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	Spare Parts Catalogue		Edition No.	1
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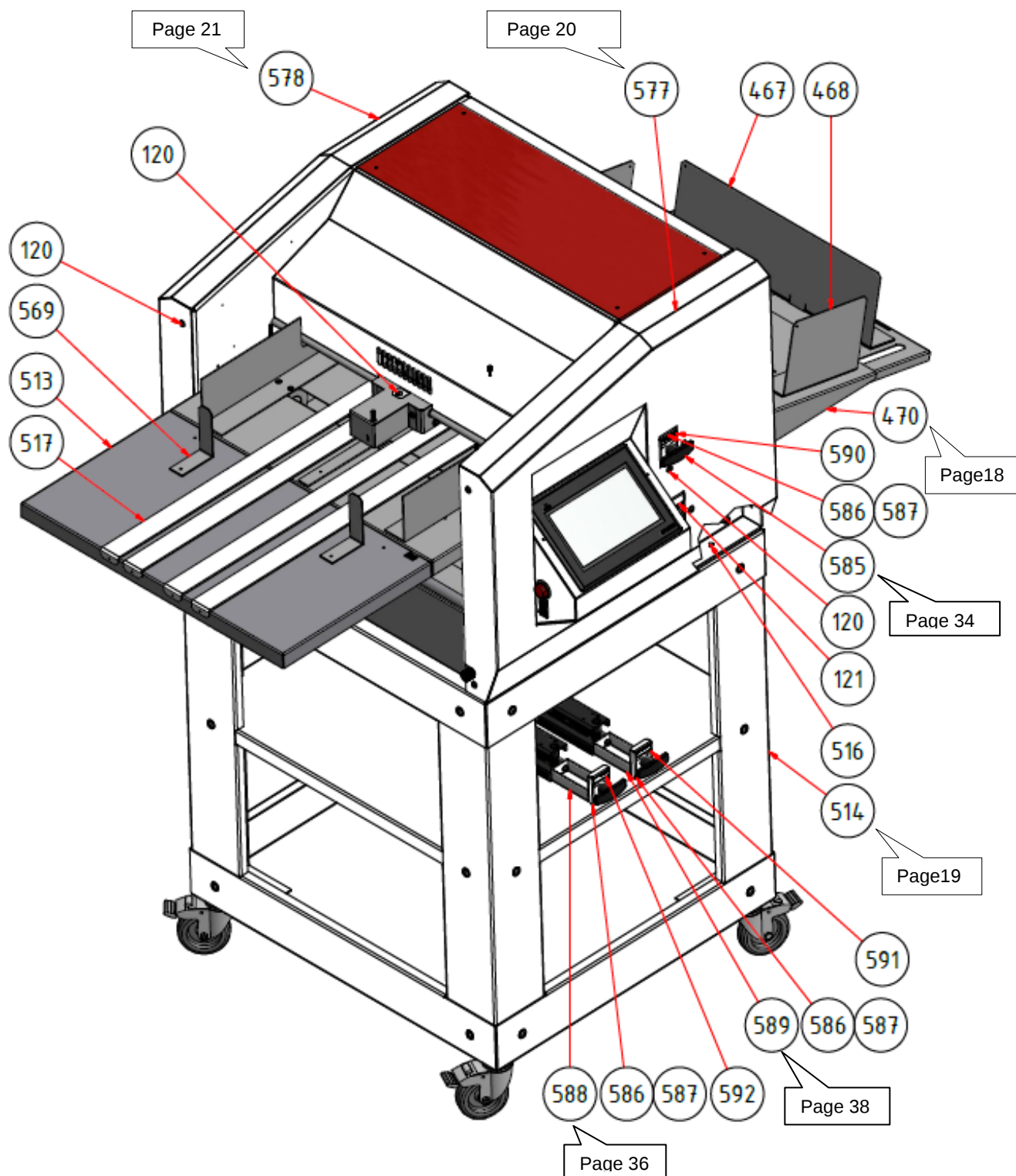


