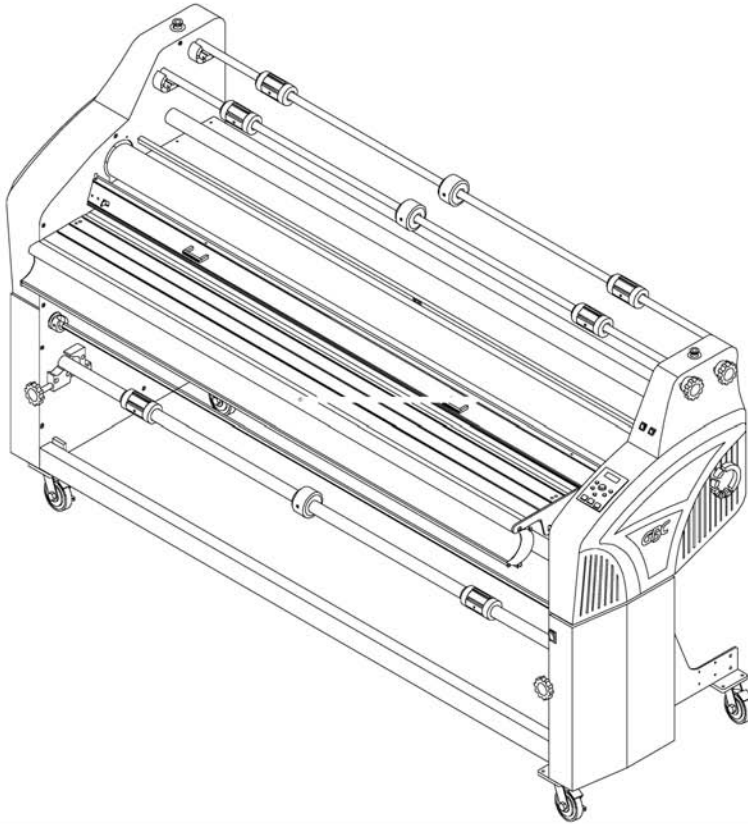


GBC 2080WFt

PARTS MANUAL

Revision-B, Dated 3/16/06

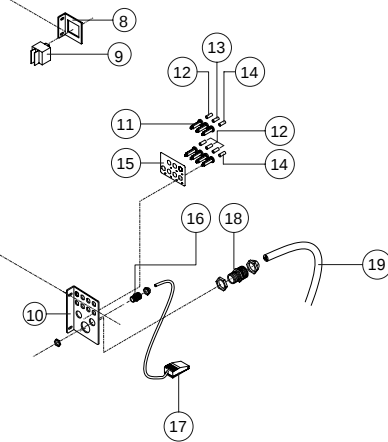
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PARTS MANUAL

Revision-B, Dated 3/16/06

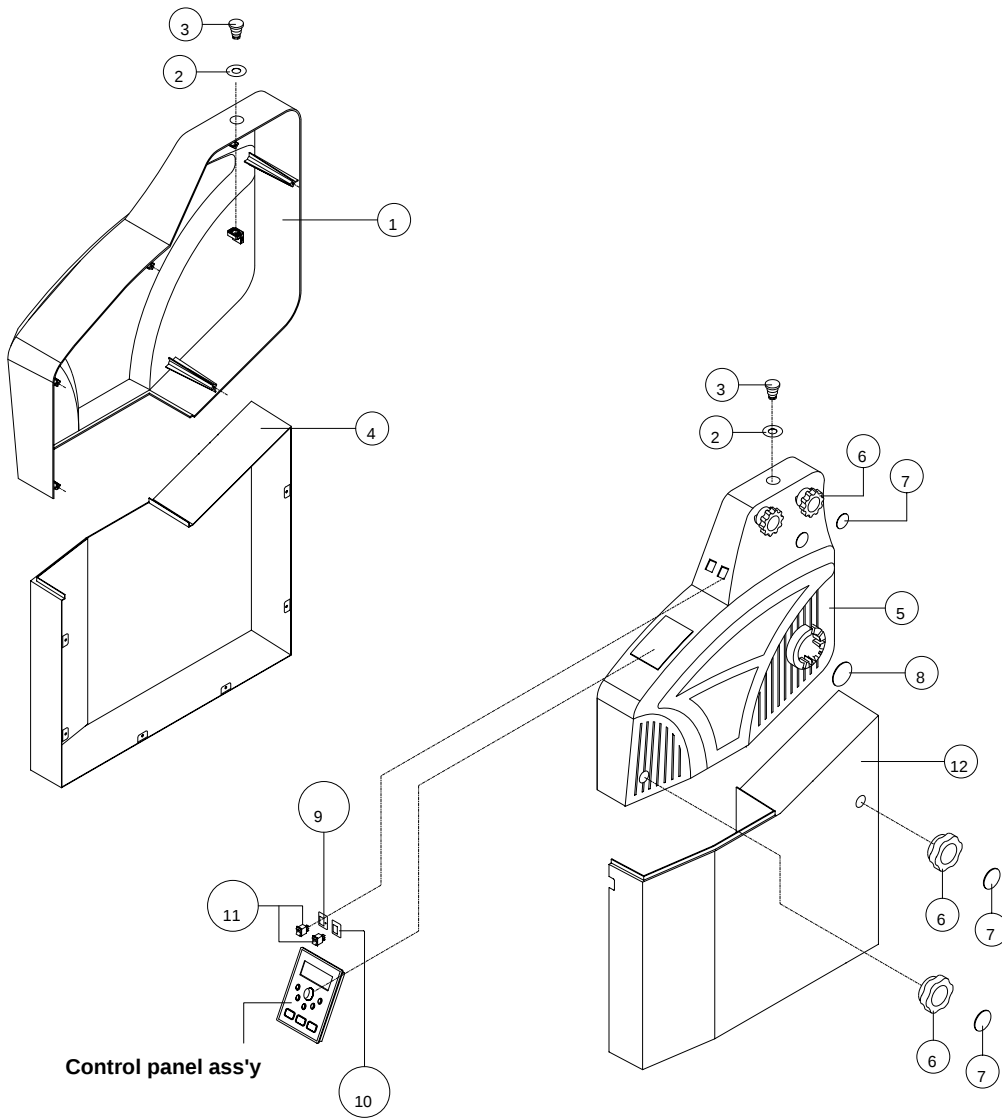
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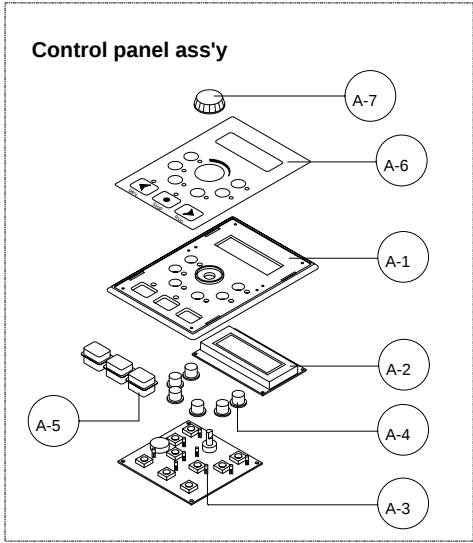
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ORIGINATOR: CMP CHECKED BY: GBC FILMS GROUP REVISION		UNLESS OTHERWISE SPECIFIED TOLERANCE			GBC Films Group 4151 Anderson Road, DeForest, WI 53532				
		DIM AS SHOWN	TOL.	FINISH TO BE ✓	TITLE: Power Cord and Foot Switch Assembly				
		XX	±.364						
		X	±.060						
		XX	±.030						
		XXX	±.026	ANGLES ±30	DATE:		DRAWN BY:	DWG SCALE:	DWG:
		XXXX	±.005		10/09/05		NG	N/A	000-000

