

460 KM

PARTS LIST

460KM

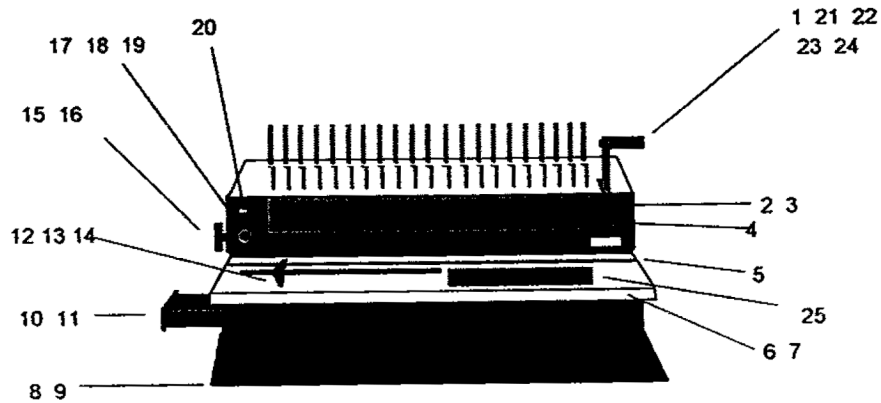


FIGURE 8.1

ITEM	P/N	DESCRIPTION	QTY	
			115V	230V
1	1132714	Binding arm and hub	1	1
2	1132498	Bezel	1	1
3	1118909	Logo	1	1
4	1132206	Selector pin cover	1	1
5	1136648	Scale	1	1
6	1152050	Cover	1	1
7	1911000	Screw, cover	4	4
8	1132204	Base	1	1
9	1136626	Foot, base	4	4
10	1152122	Chip tray	1	1
11	1136612	Guide, chip tray	1	1
12	1132266	Paper guide	1	1
13	1108751	Knob, paper guide	1	1
14	1132262	Retainer, paper guide	1	1
15	1132492	Knob, backgauge	1	1
16	1907612	Screw, backgauge knob $\frac{1}{4} \times 20 \times 1$	1	1
17	1132643	Punch actuator	1	1
18	1132213	Spring, punch actuator	1	1
19	1930544	Retaining ring, punch actuator	1	1
20	1132261	Yellow lens	1	1
21	1136382	Knob, binding arm and hub	1	1
22	1914720	Screw, binding arm and hub knob $\frac{1}{4} \times 20 \times \frac{1}{2}$	1	1
23	1929224	Roll pin, $\frac{1}{8} \times 5/8$	1	1
24	1132656	Binding shaft, welded	1	1
25	1132324	Instruction decal (Domestic)	1	1

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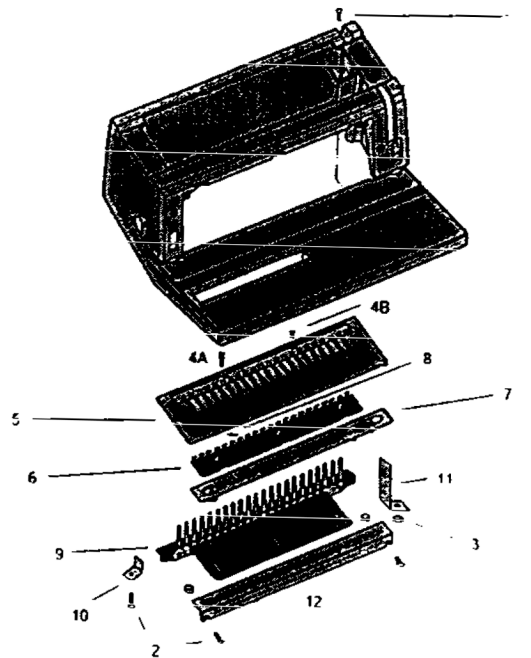


FIGURE 8.2

ITEM	P/N	DESCRIPTION	QTY	
			115V	230V
1	1900611	Screw, 8/32 x 1/2	1	1
2	1907322	Screw, 8-32	3	3
3	1926802	Nut, 8-32	3	3
4A	1131108	Post (Used when binding >1" combs)	2	2
4B	1902915	Screw, 6-32 (Used when binding <1" combs)	2	2
5	1155072	Top plate, 115V	1	N/A
	1155073	Top plate, 230V	N/A	1
6	1101997	Hookslide	1	1
7	1132389	Slide bar	1	1
8	1911107	Washer	2	2
9	1136634	Binder frame	1	1
10	1136613	Binding head clip (short)	1	1
11	1136614	Binding head clip (long)	1	1
12	1136618	Binding head retainer	1	1

