

TL - 17

PARTS LIST

BASE, COVER & TABLE ASSEMBLY

Figure 4

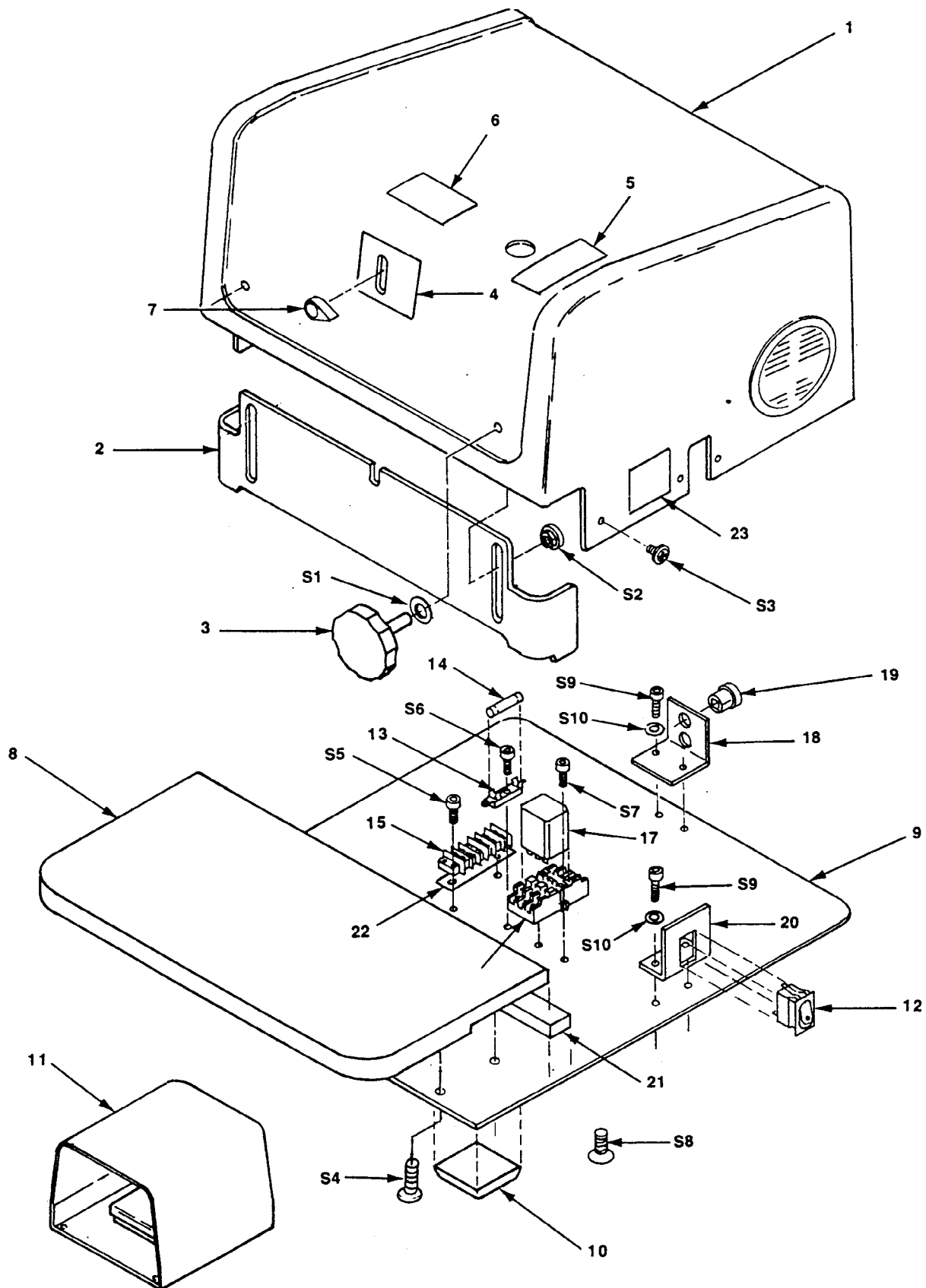


Figure 4. PARTS LIST

ITEM NO.	SICKINGER PART NO.	DESCRIPTION	QUANTITY REQUIRED
1	0117000600	Cover, molded	1
2	0480042500	Guard, Adjustable	1
3	0750094000	Knob, Rosetta	1
4	0480004400	Decal, Size	1
5	0480003700	Decal, Turn	1
6	0480003800	Decal, Warning	1
7	0750088200	Pointer	1
8	0480043000	Table	1
9	0117000200	Plate, Base	1
10	1954506	Bumper, Self Adhesive	6
11	0117099900	Foot Switch Assembly	1
12	0220011900	Rocker Switch	1
13	0220150500	Single Pole Fuse Block	1
14	0220140000	Fuse, 10 Amp	1
15	0220155700	Terminal Strip	1
16	0220155100	Square Base Socket	1
17	0220051500	Relay 115 V	1
18	0117000400	Bracket, Cover	1
19	0220131000	Strain Relief, Cord	2
20	0117000300	Bracket, Power Switch	1
21	0117000100	Base, Closing	1
22	0220155800	Marker Strip	1
23	0480001300	Tag, Warning	1

Figure 4. STANDARD PARTS LIST

ITEM NO.	SICKINGER PART NO.	DESCRIPTION	QUANTITY REQUIRED
S1	0750412000	Washer, Flat	2
S2	0750305000	Flange Nut	2
S3	0753395300	Screw, PH Beige	6
S4	0750870500	FHCS	6
S5	0750711000	Cap Screw	2
S6	0750707500	SHCS	2
S7	0750707000	SHCS	2
S8	0750870000	FHCS	12
S9	0750729000	SHCS	4
S10	0750412000	Washer, Flat	11