PROPRIETARY

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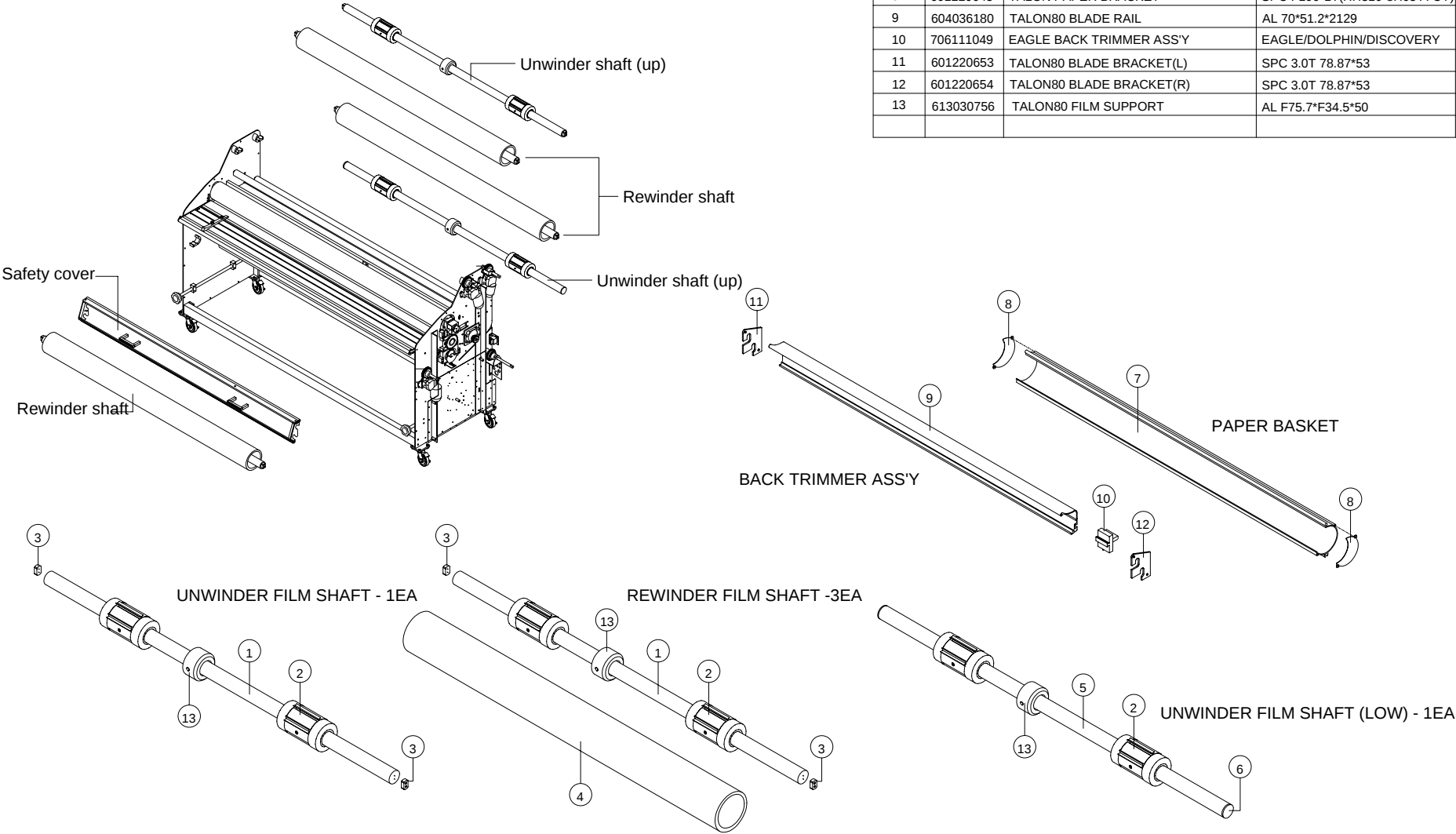
No.	Parts Code	Item	Spec	Quantity
1	604020331	E/M SIDE COVER(UP/L)	ABS 3T 635.3*717.6(HFA450-28021)	1EA
2	803040343	EMERGENCY STICKER(SURELAM)	PC0.4T*F54*F28	2EA
3	704090253	EMERGENCY SWITCH	AR22V22R-02R(ZB2-BS544)400V	2EA
4	630500363	TALON80 SIDE COVER(LOW/L)	SPC1.5T 717.6*619*130/TL80P210	1EA
5	604020332	E/M SIDE COVER(UP/R)	ABS 635.3*717.6(HFA450-28021)	1EA
6	604020323	1670RS TENSION HANDLE	PC F75*F15*30(GRAY)	4EA
7	803040358	1670RS TENSION KNOB STICKER	PC 0.4T*F44.5(IVORY)	4EA
8	803040515	TALON80 CIRCLE STICKER	F68*0.5T	1EA
9	802040347	TALON REWINDER STICKER-2	PC 0.3T 27*36	1EA
10	802040346	TALON REWINDER STICKER-1	PC 0.3T 27*36	1EA
11	704090103	POWER S/W ROCKER/PMS424U	621-X546100N-XMPI(GRAY)	2EA
12	630500364	TALON80 SIDE COVER(LOW/R)	SPC1.5T 717.6*619*130/TL80P210	1EA
A-1	703020233	E/M CONTROL PANEL	PC 122*177	1EA
A-2	705031114	LCD MODULE ASS'Y	UMS-3075	1EA
A-3	706011733	PCB ASS'Y TALON DISPLAY	UT00D	1EA
A-4	703020235	E/M CONTROL KEY	PC F16*14	5EA
A-5	703020252	E/M CONTROL KEY(사각)	PC 1.5T 24*18	3EA
A-6	802040344	CONTROL PANEL STICKER	PC 0.5T 164*109	1EA
A-7	703020235	E/M DIAL KNOB	PC F30*16.7	1EA