GoCrease AutoAir

Valid from serial number 16093357

Warning

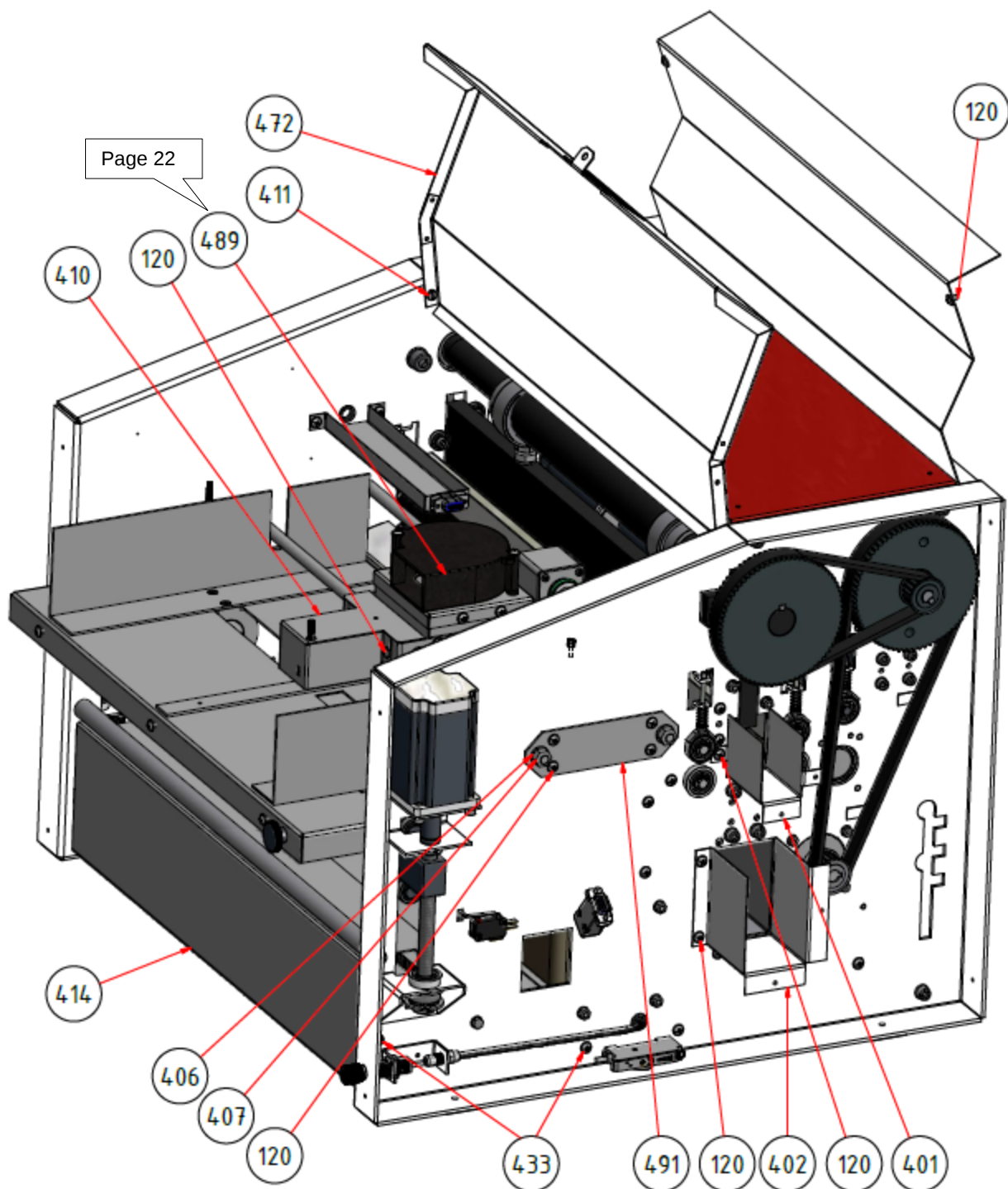
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GoCrease AutoAir - Part 1

