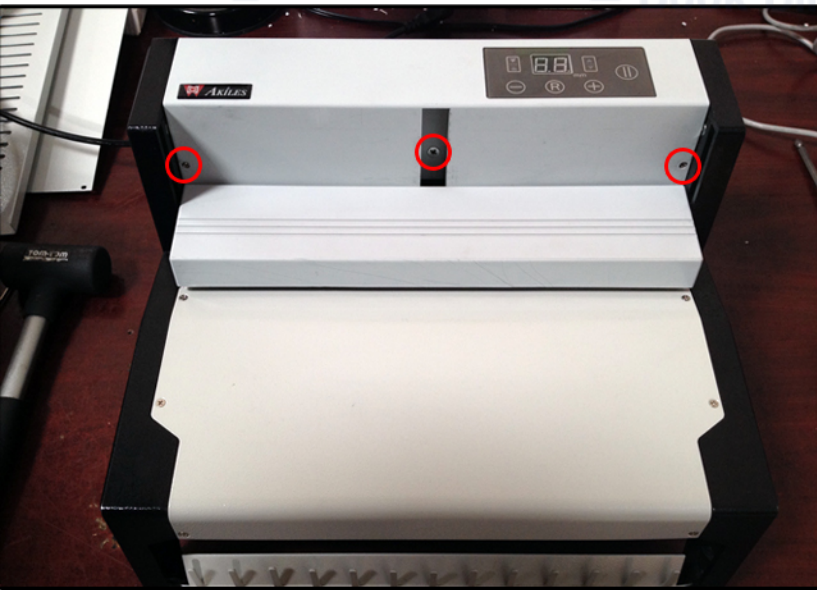


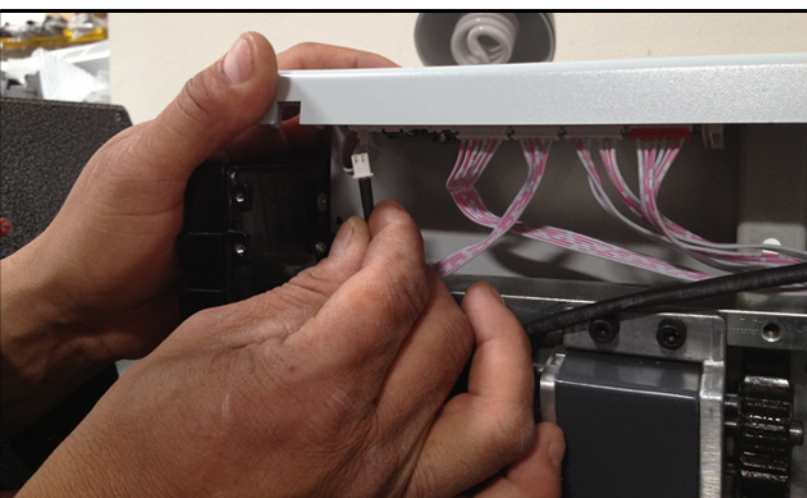
# How to: Replace the PC Board and Control Panel on the **Akiles FlexiCloser**.



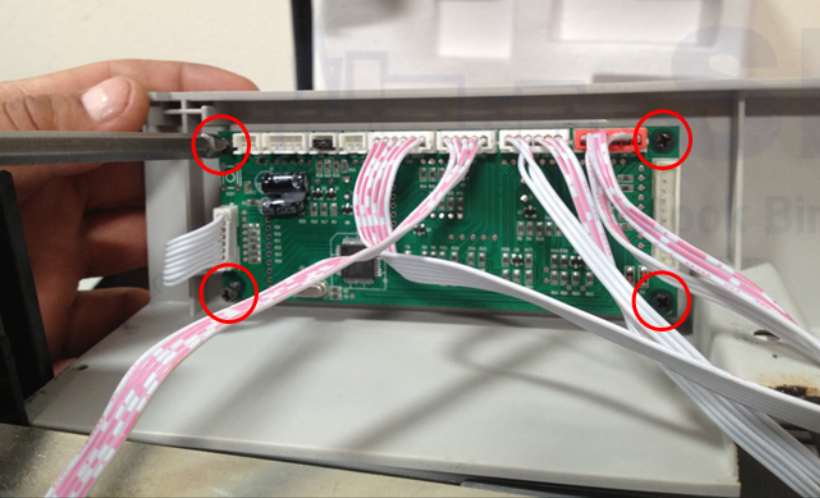
**1. Push the closing plate down by hand and remove the 3 circled screws.**



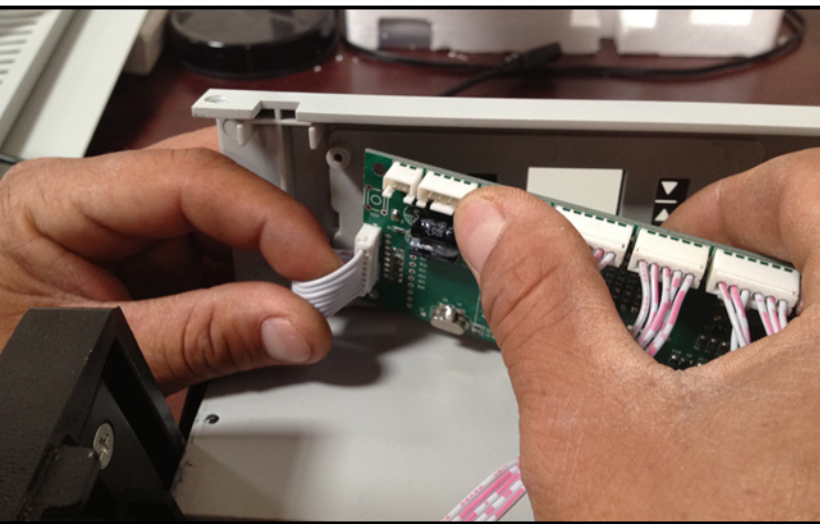
**2. Remove the 8 screws on the back of the machine. Once the screws are off, you can remove the back cover from the machine.**