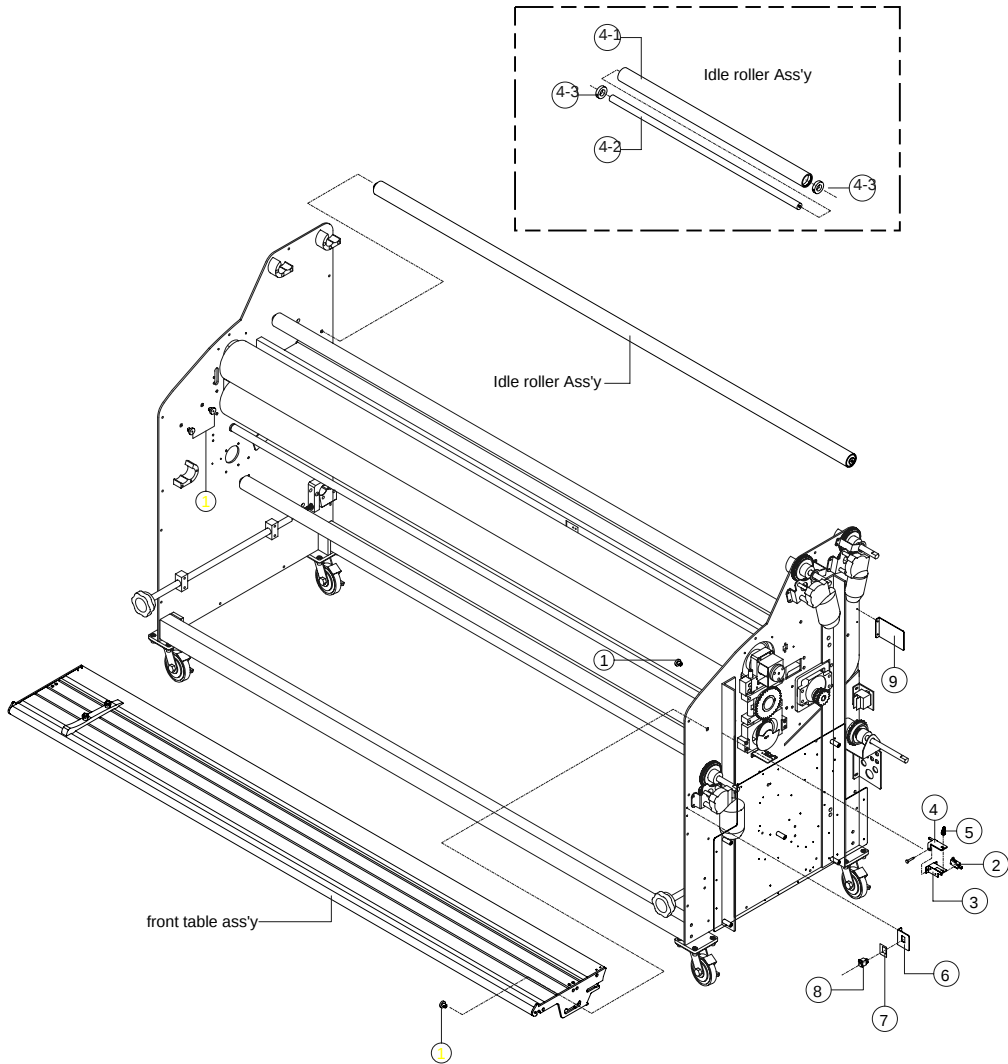
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ORIGINATOR : GMP CHECKED BY : GBC FILMS GROUP	REVISION	UNLESS OTHERWISE SPECIFIED TOLERANCE				GBC Films Group							
		TOL.				4151 Anderson Road, DeForest, WI 53532							
		FINISH TO BE				TITLE :							
		125√				Display & Side Cover							
		ANGLES				DATE :		DRAWN BY :		DWG SCALE :		DWG :	
		±.005				12-28-05		NG				000-009	
		±.020											
±.010													
±.050													
±.164													
X/X													
X													
XX													
XXX													
XXXX													

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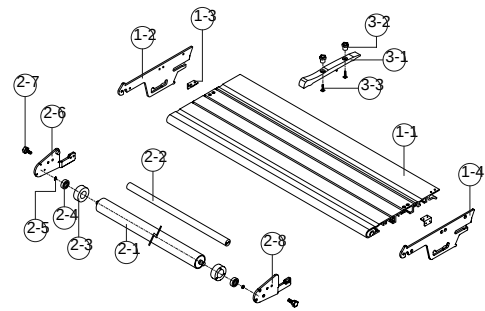
No.	Parts Code	Item	Spec	Quantity
1	613010515	TALON80 UNWINDER FILM SHAFT(UP)	STKM F34*2109*3T	4EA
2	639900124	3"34mm BD FILM CORE ASS'Y	3"34mm BD	10EA
3	632502292	T80 UNWINDER FILM SHAFT JOINT(UP)	S45C 34*19.5*11.5/TL80H191	8EA
4	640500029	START ROLL(77지관)	PER 75(25/50)*R2000*30m	3EA
5	613010514	TALON80 UNWINDER FILM SHAFT(LOW)	STKM F34*2132*3T	1EA
6	632500490	TALON80 UNWINDER SHAFT CAP	MC F34*24(WHITE)	2EA
7	604036182	TALON80 PAPER BASKET	AL F106*2109	1EA
8	601220645	TALON PAPER BRACKET	SPC F106*1T(HH310-8H65 A-CY)	2EA
9	604036180	TALON80 BLADE RAIL	AL 70*51.2*2129	1EA
10	706111049	EAGLE BACK TRIMMER ASS'Y	EAGLE/DOLPHIN/DISCOVERY	1EA
11	601220653	TALON80 BLADE BRACKET(L)	SPC 3.0T 78.87*53	1EA
12	601220654	TALON80 BLADE BRACKET(R)	SPC 3.0T 78.87*53	1EA
13	613030756	TALON80 FILM SUPPORT	AL F75.7*F34.5*50	5EA



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ORIGINATOR: GMP CHECKED BY: GBC FILMS GROUP REVISION	UNLESS OTHERWISE SPECIFIED TOLERANCE		GBC Films Group		4151 Anderson Road, DeForest, WI 53532				
	DIM. AS SHOWN	TOL.	FINISH TO BE		TITLE:				
	X/X	± 1/64	125		Rewind/Unwind Assembly				
	X	± .050	ANGLES		DATE: 12-28-05				
	XXX	± .020	DRAWN BY: NG		DWG SCALE: N/A				
	XXXX	± .005			DWG: 000-008				