Pos.	Pcs	Catalogue Number	Name	
120	55	309 09 312/2	Screw M4x6 KP	
121	1	572 75 922	Waste drawer	
467	1	572 59 162	Back stop	
468	2	572 59 163	Rear side guide	
470	1	572 59 165	Delivery table	

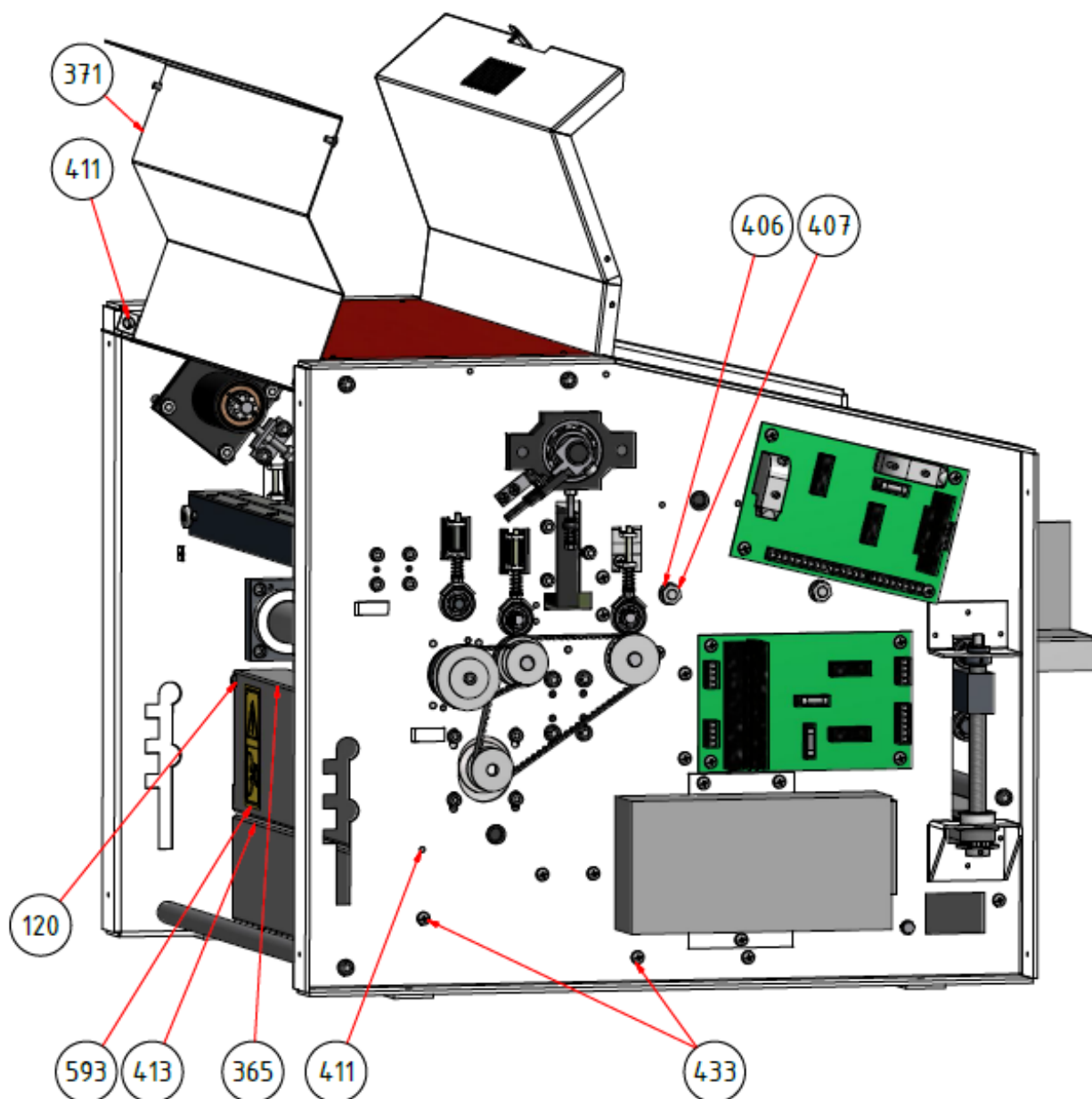
513	1	572 59 169	Front auxiliary table	
514	1	572 59 174	Mobile table	
516	4	309 10 381/2	Screw M6x14 VS+L	
517	4	572 59 177	Levelling strip	
569	2	572 59 228	Front stop	
577	1	572 59 329	Right side cover incl. display	
578	1	572 59 354	Left side cover complete	
585	1	571 40 465	Perforating tool	
586	3	571 75 931	Extension	
587	3	571 22 924	Column (tube)	
588	1	571 40 467	Creasing tool CITO	
589	1	571 40 466	Creasing tool with iron channel	
590	1	571 48 943	Label - perforating 2:1	
591	1	571 48 947	Label – iron channel	
592	1	571 48 945	Label - CITO	