CLOSING UNIT ASSEMBLY

Figure 5

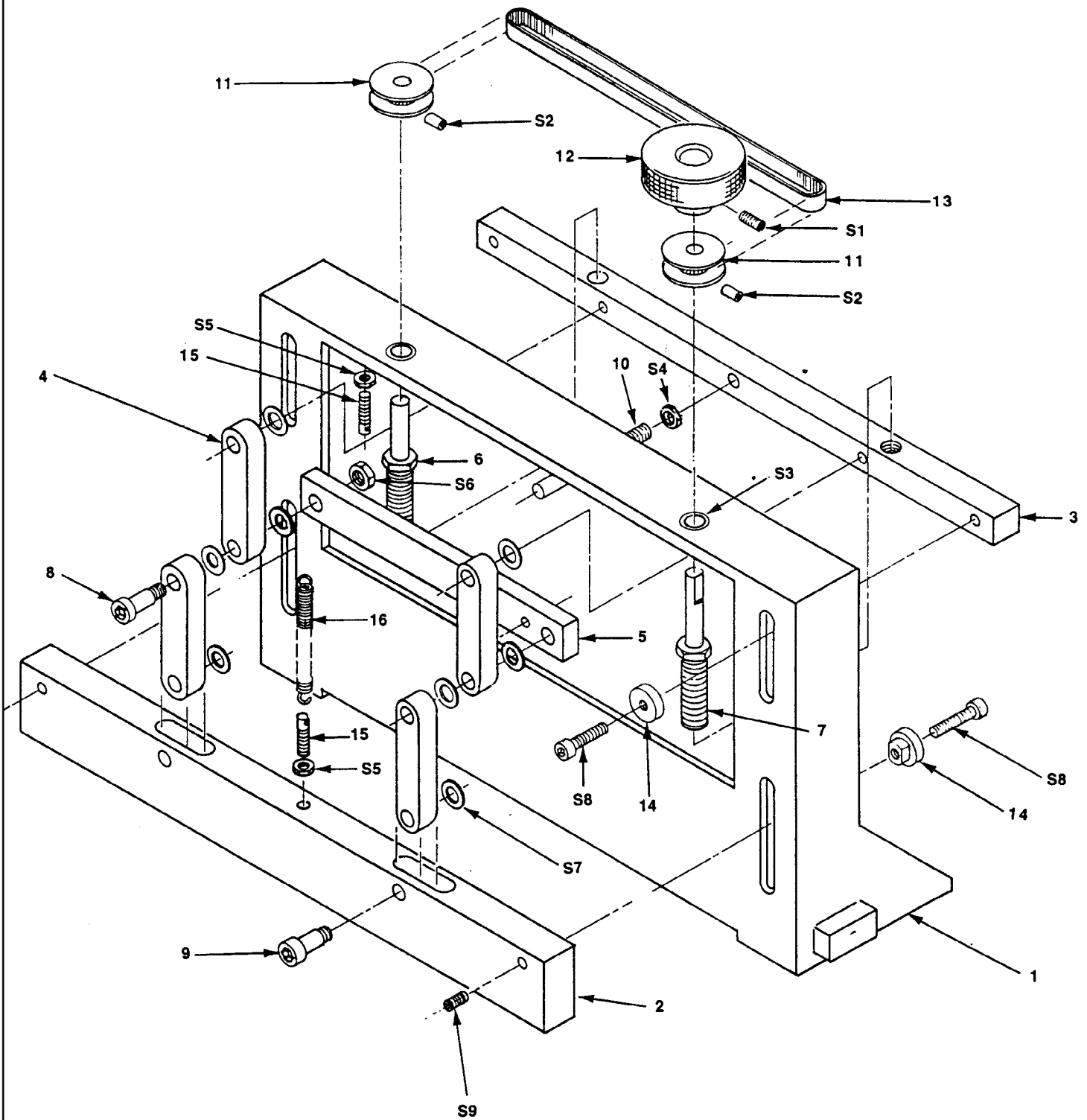


Figure 5. PARTS LIST

ITEM NO.	SICKINGER PART NO.	DESCRIPTION	QUANTITY REQUIRED
1	0117030100	Frame, Table Top	1
2	0426092000	Ram	1
3	0117031400	Slide	1
4	0117031500	Link	4
5	0117031500	Cross Piece	1
6	0117031100	Screw, Adjustment, Left Hand	1
7	0117031200	Screw, Adjustment, Right Hand	1
8	0750239300	Screw, Shoulder	2
9	0425092700	Screw, Shoulder (Modified)	2
10	0110007500	Shaft, Pointer	1
11	0117031600	Pulley, Timing	2
12	0750088000	Handwheel	1
13	0750161200	Belt, Timing	1
14	0425091700	Bushing, Guide	4
15	0750019700	Anchor, Spring	2
16	0750031300	Spring, Extension	1

Figure 5. STANDARD PARTS LIST

ITEM NO.	SICKINGER PART NO.	DESCRIPTION	QUANTITY REQUIRED
S1	0751024000	Set Screw - 1/4 x 20 x 1/4	1
S2	0750363000	Roll Pin	2
S3	0485029000	Bushing, Bronze	2
S4	0750527500	Nut, Hex	1
S5	0750303000	Nut, Hex	2
S6	0750307000	Nut, Hex	2
S7	0750190700	Washer, Thrust	8
S8	0750722000	Cap Screw (SHCS)	4
S9	0751024000	Set Screw (SSS)	2