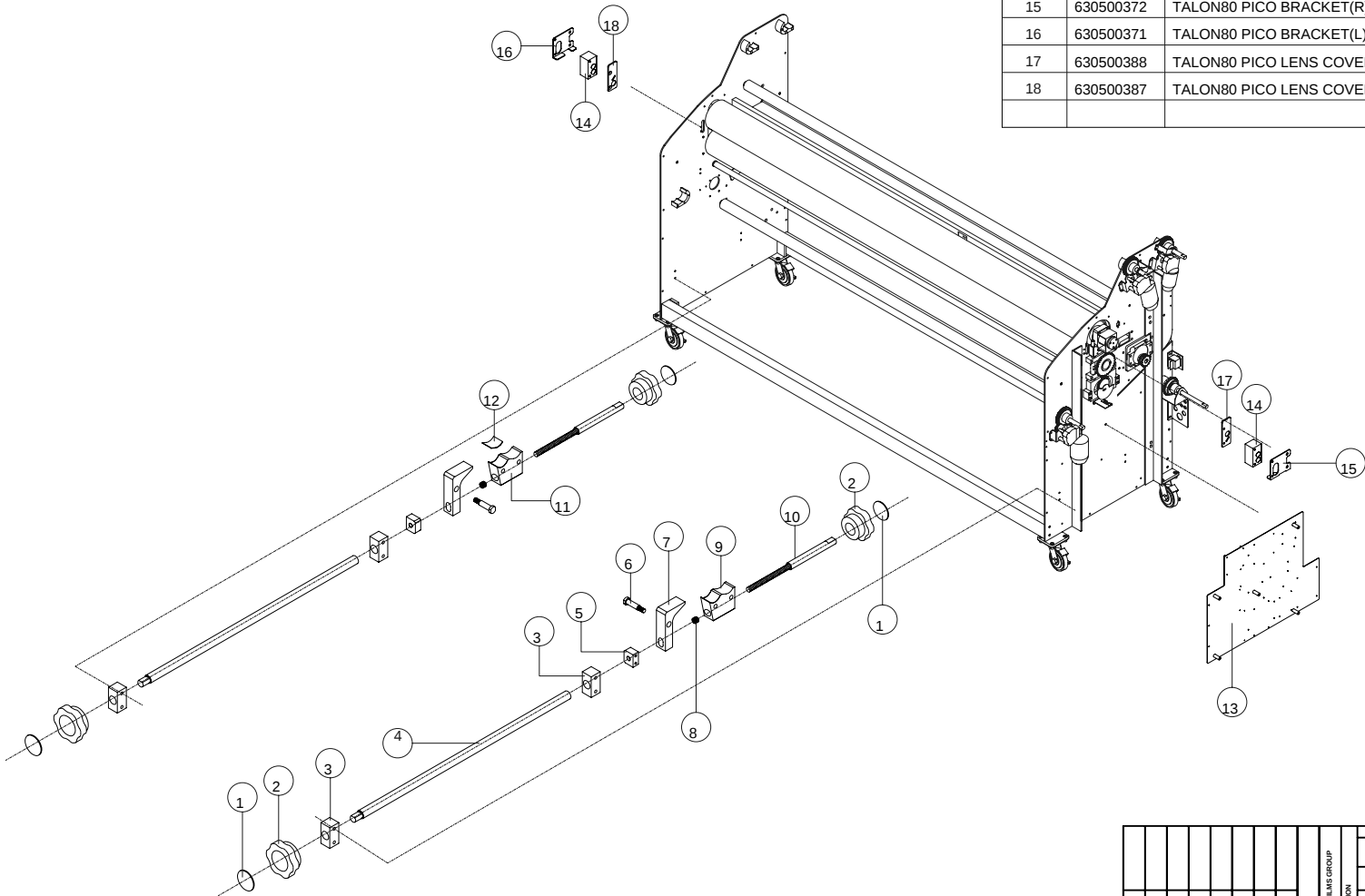


No.	Parts Code	Item	Spec	Quantity
1	613030756	TALON FRONT TABLE PIN	F20*16	4EA
2	704090419	MICRO SWITCH	DECO VP531A-4D	1EA
3	601220642	TALON LIMIT BRACKET	SPC 21.9*43*54.8(Cr)	1EA
4	601220643	TALON LIMIT BUTTON	SPC 23.5*24*68.5(Cr)	1EA
5	701090158	COMPRESSION SPRING	0.8*35mm	1EA
6	601220647	TALON REWINDER PLATE	2.0T 53*46*15EX8816931166	1EA
7	802040348	TALON REWINDER STICKER-3	PC 0.3T 27*36	1EA
8	704090103	POWER S/W ROCKER/PMS424U	621-X546100N-XMPI(GRAY)	1EA
9	601220646	TALON80 REAR PANEL	SPC 2.0T 102*66*15	1EA
1-1	604036181	TALON80 FRONT TABLE	AL 6063 300*27*2129	1EA
1-2	630500367	TALON FRONT TABLE SUPPORT BRACKET	SPC 27*17.5*17.5(Cr)	1EA
1-3	601220633	TALON FRONT TABLE SUPPORT BRACKET	SPC 27*17.5*17.5(Cr)	2EA
1-4	630500368	TALON80 FRONT TABLE BRACKET(R)	SPC5.0T 100.2*287.51/TL80P180	1EA
2-1	632501921	TALON80 TABLE IDLE ROLLER(PL)	STKM4.5T F42.7*2135*2102/TL80H330	1EA
2-2	632501920	TALON80 TABLE IDLE ROLLER SUPPORT BAR	S45C F20*2130/TL80H340	4EA
2-3	632501956	TABLE IDLE ROLLER BEARING HOUSING	S45C F45*F25*17	2EA
2-4	701010152	BALL BEARING	#6000ZZ	2EA
2-5	701090705	SPRING S RING	10	2EA
2-6	630500378	TABLE IDLE ROLLER BRACKET (L)	SPC5.0T 153*68.5	1EA
2-7	634100196	5각 KNOB BOLT	XFKB-M6-9LM(M6*9*F24)	2EA
2-8	630500379	TABLE IDLE ROLLER BRACKET (R)	SPC5.0T 153*68.5	1EA
3-1	633000176	230mm PAPER GUIDE(WHITE)	ABS 230*20*20(700-15779)	1EA
3-2	604022032	PAPER GUIDE KNOB	NYLON66 F19*20*M5	2EA
3-3	701108134	SQUARE HEAD M5	M5*20	2EA
4-1	613010167	TALON80 IDLE ROLLER(UP)	STKM F42.7*2127*3.6T	1EA
4-2	613010168	TALON80 IDLE SHAFT	SM45C F20*2142	1EA
4-3	701010111	BALL BEARING	# 6904	2EA



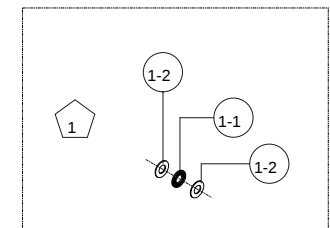
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GBC Films Group 4151 Anderson Road, DeForest, WI 53532									
TITLE : Table Assembly									
DATE : 12-28-05		DRAWN BY : NG		DWG SCALE : N/A		DWG : 000-007			

No.	Parts Code	Item	Spec	Quantity
1	803040358	1670RS TENSION KNOB STICKER	PC 0.4T*F44.5(IVORY)	4EA
2	604020323	1670RS TENSION HANDLE	PC F75*F15*30(GRAY)	4EA
3	632501915	T80 UNWINDER TENSION AD SHAFT BLOCK	MC(BLACK) 25*25*50 TL80H320	4EA
4	632501914	T80 UNWINDER TENSION AD SHAFT-FRONT	S45C F18*600/TL80H310	2EA
5	632501913	TALON80 BREAK SUPPORT	S45C 25*30*15*M10/TL80H290	2EA
6	613030751	TALON80 BREAK PIN	S45C F15*52	2EA
7	613030750	TALON80 BREAK HINGE	MC 55*92*25(BLACK)	2EA
8	701090203	BREAK TENSION SPRING	2.0T*F13*18MM	2EA
9	613030749	TALON80 BREAK BASE(R)	MC 70*52*25(BLACK)	1EA
10	632501912	T80 UNWINDER TENSION AD SHAFT-REAR	S45C F15*240*M10/TL80H300	2EA
11	613030748	TALON80 BREAK BASE(L)	MC 70*52*25(BLACK)	1EA
12	703070371	BREAK SKIN	SKIN 1.0T 30*23	2EA
13	630560380	TALON PCB PALTE	SPC 1.5T	1EA
14	632502291	TALON80 PICO BLOCK	BACKLITE 23.5*45*25/TL80H282	2EA
15	630500372	TALON80 PICO BRACKET(R)	SPC1.5T 55*47*11.5/TL80P231	1EA
16	630500371	TALON80 PICO BRACKET(L)	SPC1.5T 55*47*11.5/TL80P231	1EA
17	630500388	TALON80 PICO LENS COVER(R)	SPC2.0T 23.5*63(BLK)/TL80P270	1EA
18	630500387	TALON80 PICO LENS COVER(L)	SPC2.0T 23.5*63(BLK)/TL80P270	1EA



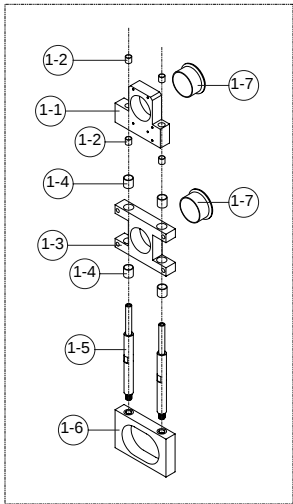
										This print is the property of GBC Films Group. The information thereon is reprinted in confidence.			
										GBC Films Group			
										4151 Anderson Road, DeForest, WI 53532			
										TITLE : Lower Tension Assembly			
										DATE :	DRAWN BY :	DWG SCALE :	DWG :
										12-28-05	NG	N/A	000-006