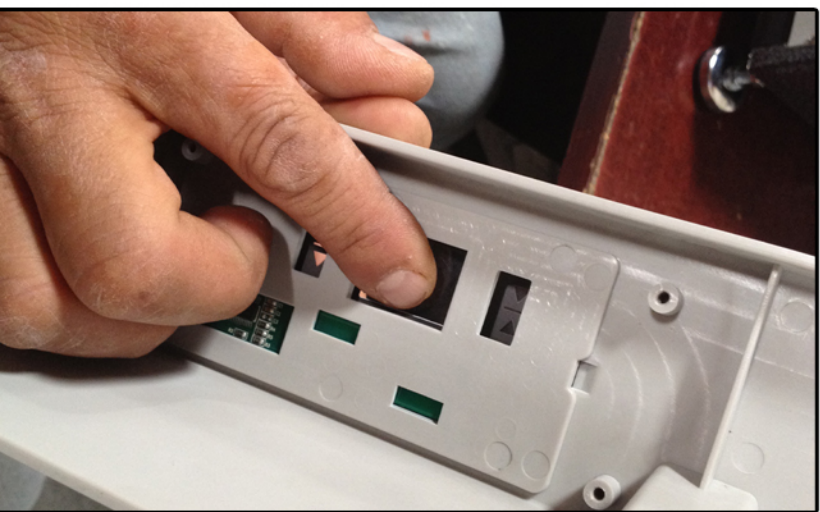
**3. Lift up on the top cover and remove the black cable connected to the pc board.**



**4. Remove the 4 screws from the pc board.**



**5. Unplug the touch panel cable from the pc board.**

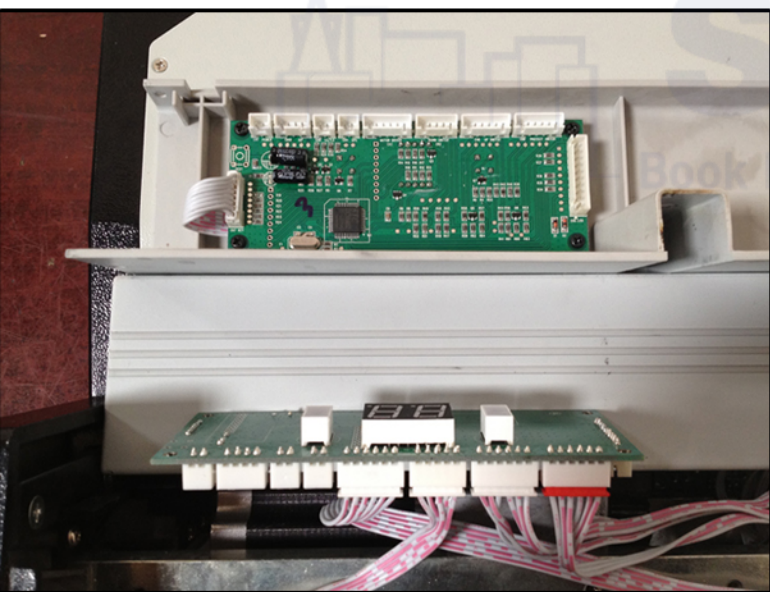


**6. Push the plastic LCD cover out from the inside to remove it from the cover (it is taped on).**



**7. Now take out the old touch panel and replace it with the new one (if necessary).**

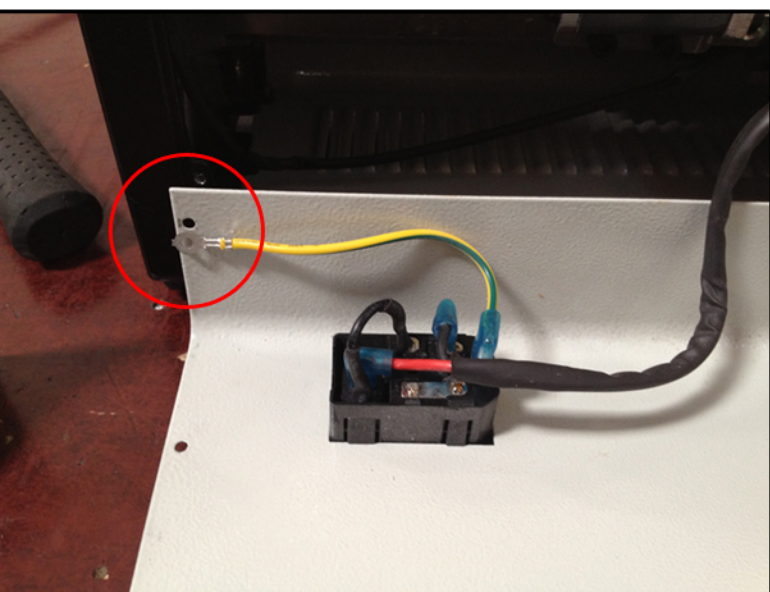




**8. Now screw on the new pc board and connect the touch panel cable.**



**9. Disconnect each cable from old pc board and connect it to the new pc board.**



**10. Now repeat Steps 1-3 in reverse to get the machine put back together.**

**Please note that the ground cable must be screwed on when you re-attach the back cover.**