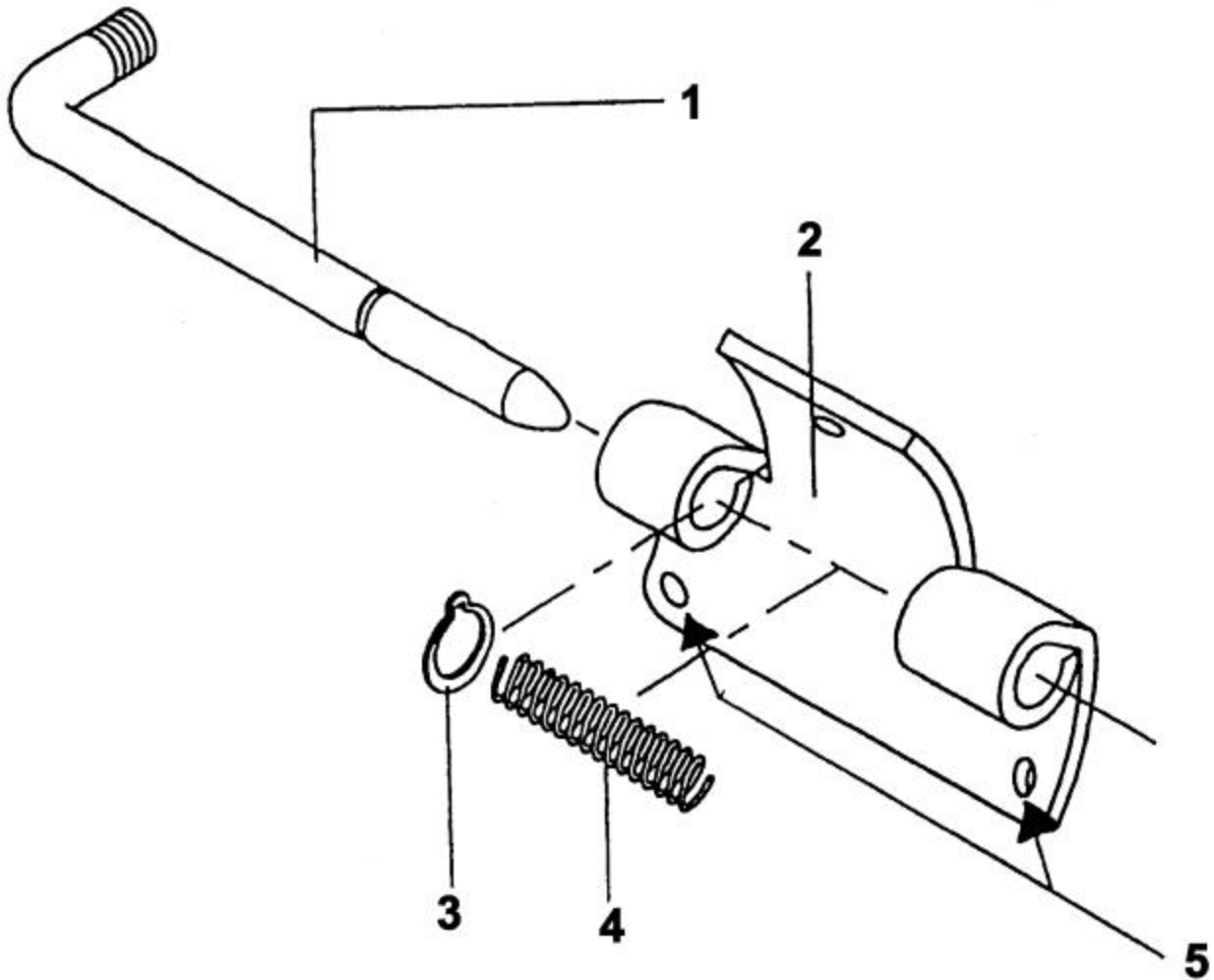


8.1.7 CONTROL PANEL ASSEMBLY

ITEM#	GBC#	GMP#	DESCRIPTION	QTY
1	1711645	802104002	CONTROL PANEL STICKER	1
2	1711646	703020221	PLASTIC SWITCH PANEL	1
3	N/A	703020501	CONTROL KEY, STAND BY, YELLOW	1
4	N/A	703020502	CONTROL KEY, 1 MIL, GREEN	1
5	N/A	703020503	CONTROL KEY, 1.5 & 3 MIL, GREEN	1
6	N/A	703020504	CONTROL KEY, FAST, BLACK	1
7	N/A	703020505	CONTROL KEY, SLOW, BLACK	1
8	N/A	703020506	CONTROL KEY, REVERSE, BLACK	1
9	N/A	703020507	CONTROL KEY, RUN, GREEN	1
10	N/A	703020508	CONTROL KEY, STOP, BLACK	1
11	1711655	704090313	SWITCH MEMBRANE (RUBBER)	1
12	1711656	706011113	CONTROL PANEL PCB ASSY.	1
13	1711641	701104803	SCREW	1
14	1711659	704162801	CONTROL PANEL CABLE (8 PIN)	1