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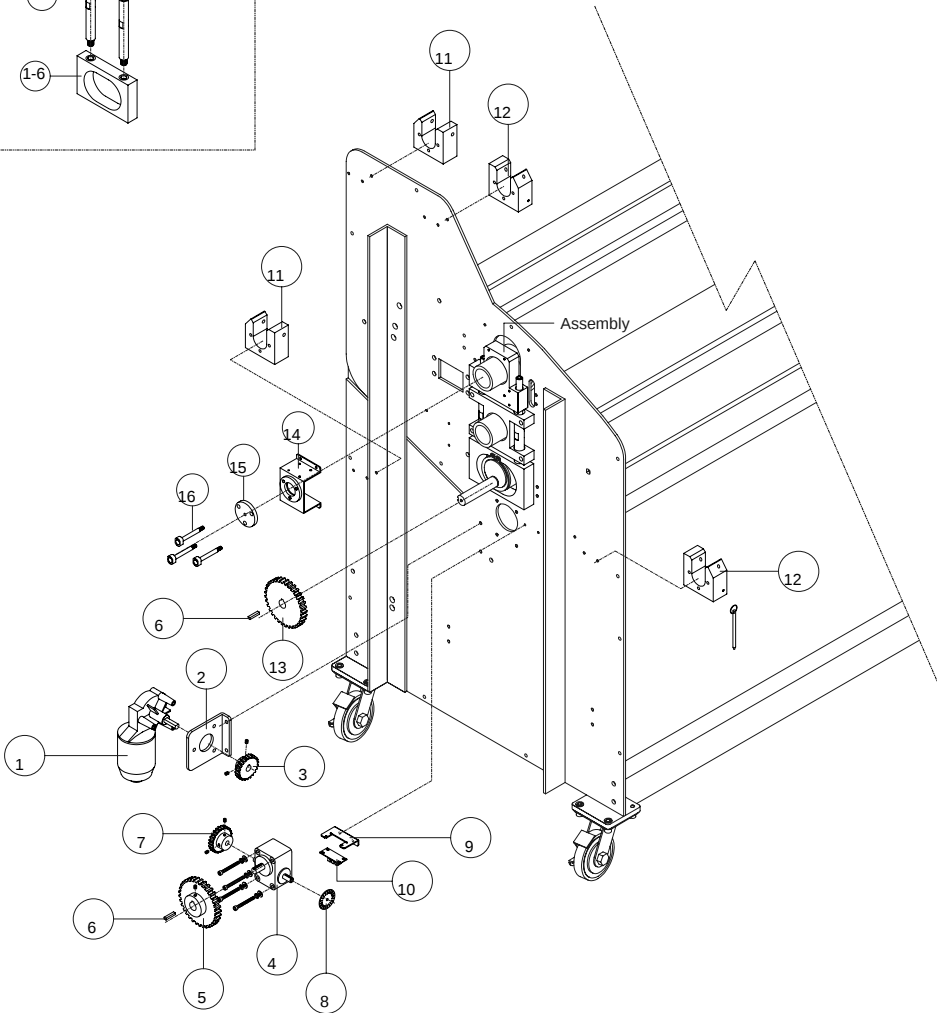


No.	Parts Code	Item	Spec	Quantity
1	630500369	TALON80 MOTOR SPACER	SPC8.0T 130*119/TL80P200	1EA
2	635000035	DC GEARED MOTOR	200W/36V/3000RPM(OA26 100:1)	1EA
3	635800422	STEEL CHAIN GEAR(RS#35)	14T*15T*F15(T80 MOTOR)/TL80G040	1EA
4	613030767	TALON80 UNWINDER STOPPER(L)	MC 70*75*35(BLACK)/TL80H202	1EA
5	632501924	TALON80 R/REWINDER TENSION BOLT	S45C F30*129*M8/TL80H270	1EA
6	701020232	NIDDLE ROLL BEARING	NK15/16A	2EA
7	632501923	T80 R/RWNDR TENSION BOLT HOUSING	S45C F50*48.5/TL80H260	1EA
8	703070112	HR2 INSIDE TENSION DISK	3.0T*F56	2EA
9	703070114	F55 CLUTCH SKIN PAD	SKIN 2.0T*F15*F55	2EA
10	635800424	TALON80 R/REWINDER SPROCKET(RS#35)	24T*F65*25*F17/TL80G010	1EA
11	701050145	DU BUSHING TUBE	15x15	1EA
12	701090140	DISCOVERY 80/100S SPRING	4.5T*F26.5*24.5	1EA
13	613020910	S/M REWINDER TENSION BLOCK	S45C F15*F35*77.5	1EA
14	630500373	T80 REAR REWINDER T/BLOCK STOPPER	SPC2.0T 70*85*115/TL00P170	1EA
15	701070219	ROLLER CHAIN	RS35H(36PCS)	1EA
16	701070252	ROLLER CHAIN	RS35H(35.5PCS)	1EA
17	613030730	E/M KEY	5*5*15mm	1EA
18	601220668	TALON80 MOTOR COVER	SPC 108*140*285	1EA
19	632500421	STOPPER PIN	S45C F6*95	1EA
20	632501397	SAFETY PIN RING	F21.5	1EA
1-1	701020213	THRUST NIDDLE ROLL BEARING	AXK1528	2EA
1-2	701110703	THRUST NIDDLE WASHER	AS1528	4EA

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										GBC Films Group 4151 Anderson Road, DeForest, WI 53532									
										TITLE : Motor Drive Assembly									
										DATE : 12-28-05									
										DRAWN BY : NG									
										DWG SCALE : N/A									
										DWG : 000-005									



