

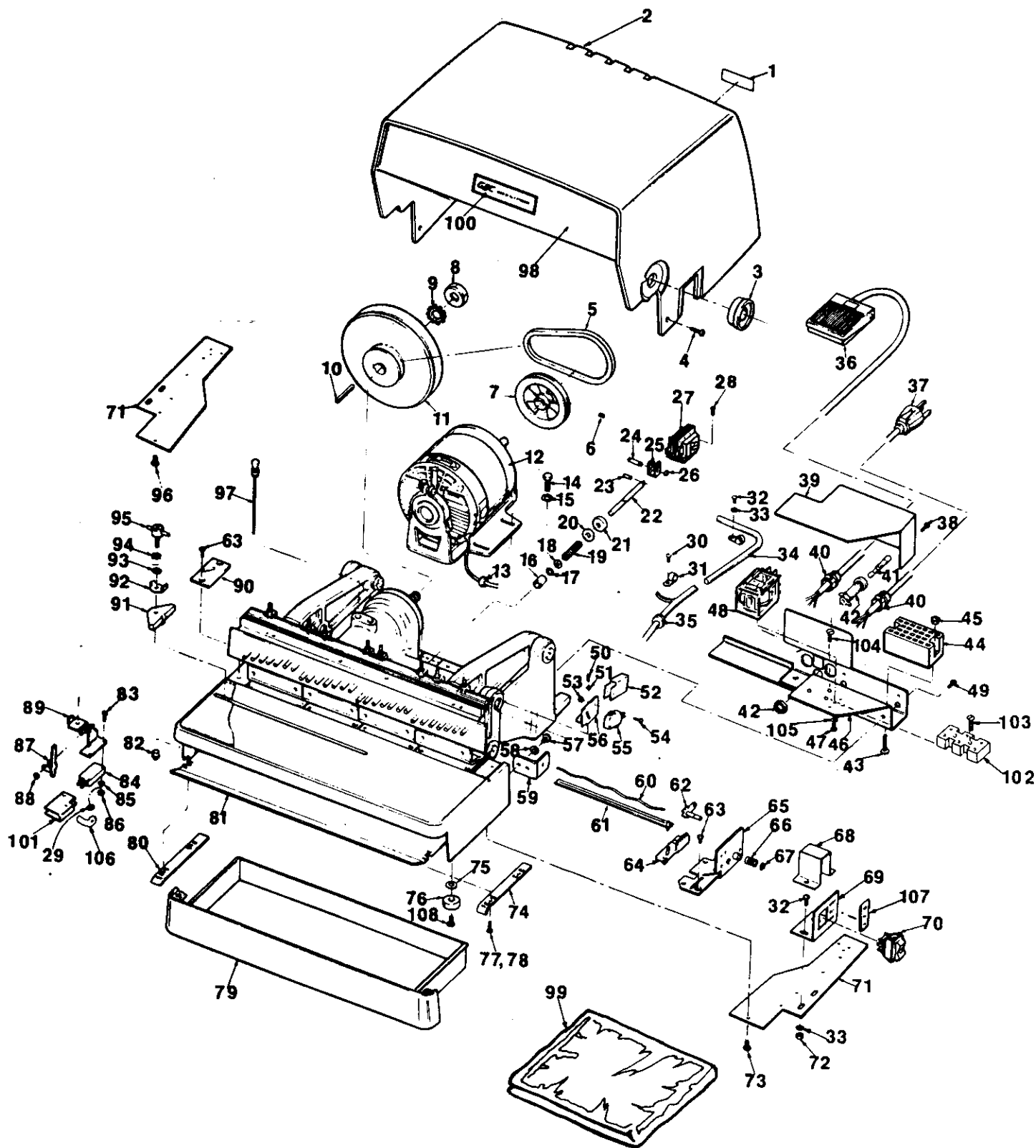


FIGURE 8.0.1

FIGURE 8.0.1

INDEX NUMBER	PART NUMBER	PART NAME	QUANTITY	
			115 VAC	230 VAC
1	OBSOLETE	LABEL, CAUTION	1	1
2	OBSOLETE	COVER, WITH DECORATIVE PANEL		1
3	OBSOLETE	KNOB, BACK GAGE	1	1
4	1902807	SCREW, 1/4-20 X 5/8.	4	4
4	1128150	WASHER (PAINTED)	4	4
5	1100195	V-BELT	1	1
6	1900056	SETSCREW, 5/16-18 X 1/4.	1	1
7	1107242	PULLEY	1	1
8	1103767	NUT, HEX (L.H. THREAD)	1	1
9	1118803	LOCK WASHER, BEARING	1	1
10	1100178	KEY.	1	1
11	1100963	FLYWHEEL	1	1
12	1118839	MOTOR.	1	
12	1100190	MOTOR.		1
13	1954013	GROMMET.	1	1
14	1951901	CAP SCREW, 5/16-18 X 1/2 HEX HEAD.	4	4
15	1925902	LOCK WASHER, 5/16 EXT. TOOTH	4	4
16	1952218	BUSHING, CLUTCH PIN.	1	1
* 17		RETAINER, CLUTCH PIN	1	1
* 18		WASHER, SPRING RETAINER.	1	1
* 19		SPRING, CLUTCH PIN	1	1
* 20		WASHER, CLUTCH PIN	1	1
* 21		OIL SEAL, CLUTCH PIN	1	1
* 22		PIN, CLUTCH.	1	1
* 23		ROLL PIN, CLUTCH PIN	1	1