CLUTCH ASSEMBLY

Figure 6

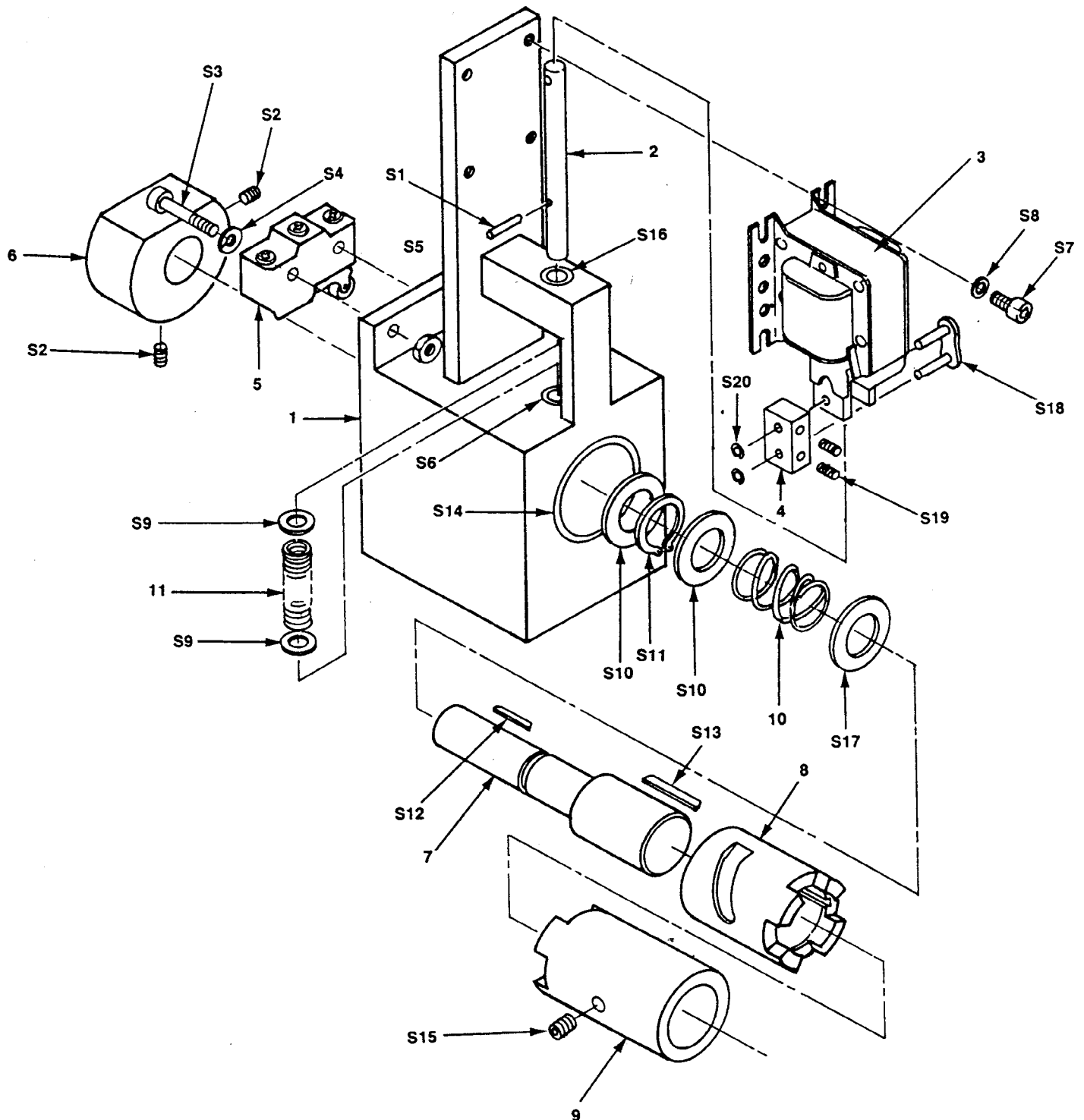


Figure 6. PARTS LIST

ITEM NO.	SICKINGER PART NO.	DESCRIPTION	QUANTITY REQUIRED
1	0117050100	Clutch Housing Weldment	1
2	0117020300	Pin, Solenoid	1
3	0220094200	Solenoid	1
4	0117020500	Link, Support	1
5	0220016300	Limit Switch	1
6	0117020400	Disc, Crank	1
7	0117020200	Shaft, Clutch	1
8	0117002100	Clutch Jaw, Slide	1
9	0117002000	Clutch Jaw, Fixed	1
10	0750030400	Spring, Compression, Clutch	1
11	0750030300	Spring, Compression, Solenoid	1

Figure 6. STANDARD PARTS LIST

ITEM NO.	SICKINGER PART NO.	DESCRIPTION	QUANTITY REQUIRED
S1	0750364500	Roll Pin	1
S2	0751036200	SSS Cut Point	2
S3	0750708100	SHCS - 6/32 x 1-1/4	2
S4	0750402000	Washer, Lock	2
S5	0750300500	Nut, Hex	2
S6	0485025300	Bushing, Bronze	1
S7	0750710500	SHCS	4
S8	0750403500	Washer, Lock	4
S9	0750412000	Washer, Flat	2
S10	0750194000	Washer, Flat	3
S11	0750125200	Snap Ring	1
S12	0512150400	Key	1
S13	0512150500	Key	1
S14	0485035300	Bushing, Bronze	1
S15	0751033000	Set Screw	1
S16	0485025500	Bushing, Bronze	1
S17	0750475000	Washer, Flat	1
S18	0750097500	Master Link	1
S19	0751013000	Set Screw	2
S20	0750127700	Snap Ring	2