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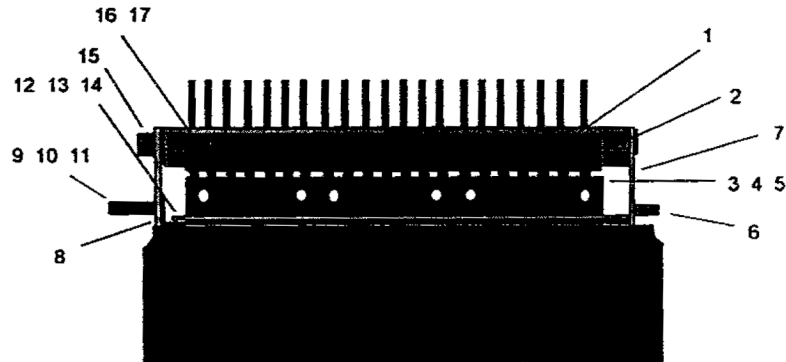


FIGURE 8.3

ITEM	P/N	DESCRIPTION	QTY	
			115V	230V
1	1902915	Screw, pressure bar	3	3
2	1132468	Selector pin, pressure bar cover	21	21
3	1152027	Die	3	3
4	1900624	Screw, die front 10-32 x 1 5/8" (NOT SHOWN)	6	6
	1132268	Reinforcing plate, front die screws (NOT SHOWN)	1	1
5	1907402	Screw, die rear 10-32 x 1 1/2" (NOT SHOWN)	6	6
	1926822	Nut, die rear screw 10-32 (NOT SHOWN)	6	6
6	1132656	Binding shaft, welded	1	1
7	1132640	Mounting bracket, RH	1	1
8	1154202	Mounting bracket, LH	1	1
9	1132251	Pinion and shaft	1	1
10	1108826	Spring	1	1
11	1930516	Retaining ring	1	1
12	1152012	Back gauge bar	1	1
13	1101994	Back gauge bar spring	1	1
14	1131105	Back gauge adjusting rack	1	1
15	1132629	Drive shaft	1	1
16	1136673	Pressure bar (Gold sheet metal)	1	1
17	1101977	Pressure bar cover	1	1

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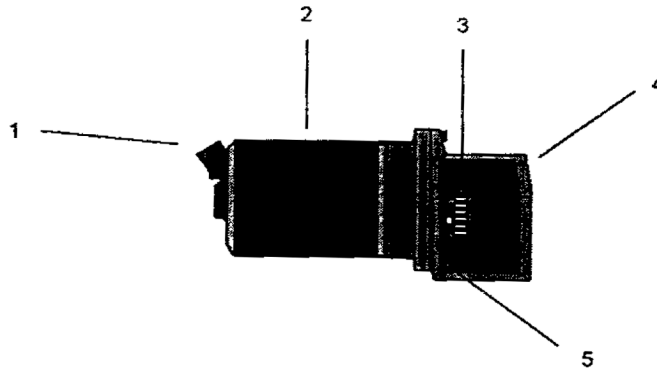


FIGURE 8.4

ITEM	P/N	DESCRIPTION	QTY	
			115V	230V
1	N/A	Brake assembly (COMPLETE)	1	1
	9776316	Solenoid, 115V	1	N/A
	9776317	Solenoid, 230V	N/A	1
	1132605	Plunger, solenoid	1	1
	9776309	Spring	1	1
	9776310	Lever arm	1	1
	9776308	Brake hub assembly	1	1
2	1132494	115V Motor w/ brake (COMPLETE) Items 1-5	1	N/A
	1132495	230V Motor w/ brake (COMPLETE) Items 1-5	N/A	1
3	1132264	Spur gear, 25 tooth	1	1
	1156037	Spur gear, 25 tooth (alternate)	1	1
	1852815	Key, 1/8 x 1/8 x 1/4	1	1
	1900002	Set screw, 8/32 x 1/4	1	1
4	1132228	Motor mount	1	1
	1900555	Screw, motor mount to base 1/4-20 x 1 1/2	1	1
	1900519	Screw, motor mount to base 1/4-20 X 1	1	1
	1926823	Nut, motor mount screw 1/4-20	2	2
	1907401	Screw, motor mount to RH mounting bracket 10-32 x 1 5/8	1	1
5	1907404	Screw, motor mount to motor 10-32 x 1/4	4	4