USE GMP PART NUMBERS WHEN ORDERING PARTS)

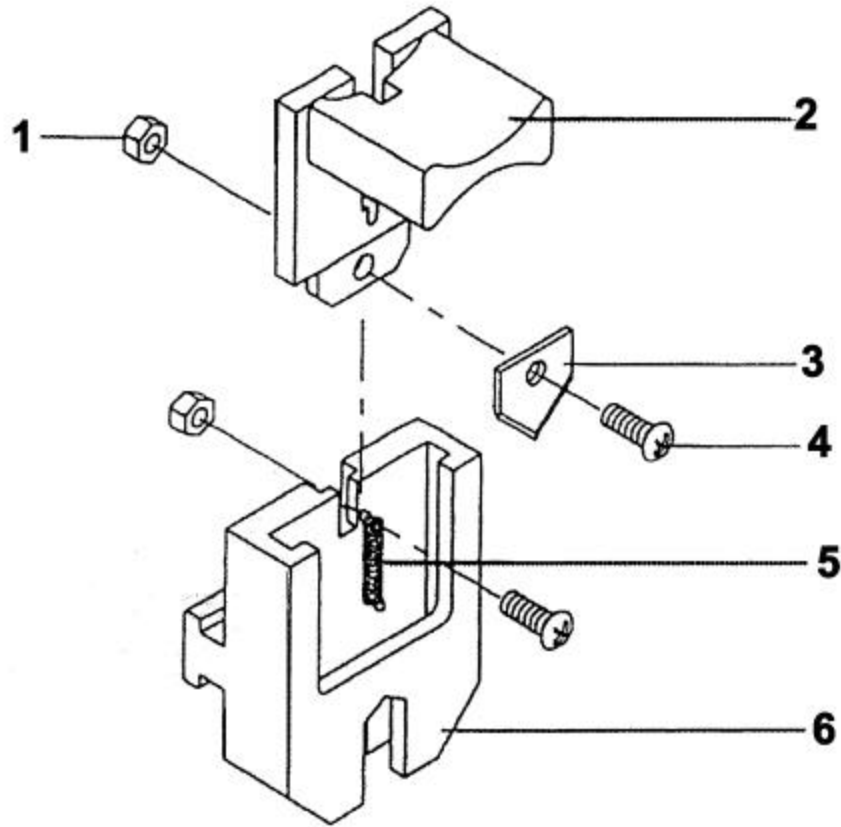
8.1.8 SAFETY LEVER ASSEMBLY



ITEM#	GBC#	GMP#	DESCRIPTION	QTY
1	1712074	613030613	LEVER FOR FRONT TABLE	1
2	1711638	601310511	LEVER GUIDE FOR FRONT TABLE	1
3	1711636	701090721	RETAINING RING	1
4	1712612	701090160	COMPRESSION COIL SPRING	1
5	1911303	1911303	MOUNTING SCREWS (NOT SHOWN)	2

(USE GMP PART NUMBERS WHEN ORDERING PARTS)

8.1.9 CUTTER ASSEMBLY



ITEM#	GBC#	GMP#	DESCRIPTION	QTY
	1711567	706111049	SLITTER ASSEMBLY (1-6)	1
1	1712134	701110101	NUT	2
2	1720586	604022034	SLITTER LEVER	1
3	1154019	1154019	SLITTER BLADE	1
4	1711641	701104803	SCREW	2
5	1712611	701090159	TENSION COIL SPRING	1
6	1720585	604022033	SLITTER HOUSING	1

(USE GMP PART NUMBERS WHEN ORDERING PARTS)