** 24		SHAFT, SOLENOID.	1	1
** 25		LINK, SOLENOID	1	1
** 26		RETAINING RING, SOLENOID	2	2
** 27		SOLENOID	1	
** 27		SOLENOID		1
28	1902919	SCREW, 6-32 X 5/16 ROUND HEAD.	4	4
29	1925007	WASHER	1	1
30	1902804	SCREW, 8-32 X 5/8 PAN HEAD	8	8
31	1931001	CLAMP.	3	3
32	1902804	SCREW, 8-32 X 3/8 PAN HEAD	2	2
33	1925806	LOCK WASHER, #8 INT. TOOTH	4	4
34	1118948	CABLE ASSY	1	1
35	1954008	GROMMET.	1	1
36	1133169	FOOT SWITCH & CORD ASSY.	1	
36	1133169	FOOT SWITCH & CORD ASSY.		1
37	6200003	LINE CORD.	1	
37	1119138	LINE CORD.		1
38	1907906	SCREW, 8-32 X 3/8 THREAD CUTTING	2	2
39	OBSOLETE	GUARD, ELECTRIC ASSY	1	1
40	1952417	RELIEF, STRAIN	2	2
41	1103554	FUSE, 1 AMP SLO-BLOW	1	
41	1103048	FUSE, 1/2 AMP SLO-BLOW		1
*	1118835	CLUTCH PIN ASSEMBLY COMPLETE (ITEMS 17 - 23)		
**	1118833	115V SOLENOID ASSEMBLY COMPLETE (ITEMS 24 - 27)		
	1128136	230V SOLENOID ASSEMBLY COMPLETE (ITEMS 24 - 27)		

FIGURE 8.0.1 (Continued)