Figure 8.5

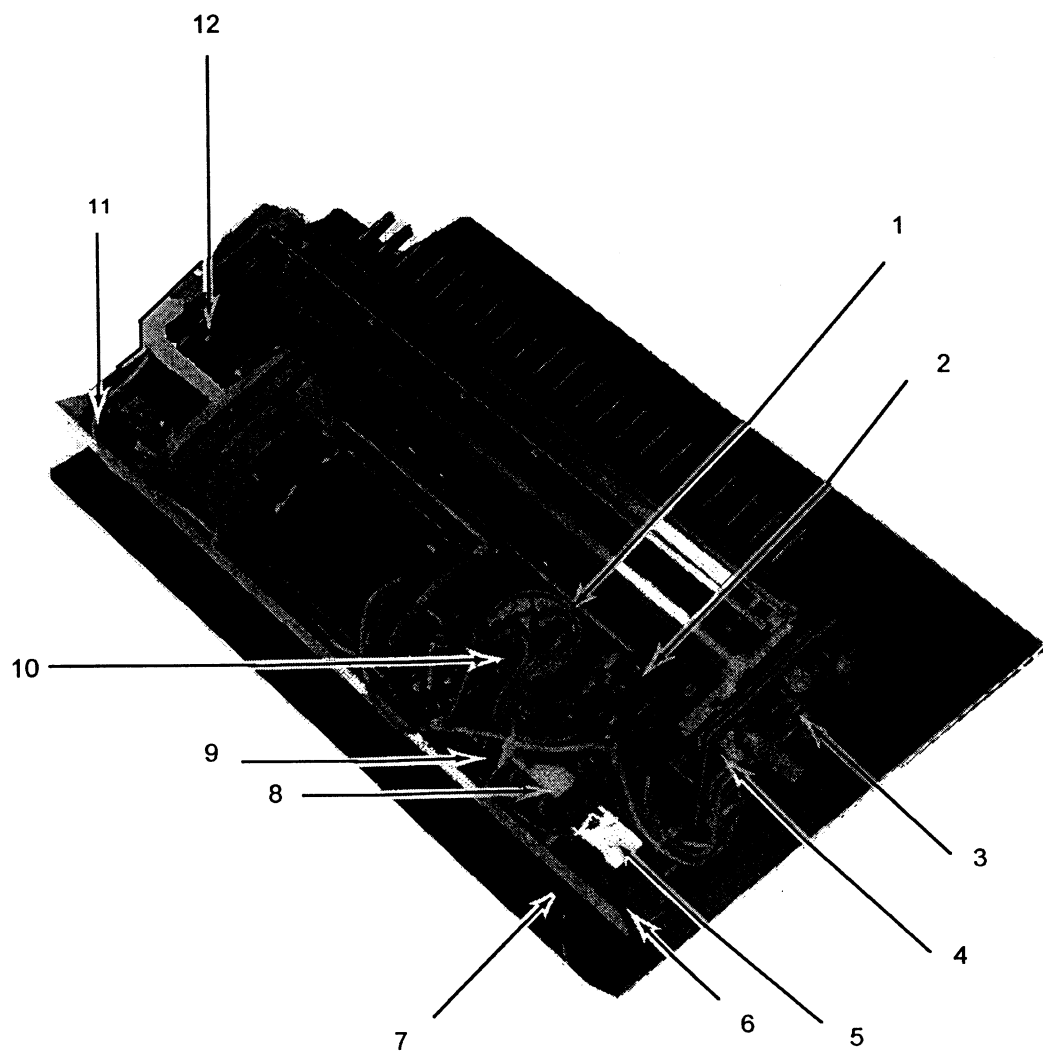


FIGURE 8.5

ITEM	P/N	DESCRIPTION	QTY	
			115V	230V
1	1132656	Binding shaft weld assembly	1	1
	1930516	Retaining ring	1	1
	1953604	Bearing, nyloner	2	2
2	1132232	Pivot bracket, LH	1	1
	1132236	Binding yoke, LH	1	1
	1132652	Washer, spacer LH	2	2
	1132238	Brass washer, hex hole LH	5	5
	1926506	Wavy washer, LH	1	1
	1931607	Grip ring, LH	1	1
3	1132665	Sensor flag, PCB	1	1
	1907322	Screw, sensor flag	1	1
4	1152185	PCB assembly, 115V	1	N/A
	1152188	PCB assembly, 230V	N/A	1
	1132272	Insulator, PCB	1	1
	1907303	Screw, PCB 8-32 x ½	2	2
5	1907322	Screw, safety shroud panel 8-32 X ½	5	5
6	1132278	Safety shroud panel	1	1
7	1132332	Power cord 115V	1	N/A
	1132349	Power cord 230V	N/A	1
	1952417	Strain relief	1	1
	6195001	Power line filter	N/A	1
8	1152087	Transformer 115V	1	N/A
	1132329	Transformer 230V	N/A	1
9	1132343	Fuse holder	1	1
	1119744	3A fuse	1	N/A
	1107033	2A fuse	N/A	1
10	1132249	Capacitor, motor	1	N/A
	1132484	Capacitor, motor	N/A	1
	1900553	Screw, capacitor 8-32 x ¾	1	1
	1926802	Nut, capacitor screw 8-32	1	1
11	1132274	Switch, power	1	1
	1132483	Switch, power (alternate)	1	1
12	1132241	Pivot bracket, RH	1	1
	1132236	Binding yoke, RH	1	1
	1132652	Washer, spacer RH	2	2
	1132238	Brass washer, hex hole RH	5	5
	1926506	Wavy washer, RH	1	1
	1931607	Grip ring, RH	1	1