GoCrease AutoAir - Part 2

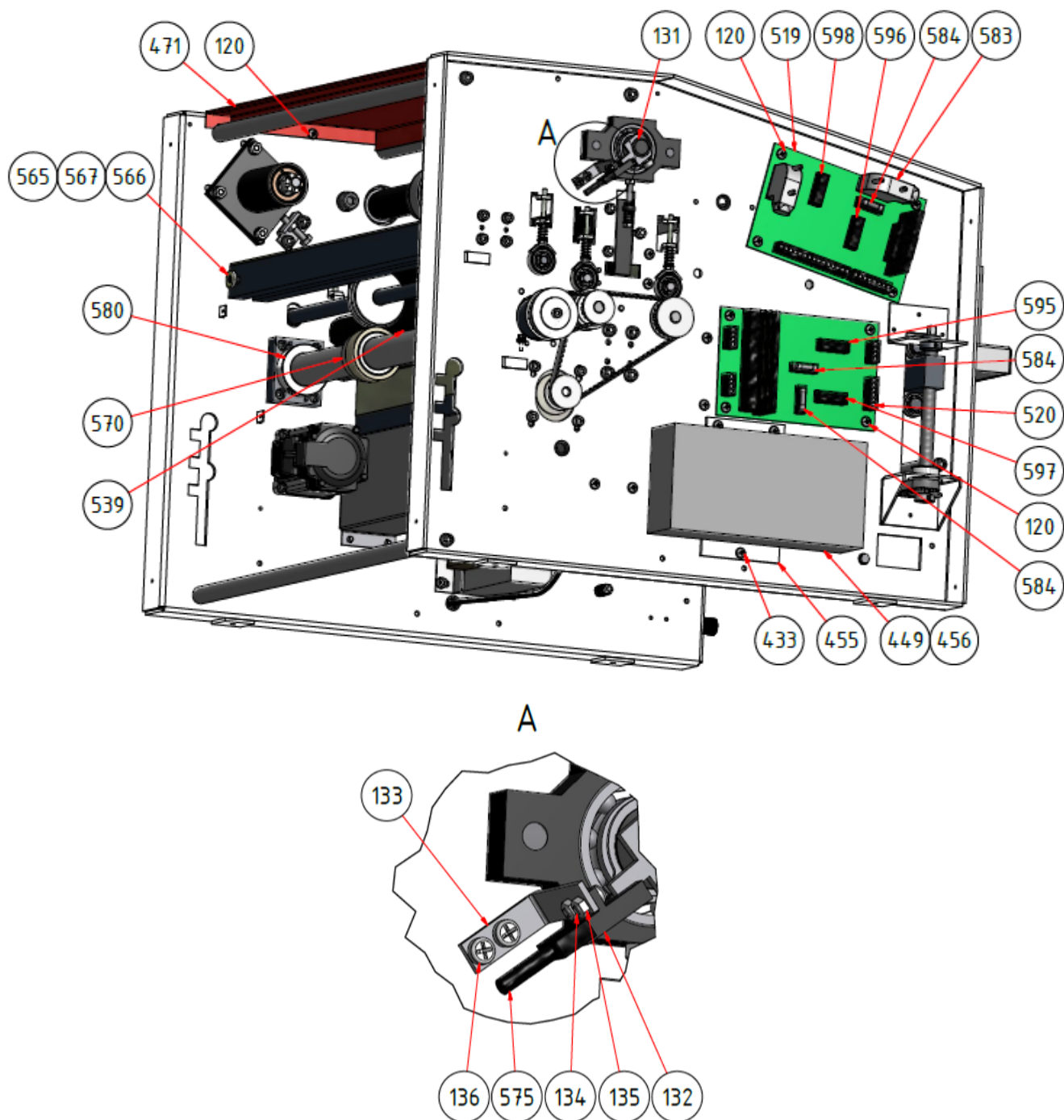
Pos.	Pcs	Catalogue Number	Name	
120	55	309 09 312/2	Screw M4x6 KP	
401	1	572 75 881	Guidance of tools	
402	1	572 75 880	Guidance of drawer	
406	4	311 21 409/2	Washer 8,4x16x1,5	
407	4	311 11 379/2	Nut M8	
410	1	572 75 889	Cover of adjustment	
411	6	309 22 377/2	Screw M4x2,5x6 DO	