SAFETY SPRING ASSEMBLY

Figure 7

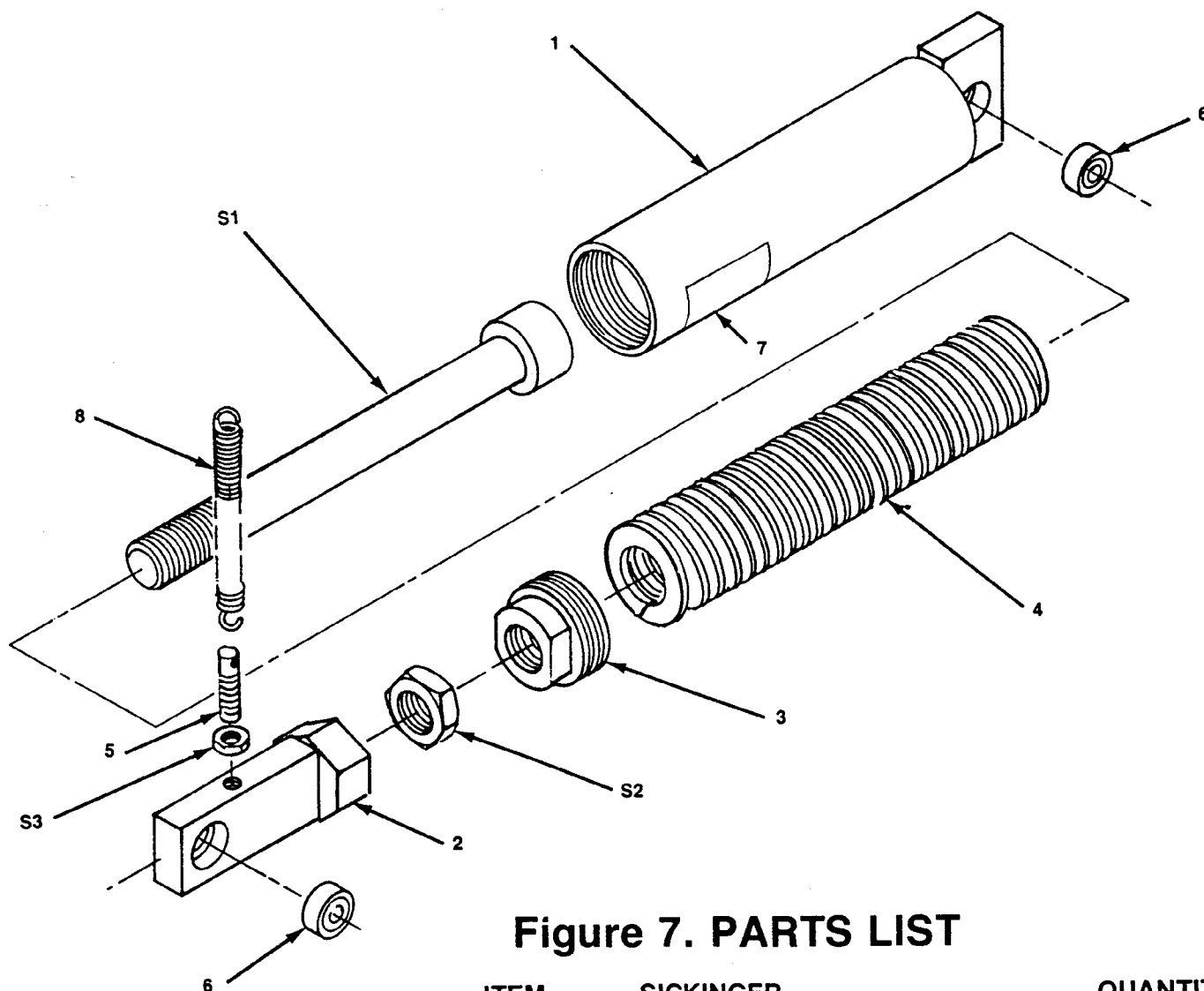


Figure 7. PARTS LIST

ITEM NO.	SICKINGER PART NO.	DESCRIPTION	QUANTITY REQUIRED
1	0117010200	Link, Right Hand	1
2	0117010100	Link, Left Hand	1
3	0117010300	Nut, Pre-Load	1
4	0750039000	Spring, Die	1
5	0750019900	Anchor, Spring	1
6	0485856200	Ball Bearing	2
7	0480003900	Decal, Warning	1
8	0750030900	Spring, Extension	1

Figure 7. STANDARD PARTS LIST

S1	0750761300	SHCS - 3/4 x 10 x 7	1
S2	0750320000	Nut, Hex, Jam - 3/4 x 10	1
S3	0750303000	Nut, Hex	1

Figure 8