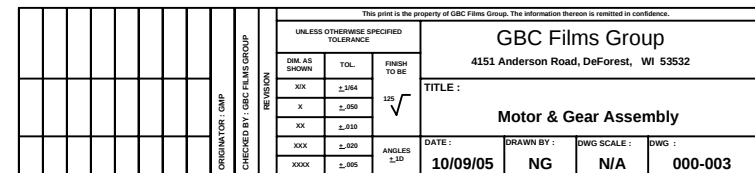
Heat Roller Bearing Part Assembly



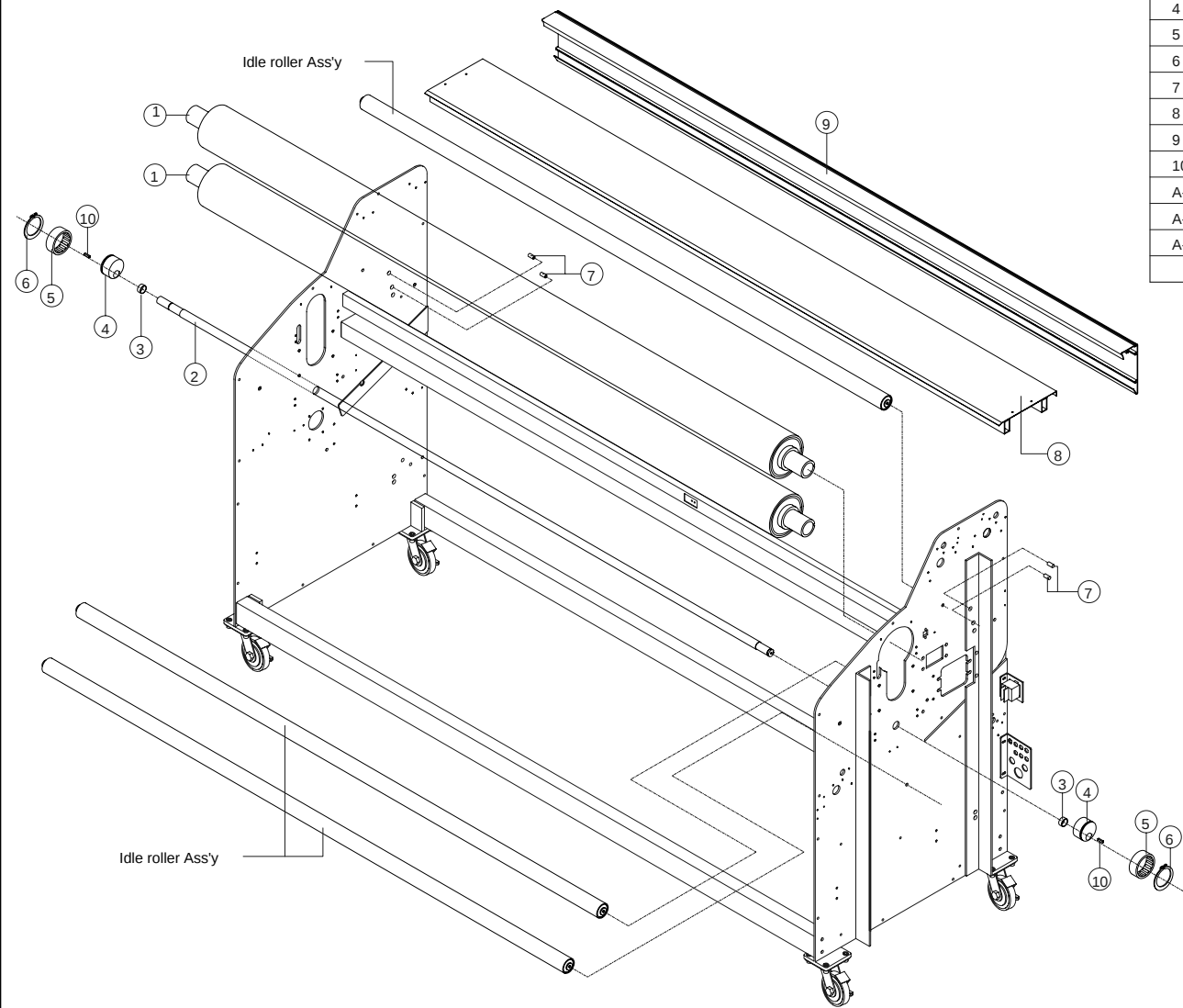
No.	Parts Code	Item	Spec	Quantity
1	635000002	DC GEARED MOTOR(DM010)	DC 36V 11W	1EA
2	630500041	E/M MOTOR BRACKET(DM010)	SPC 5.0T*86*63*23	1EA
3	701080185	STEEL SPUR GEAR	36T*F10 (E/M MOTOR/DM010)	1EA
4	703070318	SSJ REDUCER(JAGUAR-700)	1/20	1EA
5	701080199	STEEL SPUR GEAR	46T*F17*25(JACK SCREW)	1EA
6	613030730	E/M KEY	5*5*15mm	2EA
7	701080186	STEEL SPUR GEAR	32T*F12*20 (E/M JACK SCREW)	1EA
8	703070119	1620PQ INTERRUPT SENSING DISK	100P/R F50*F5.5	1EA
9	630500376	E/M PHOTO SENSOR BRACKET	SPC2.0T 60*14(BK451)/EM00P361	1EA
10	638900266	PCB ASS'Y JAGUAR700 SENSING	JA700PI	1EA
11	613030768	TALON80 UNWINDER STOPPER(R)	MC 70*75*35(BLACK)/TL80H202	2EA
12	613030767	TALON80 UNWINDER STOPPER(L)	MC 70*75*35(BLACK)/TL80H202	2EA
13	701080140	STEEL SPUR GEAR	50T*F20(CAM)	1EA
14	630500370	TALON80 HEATER SUPPORT	SPC2.0T 60*91*44/TL80P190	1EA
15	632501919	TALON80 HEATER HOLDER	TEFLON(WHITE) F50*F5.2*15/TL80H350	1EA
16	632501918	TALON80 HEATER HOLDER GUIDE BOLT	S45C F7*65*M6/TL80H360	3EA
17	632500421	STOPPER PIN	S45C F6*95	4EA
18	632501397	SAFETY PIN RING	F21.5	4EA
1-1	632501922	TALON80 H/R BEARING HOUSING(UP)	S45C 91*107.5*25/TL80H230	1EA
1-2	635500157	DU BUSHING TUBE	12*10	4EA
1-3	632501910	TALON80 H/R BEARING HOUSING(LOW)	S45C 140*100*26/TL80H220	1EA
1-4	635500167	DU BUSHING TUBE	18*20	4EA
1-5	632501916	TALON80 GUIDE SHAFT	S45C F18*222/TL80H240	2EA
1-6	632501909	TALON80 CAM BLOCK	S45C 140*90*25/TL80H210	1EA
1-7	635500168	DU BUSHING FLANGE	50*25	2EA

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GBC Films Group									
4151 Anderson Road, DeForest, WI 53532									
TITLE : Lifting Mechanism									
DATE : 10/09/05		DRAWN BY : NG		DWG SCALE : N/A		DWG : 000-004			

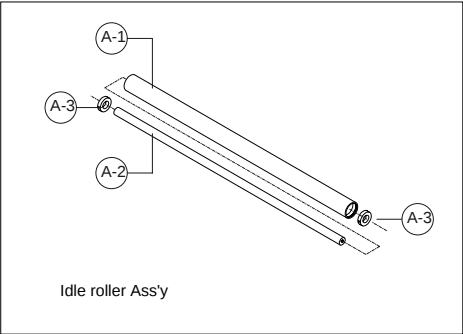
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No.	Parts Code	Item	Spec	Quantity
1	637200008	TALON80 SHEATHED HEATER	F12*2302*M5*2343	1EA
2	630500370	TALON80 HEATER SUPPORT	SPC2.0T 60*91*44/TL80P190	1EA
3	632501919	TALON80 HEATER HOLDER	TEFLON(WHITE) F50*F5.2*15/TL80H350	1EA
4	635800423	H/ROLLER SPROCKET(RS#35)	32T*F50*20(6*6KEY)/TL80G012	1EA
5	613020772	KEY	S45C 6*6*15	1EA
6	601220650	TALON80 SENSOR PLATE	SUS 1.0T*F119	1EA
7	630500377	E/M PHOTO S/B(SENSOR PLATE)	SPC2.0T 67*40(BK451)/EM00P371	1EA
8	638900266	PCB ASS'Y JAGUAR700 SENSING	JA700PI	1EA
9	613030767	TALON80 UNWINDER STOPPER(L)	MC 70*75*35(BLACK)/TL80H202	1EA
10	613030769	UNWINDER TENSION BOLT	SM45C F30*F15*76	3EA
11	705050183	DU BUSHING TUBE	15*04	3EA
12	703070112	HR2 INSIDE TENSION DISK	3.0T*F56	6EA
13	703070114	F55 CLUTCH SKIN PAD	SKIN 2.0T*F15*F55	6EA
14	701080184	STEEL SPUR GEAR	72T*F17(E/M TOP REWINDER)	3EA
15	701090140	DISCOVERY 80/100S SPRING	4.5T*F26.5*24.5	3EA
16	613030721	E/M FILM TENSION BLOCK	S45C 35*15*95	2EA
17	601220648	TALON REWINDER STOPPER	SPC 3.0T 76*40(BK451)	3EA
18	701080184	STEEL SPUR GEAR	30T*F10(E/M TOP REWINDER MOTOR)	3EA
19	601220538	E/M MOTOR BRACKET(REWINDER)	SPC 3.0T 116*75	3EA
20	613030768	DC GEARED MOTOR(DM010)	DC 36V 11W	3EA
21	613030768	TALON80 UNWINDER STOPPER(R)	MC 70*75*35(BLACK)/TL80H202	2EA
22	632501917	TALON80 GUIDE BLOCK	MC 30*35*18/TL80H250	2EA
23	632500421	STOPPER PIN	S45C F6*95	3EA
24	632501397	SAFETY PIN RING	F21.5	3EA
25	704150111	BI-METAL THERMOSTAT	60T21 (250V15A 120℃)	1EA
1-1	701020231	THRUST NIDDLE ROLL BEARING	AXK1528	6EA
1-2	701110703	THRUST NIDDLE WASHER	AS1528	12EA
2-1	632501922	H/R BEARING HOUSING(UP)	S45C 91*107.5*25/TL80H230	1EA
2-2	635500157	DU BUSHING TUBE	12*10	4EA
2-3	632501910	H/R BEARING HOUSING(LOW)	S45C 140*100*26/TL80H220	1EA
2-4	635500167	DU BUSHING TUBE	18*20	4EA
2-5	632501916	TALON80 GUIDE SHAFT	S45C F18*222/TL80H240	2EA
2-6	632501909	TALON80 CAM BLOCK	S45C 140*90*25/TL80H210	1EA
2-7	635500168	DU BUSHING FLANGE	50*25	2EA