414	1	572 75 892	Lower front cover	
433	27	309 09 229/2	Screw M4x8 KP	
472	1	572 59 167	Front cover	
489	1	572 59 190	Feeding head assembled	
491	1	572 46 540	Locking of feeding shafts	



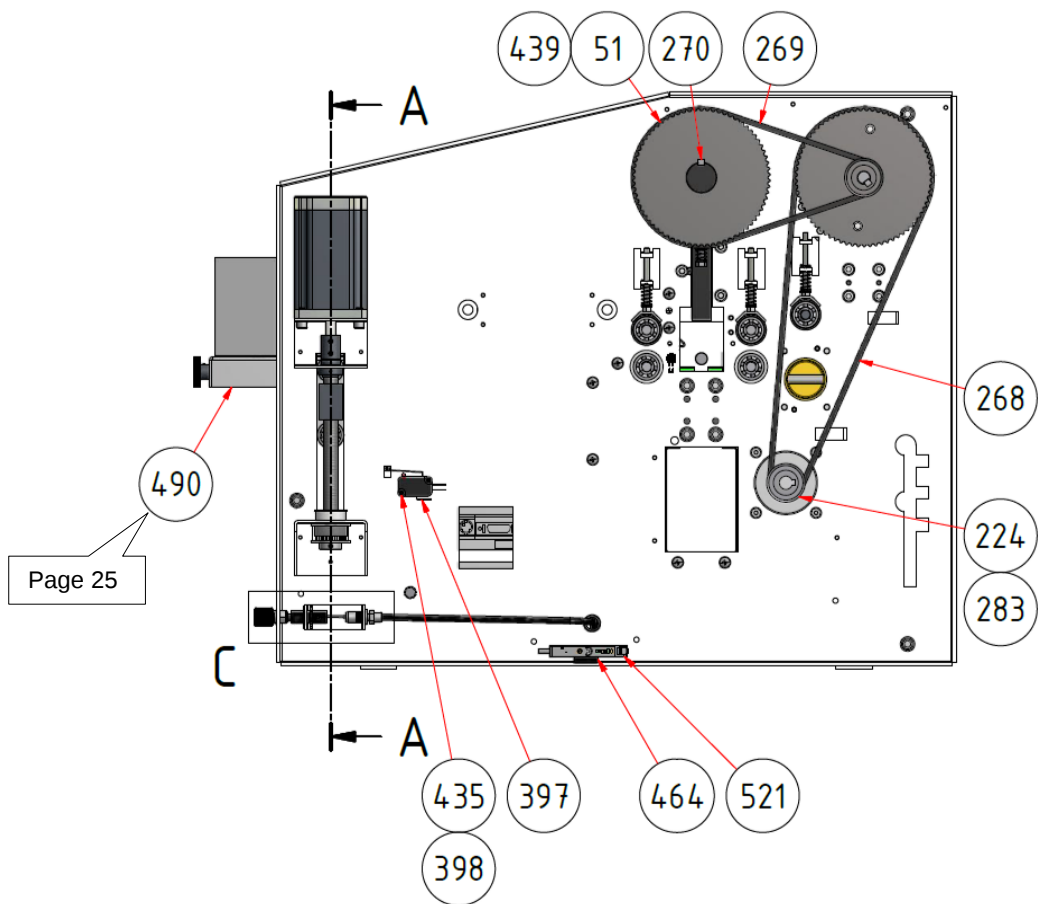
GoCrease AutoAir - Part 3

Pos.	Pcs	Catalogue Number	Name	
120	55	309 09 312/2	Screw M4x6 KP	
365	1	572 75 620	Lower Rear cover	
371	1	572 75 621	Rear upper cover	
406	4	311 21 409/2	Washer 8,4x16x1,5	
407	4	311 11 379/2	Nut M8	
411	6	309 22 377/2	Screw M4x2,5x6 DO	
413	1	572 75 893	Lower back cover	
433	27	309 09 229/2	Screw M4x8 KP	
593	1	548 00 187/0	Warning label DP21F	