INDEX NUMBER	PART NUMBER	PART NAME	QUANTITY	
			115 VAC	230 VAC
42	1132343	HOLDER, FUSE.	1	1
43	1902812	SCREW, 6-32 X 7/8 PAN HEAD.	2	2
44	1107215	BLOCK, TERMINAL	1	1
45	1926801	NUT W/WASHER, 6-32.	2	2
46	1128214	BRACKET & EXTENSION ELECTRICAL.	1	1
47	1902915	SCREW, 6-32 X 3/8 ROUND HEAD.	1	1
48	1103754	RELAY	1	
48	1128125	RELAY		1
49	1907803	SCREW, 6-32 X 3/8 THREAD CUTTING.	2	2
50	1907902	SCREW, 6-32 X 3/8 THREAD CUTTING.	2	2
51	1925904	WASHER, EXTERNAL TOOTH LOCK	3	3
52	1128208	GUARD, UNDERARM SWITCH.	1	1
53	1926804	NUT W/WASHER, 4-40.	2	2
54	1902840	SCREW, 4-40 X 5/8 PAN HEAD.	2	2
55	1128219	SWITCH, SNAP ACTION	1	
55	1128132	SWITCH, SNAP ACTION		1
56	1103795	BRACKET, SWITCH	1	1
57	1902807	SCREW, 1/4-20 X 3/4 PAN HEAD.	4	4
58	1925804	LOCK WASHER, 1/4 INT. TOOTH	4	4
59	1103707	BRACKET, COVER.	2	2
60	1100867	SPRING, BACK GAGE	1	1
61	1118801	BAR ASSEMBLY, BACK GAGE, SERVICE.	1	1
62	1118804	PINION AND SHAFT ASSY	1	1
63	1902615	SCREW, 10-32 X 1/2 FLAT HEAD.	4	4
64	1106976	RACK, BACK GAGE ADJUSTING	1	1
65	1118805	MOUNTING BRACKET ASSY	1	1
66	1101430	SPRING, BACK GAGE RACK.	1	1
67	1930510	RING, RETAINING	1	1
68	1128209	GUARD, CONTROL SWITCH	1	1
69	1128204	BRACKET, CONTROL SWITCH	1	1
70	1128741	SWITCH, CONTROL	1	1
71	1107247	COVER, PROTECTION	2	2
72	1926802	NUT W/WASHER, 8-32.	2	2
73	1907906	SCREW, 8-32 X 3/8 THREAD CUTTING.	4	4
74	1100122	GUIDE, DRAWER, RH	1	1
75	1100180	WASHER.	4	4
76	1100228	RUBBER FOOT ASSY.	4	4
77	1128182	SHOULDER BOLT	4	4
78	1128183	SPRING.	4	4
79	7701635	CHIP DRAWER, (MOLDED)	1	1
80	1100150	GUIDE, DRAWER, LH	1	1
81	1101379	SHIELD.	1	1
82	1100123	CATCH, BULLET	2	2
83	1902841	SCREW, 2-56 X 3/4 PAN HEAD.	2	2
84	1131973	SWITCH, TABLE	1	
84	1131973	SWITCH, TABLE		1
85	1925805	LOCK WASHER, #2 INT. TOOTH.	4	4
86	1926714	NUT, 2-56	4	4

FIGURE 8.0.1 (Continued)

INDEX NUMBER	PART NUMBER	PART NAME	QUANTITY	
			115 VAC	230 VAC
87	1103610	LEVER.	1	1
88	1931603	RING, GRIP	1	1
89	1107220	BRACKET ASSY, TABLE SWITCH	1	1
90	1118807	GUIDE, BACK GAGE	1	1
91	7701631	PAPER GUIDE ASSY	1	1
92	1101381	CLAMP, LOCKING	1	1
93	1953503	WASHER, THRUST, 3/16	1	1
94	1925901	LOCK WASHER, #10 EXT TOOTH	1	1
95	1103616	PAPER GUIDE SCREW ASSY	1	1
96	1907906	SCREW, 8-32 X 3/8 THREAD CUTTING	4	4
97	1128158	DIP STICK ASSY	1	1
98	1128162	PANEL, DECORATIVE.	1	1
99	OBSOLETE	COVER, DUST.	1	1
100	1128200	PLATE, LOGO.	1	1
101	1136641	GUARD, TABLE SWITCH.	1	1
101	1128134	SOCKET		1
101	1128144	TERMINAL, QUICK CONNECT.		1
102	1128734	STRIP, TERMINAL.		1
103	1907817	SCREW.		1
104	1907005	SCREW.		1
105	1925802	LOCKWASHER		1
106	1931007	CLAMP, CABLE	1	1
107	1128418	LOGO, MAIN SWITCH.		1
108	1902809	SCREW, 1/4-20 X 1/2 PAN HEAD.	4	4