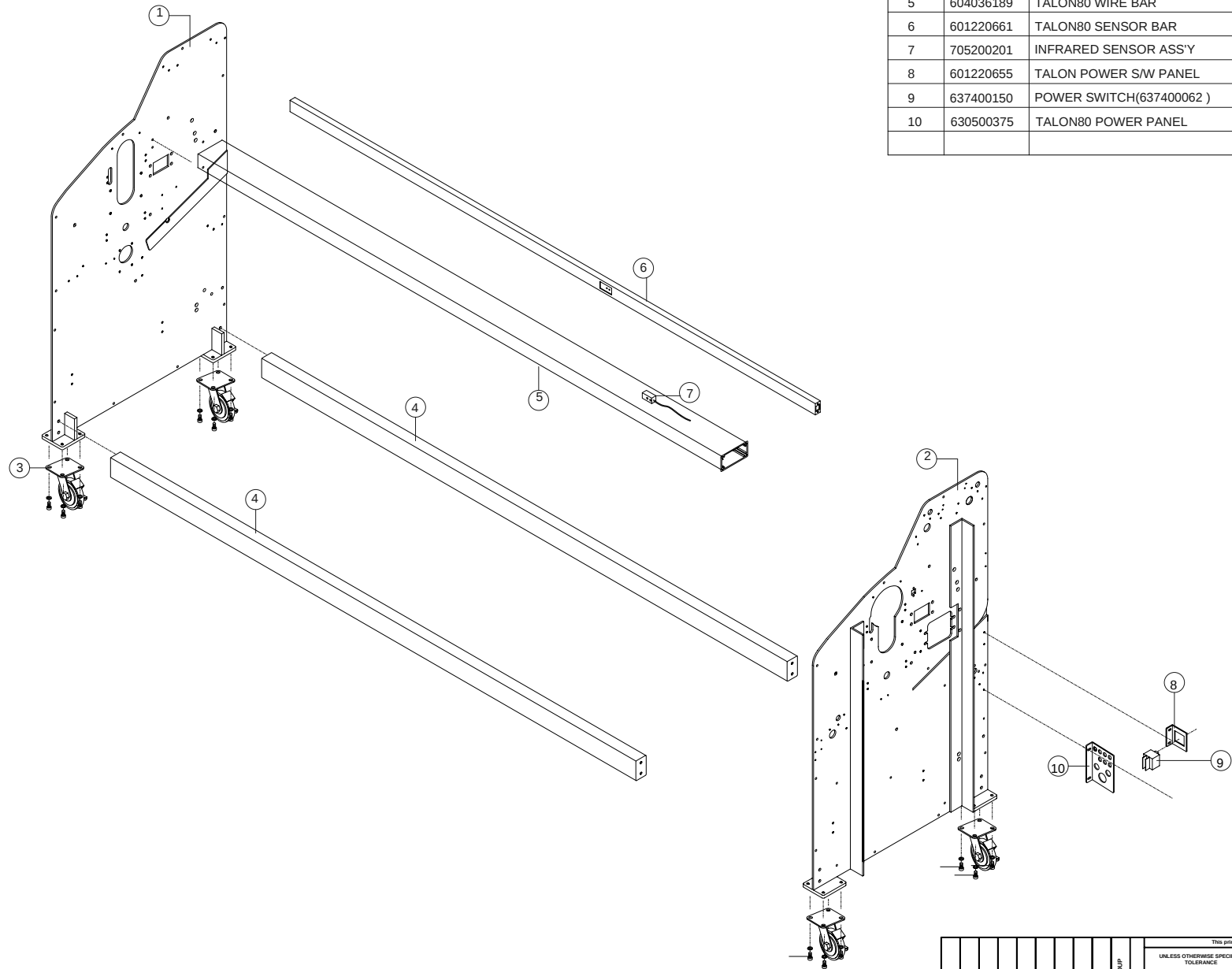
No.	Parts Code	Item	Spec	Quantity
1	631800384	TALON80 HEAT ROLLER	2276*F125*2116 (601-45 RED)	2EA
2	632501911	TALON80 CAM SHAFT	S45C F22*F20*2264/TL80H053	1EA
3	701050153	DU BUSHING TUBE	20x10	2EA
4	613030754	TALON80 CAM	SM45C F55*30*M6	2EA
5	701020254	NIDDLE ROLL BEARING	NK5525A	2EA
6	701090720	SPRING S RING	55	2EA
7	613030541	GBC4265 앞관결이저지편(PL	SM45C F10*20	4EA
8	601220629	TALON80 FILM GUIDE	SPC1.5+SPSR 203.5*2140	1EA
9	604036186	TALON80 REAR COVER	AL 2.0T 65.6*2140.5	1EA
10	613030730	E/M KEY	5*5*15mm	2EA
A-1	613010167	TALON80 IDLE ROLLER(UP)	STKM F42.7*2127*3.6T	3EA
A-2	613010168	TALON80 IDLE SHAFT	SM45C F20*2142	3EA
A-3	701010111	BALL BEARING	# 6904	6EA



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					GBC Films Group 4151 Anderson Road, DeForest, WI 53532				
					TITLE : Roller Assembly				
					DATE :	DRAWN BY :	DWG SCALE :	DWG :	
					12-28-05	NG	N/A	000-002	

