

How to replace a Punching die on a Coilmac plus

Steps:

1. Remove front cover.

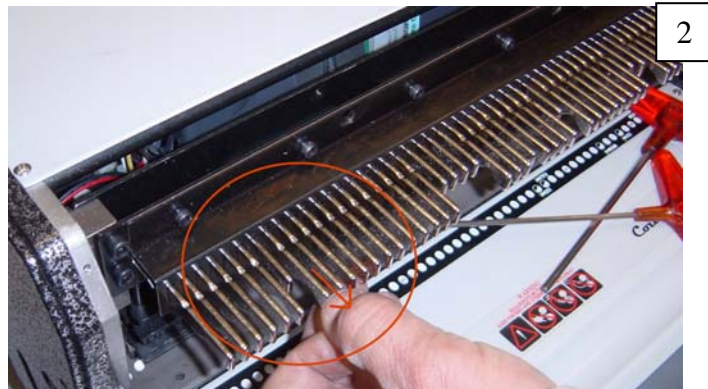
Use a Philip screw driver to remove all 4 screws.

See picture 1 (only left side is shown)



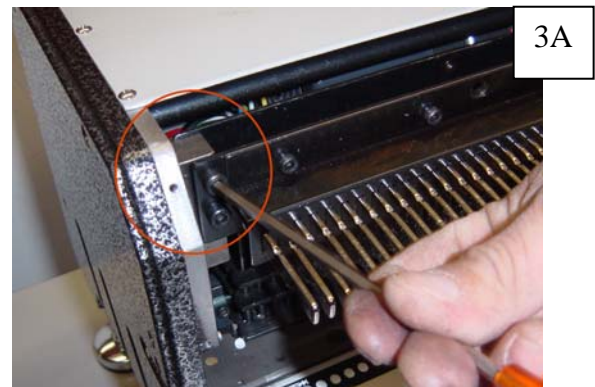
2) Disengage all dies.

See picture 2.

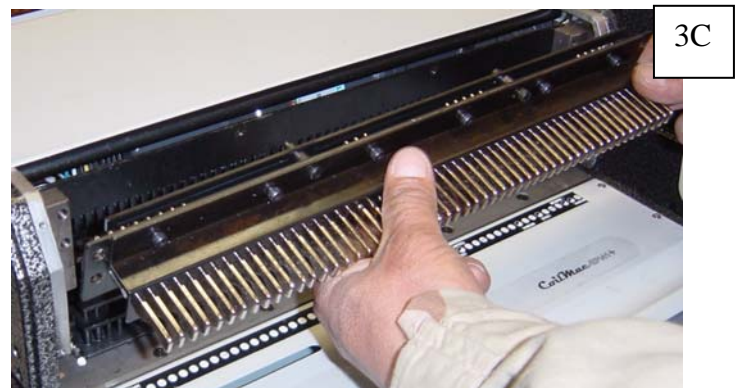
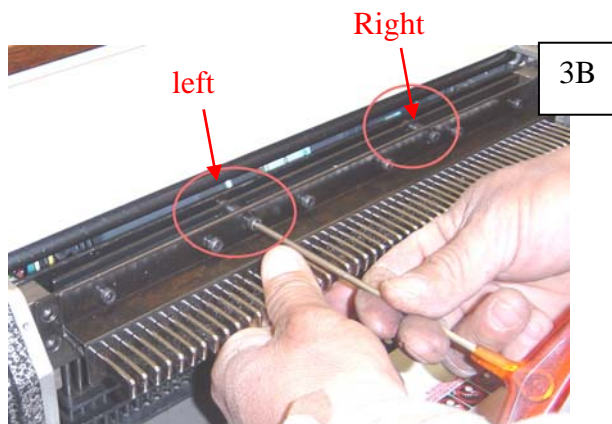


3A) Use a 4mm allen wrench to loosen die-disengagement mechanism. Two bolts on left and two bolts on right must be removed.

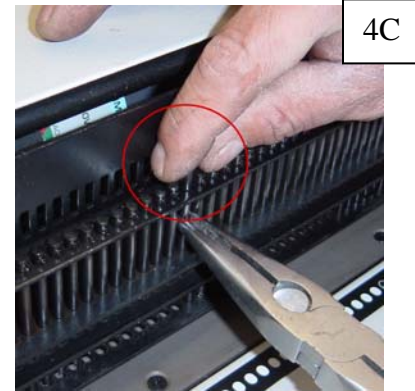
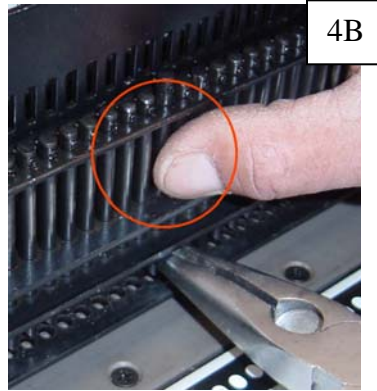
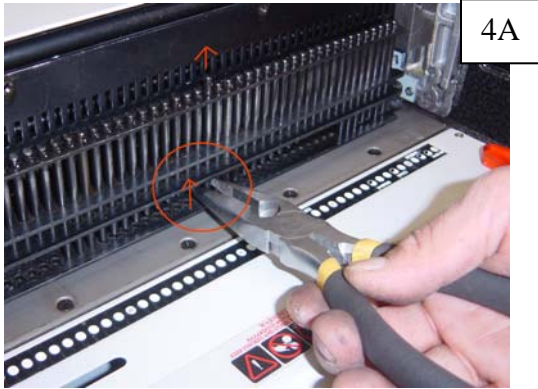
See picture 3A (only left side is shown)



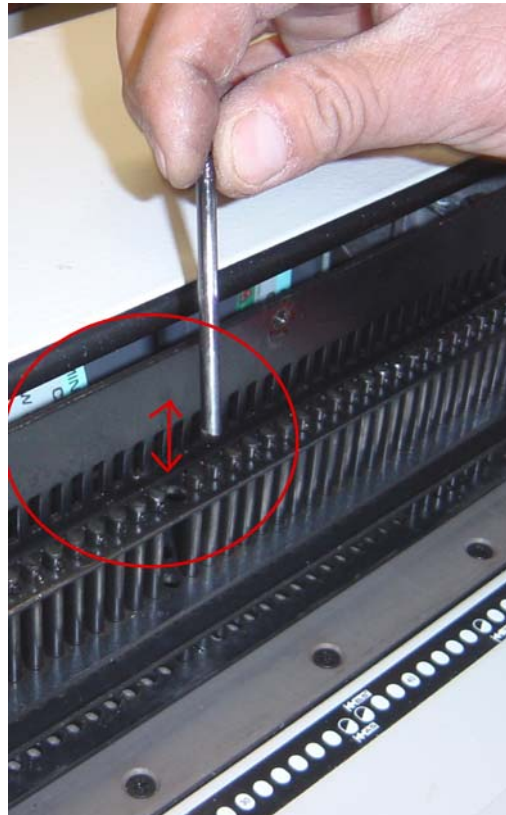
3B) Use 3mm allen wrench to completely remove Die-disengagement mechanism. Only Two bolts must be removed. See pictures 3B & 3C



4) **Remove old or damage die.** Use pliers to grab and pull die up.
Hint: Use opposite hand to hold pin after each upward pull and gradually remove it.
See pictures 4A, 4B and 4C



5) Insert new die. See picture. 5
Make sure it is all the way in.



6) Reverse steps 3, 2 & 1 to close unit.