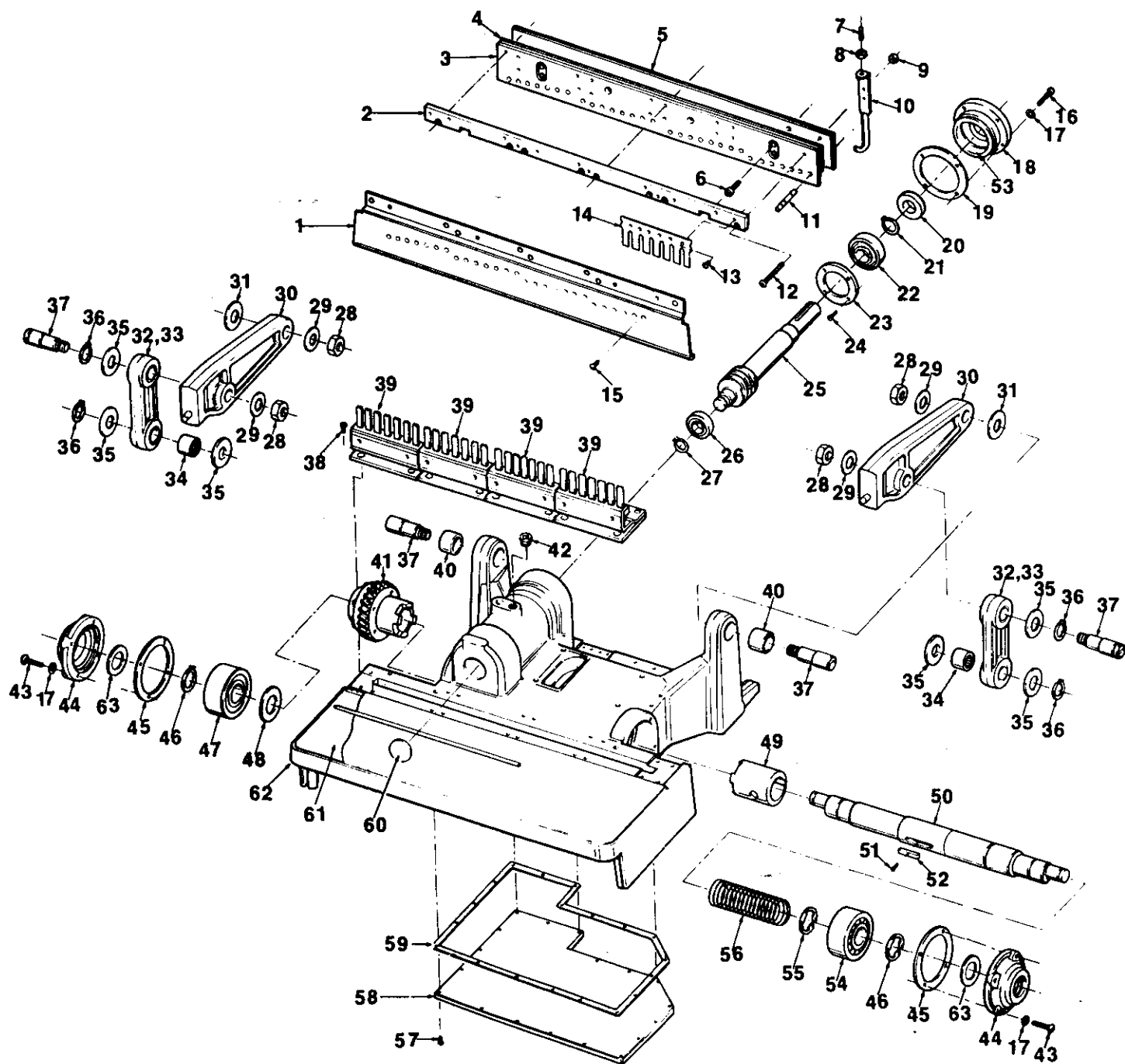


FIGURE 8.0.2

FIGURE 8.0.2

INDEX NUMBER	PART NUMBER	PART NAME	QUANTITY	
			115 VAC	230
1	7701633	COVER, PRESSURE BAR.	1	1
2	1103797	SPACER, FRONT.	2	2
3	1103716	PRESSURE BAR, FRONT.	1	1
4	1103715	SPACER	3	3
5	1103714	PRESSURE BAR, REAR	1	1
6	1964504	SCREW, 5/16-18 X 1 SOCKET HEAD	2	2
7	1900041	SET SCREW, 10-32 X 1/2	8	8
8	1926702	NUT, 10-32 HEX	8	8
9	1927000	NUT W/WASHER, 10-32.	8	8
10	1103718	STRIPPING LEVER.	8	8
11	1103734	PIN, PUNCH	28	28
12	1900041	SCREW, 1-32 X 1-1/4 FLAT HEAD	8	8
13	1902508	SCREW, 8-32 X 3/4 FILLISTER HEAD	8	8
14	1100131	SPRING, PUNCH PIN.	4	4
15	1911105	SCREW, 8-32 X 1/4 PAN HEAD W/WASHER.	4	4
16	1902905	SCREW, 10-32 X 3/4 ROUND HEAD.	4	4
17	1911107	WASHER, 13/69 I.D.	12	12
18	1100080	RETAINER, BEARING.	1	1
19	1100082	GASKET, BEARING RETAINER	1	1
20	1100081	SEAL, OIL.	1	1
21	1930503	RETAINER, BEARING.	1	1
22	1100210	BEARING.	1	1
23	1100209	CLAMP, BEARING	1	1
24	1900532	CAP SCREW, 6-32 X 1/4 SOCKET HEAD.	4	4
25	1100984	SHAFT, WORM.	1	1
26	1100079	BEARING.	1	1
27	1930502	RETAINER, BEARING.	1	1
28	1926612	NUT 1/2-20	4	4
29	1925808	LOCK WASHER, 1/2 INT. TOOTH.	4	4
30	1103727	ARM ASSEMBLY, PRESSURE BAR	2	2