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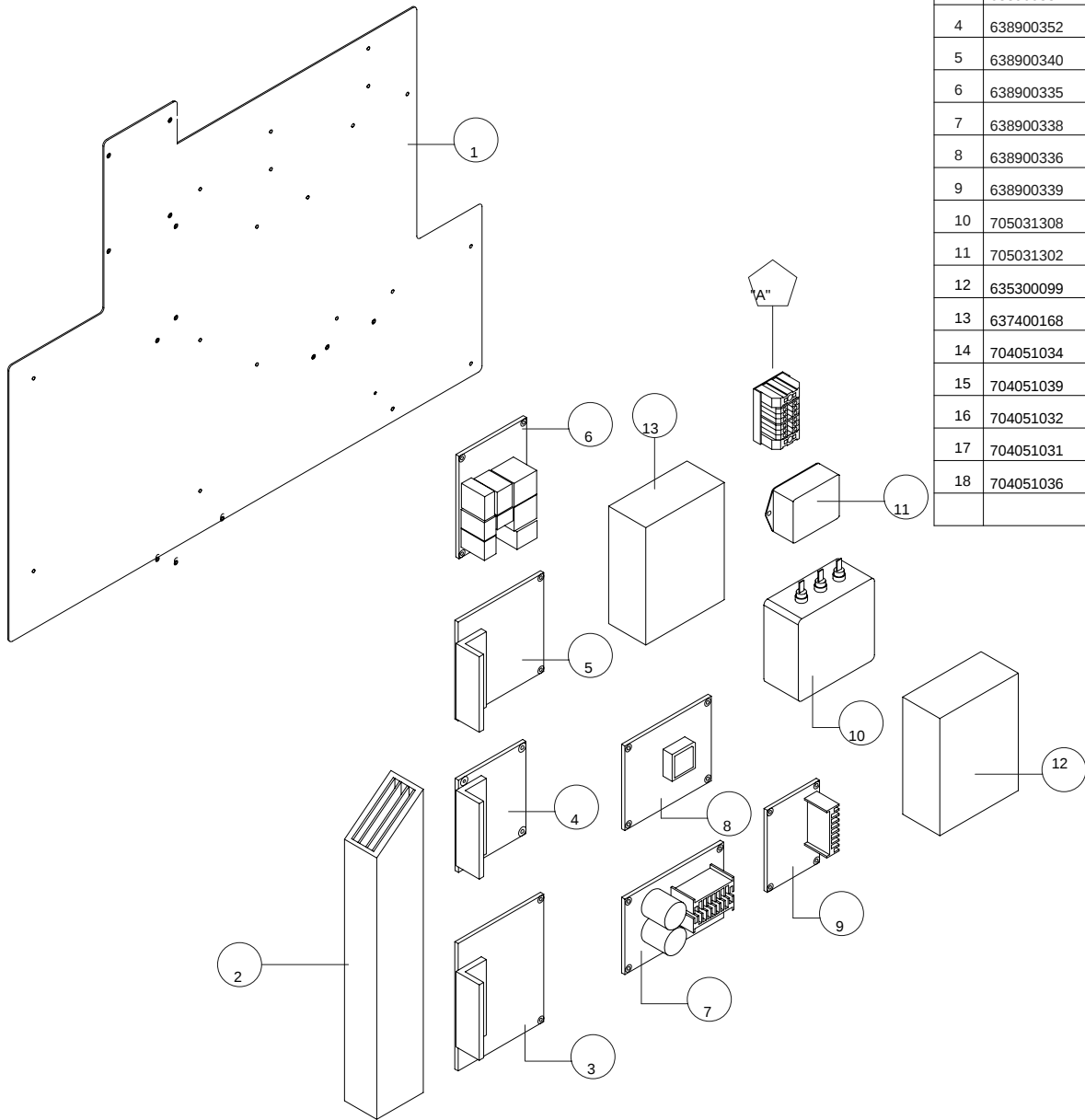


No.	Parts Code	Item	Spec	Quantity
1	630500365	TALON80 SIDE PLATE(L)	SPC 5.0T 1138*710	1EA
2	630500366	TALON80 SIDE PLATE(R)	SPC 5.0T 1138*710	1EA
3	701130503	CASTER (우레탄바퀴)	4"/BRAKE	4EA
4	601220659	TALON80 CROSS BAR	SPSR 2.3T 2142*45*75	2EA
5	604036189	TALON80 WIRE BAR	AL 50*100*2142	1EA
6	601220661	TALON80 SENSOR BAR	SPC 2.0T 38*2141.5	1EA
7	705200201	INFRARED SENSOR ASS'Y	TPML1-710	1EA
8	601220655	TALON POWER S/W PANEL	SPC 3.0T 80.1*64	1EA
9	637400150	POWER SWITCH(637400062)	MD2-B-24-620-2-A14-2-E	1EA
10	630500375	TALON80 POWER PANEL	SPC 3.0T 110*131.5	1EA

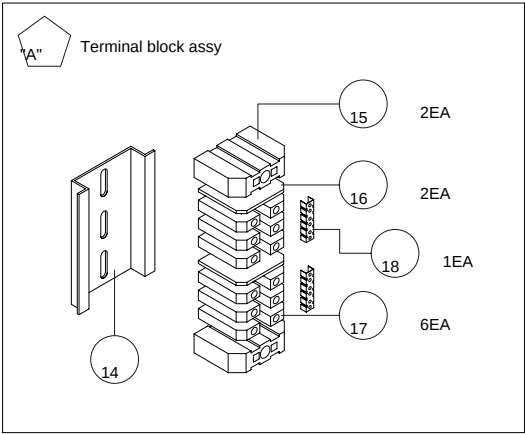
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					GBC Films Group				
					4151 Anderson Road, DeForest, WI 53532				
					TITLE :				
					Side Frame Assembly				
					DATE :	DRAWN BY :	DWG SCALE :	DWG :	
					12-28-05	NG	N/A		000-001

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	PART CODE	PART NAME	SPEC.	Quantity
1	630500380	TALON80 PCB PLATE	SPC2.0T 652*532.5(BK451)/TL80P241	1EA
2	633800049	AL HEAT SINK(TALON80)	AL 331.7*64*64/TL80I050	1EA
3	638900337	PCB ASS'Y TALON80 MOTOR DRIVE	TL80PRS REV1.0	1EA
4	638900352	PCB ASS'Y TALON80 POWER SUPPLY3	TL80PS3 REV1.0	1EA
5	638900340	PCB ASS'Y TALON80 MAIN MOTOR DRIVE	TL80LAMI REV1.0	1EA
6	638900335	PCB ASS'Y TALON80 PICO RELAY MODUL	PICO-RL REV1.2	1EA
7	638900338	PCB ASS'Y TALON80 POWER SUPPLY1	TL80PS REV1.0	1EA
8	638900336	PCB ASS'Y TALON80 MAIN(PICO SYSTEM)	TL80M REV1.0(PICO SYSTEM)	1EA
9	638900339	PCB ASS'Y TALON80 POWER SUPPLY2	TL80PS2 REV1.0	1EA
10	705031308	FERRITE EMI FILTER	ES1-T30/30A	1EA
11	705031302	FERRITE EMI FILTER	ES1-F15/15A	1EA
12	635300099	TRANSFORMER GM300JA	230V/50,12A	1EA
13	637400168	PICO GUARD FIBER OPTIC SAFETY SYSTEM	SFCDT-4A1(SFCDT-4A1C)	1EA
14	704051034	TERMINAL BLOCK RAIL	NS 35/7.5	1EA
15	704051039	TERMINAL BLOCK USLKG5	T/B	2EA
16	704051032	TERMINAL BLOCK END COVER	D-UK 4/10	2EA
17	704051031	TERMINAL BLOCK UK5N	T/B	6EA
18	704051036	TERMINAL BLOCK BRIDGE BAR	FB 10-6	1EA



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UNLESS OTHERWISE SPECIFIED TOLERANCE						GBC Films Group 4151 Anderson Road, DeForest, WI 53532					
TITLE :						Electrical Components					
DATE :						DRAWN BY :		DWG SCALE :		DWG :	
10/09/05						NG		N/A		000-010	