31	1100024	WASHER- THRUST	2	2
32	N/A			
33	1100050	ROD CONNECTING ASSY.	2	2
34	SEE ITEM #33		4	4
35	1925116	WASHER	6	6
36	1930507	RING, RETAINING.	4	4
37	6210037	PIN, WRIST	4	4
38	1902601	SCREW, 10-32 X 3/8 FLAT HEAD	8	8
39	1152027	DIE ASSY	4	4
39	1102755	DIE ASSY, OVERSIZE (OPTIONAL).	4	4
39	1101985	DIE ASSY, T-SLOT (OPTIONAL).	4	4
40	1952224	BUSHING, PIVOT PIN	2	2
41	1100244	WORM GEAR ASSY	1	1
42	OBSOLETE	VENT ASSY.	1	1
43	1902908	SCREW, 10-32 X 7/8 ROUND HEAD.	8	8
44	1132121	BEARING CAP.	2	2
45	1132120	GASKET, BEARING CAP.	2	2
46	1930504	RETAINER	2	2
47	1100073	BEARING W/SNAP RING.	1	1
48	1100182	WASHER, STOP	1	1

FIGURE 8.0.2 (Continued,

INDEX NUMBER	PART NUMBER	PART NAME	QUANTITY	
			115 VAC	230 VAC
49	1100064	JAW, CLUTCH.	1	1
50	1100055	CRANKSHAFT	1	1
51	1900501	CAP SCREW, 4-40 X 3/8 SOCKET HEAD. . . .	1	1
52	1100065	KEY, CLUTCH JAW.	1	1
53	OBSOLETE	RETAINING COMPOUND, LOCTITE RC-35. . . .	A/R	A/R
54	1100056	BEARING.	1	1
55	1930506	RETAINER	1	1
56	1100066	SPRING, CLUTCH	1	1
57	1903207	SCREW W/WASHER 10-32 X 3/8	19	19
58	1100898	COVER, BOTTOM.	1	1
59	1100035	GASKET, BOTTOM COVER	1	1
60	1100030	PLUG, EXPANSION.	1	1
61	OBSOLETE	TABLE, LAMINATE.	1	1
62	OBSOLETE	BASE	1	1
63	1101299	SEAL, OIL.	2	2