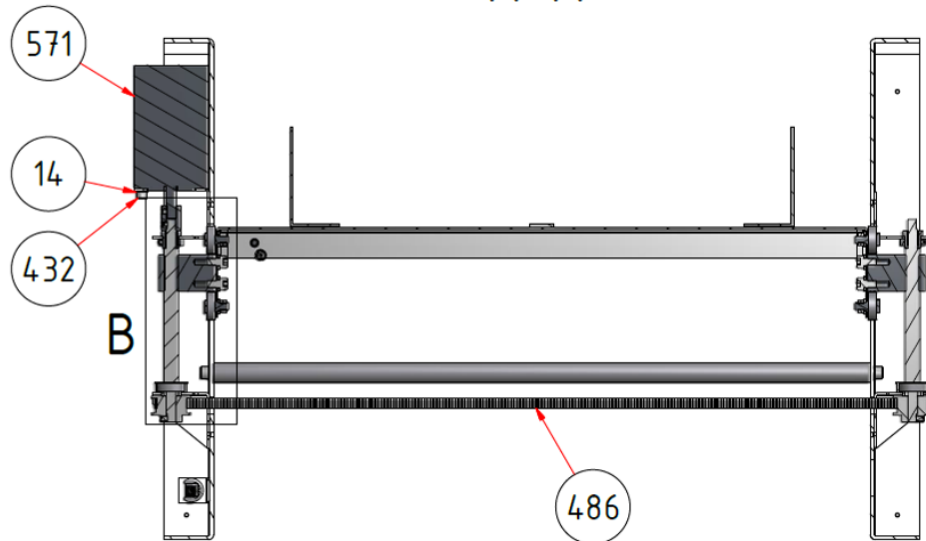


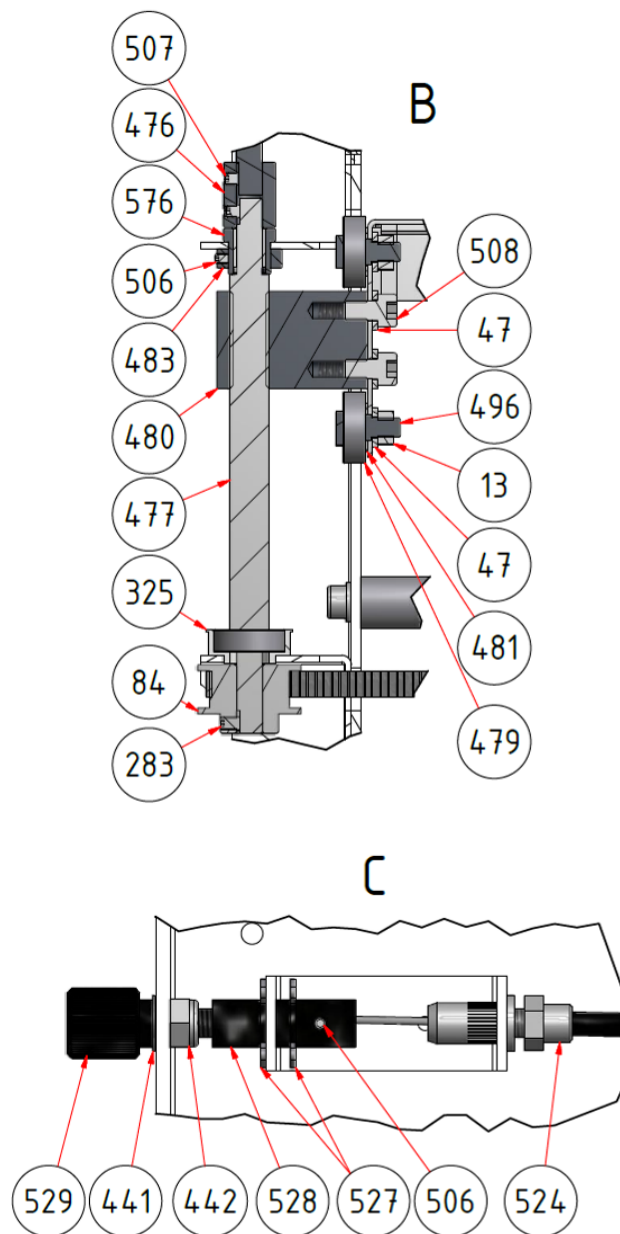
GoCrease AutoAir - Part 4				
Pos.	Pcs	Catalogue Number	Name	
120	55	309 09 312/2	Screw M4x6 KP	
131	1	571 49 948	Cam assembled	
132	1	345 30 148/0	Sensor	
133	1	571 46 267	Holder of sensor	
134	2	309 11 264/2	Screw M3x8 K	
135	4	311 11 384/2	Nut M3	
136	2	309 11 209/2	Screw M4x6 K	
433	27	309 09 229/2	Screw M4x8 KP	
449	1	344 00 004/0	Power supply SP-200-24	

455	1	572 46 798	Washer	
456	2	309 11 206/2	Screw M4x6 K zap.	
471	1	572 59 327	Upper cover	
519	1	374 80 038/1	Main PC board	
520	1	374 80 039/0	Control board	
539	1	572 33 230	Shaft diameter.30	
565	2	321 00 299/0	Plastic column 4mm	
566	2	549 00 042/0	Magnet 16	
567	2	309 11 006/2	Screw M3x14 K zap.	
570	2	572 59 229	Lower guide wheel	
575	1	572 59 237	Cable of sensor of eccentric shaft	
580	1	572 59 250	Fixing sleeve	
583	1	572 58 068	Cabling – GoCrease AutoAir 450	
584	3	371 80 011/0	Fuse T3,15A 250V 5x20mm	
595	1	373 00 047/0	Processor - table	
596	1	373 00 045/0	Processor - feeding	
597	1	373 00 046/0	Processor - shift	
598	1	373 00 048/0	Processor - central	



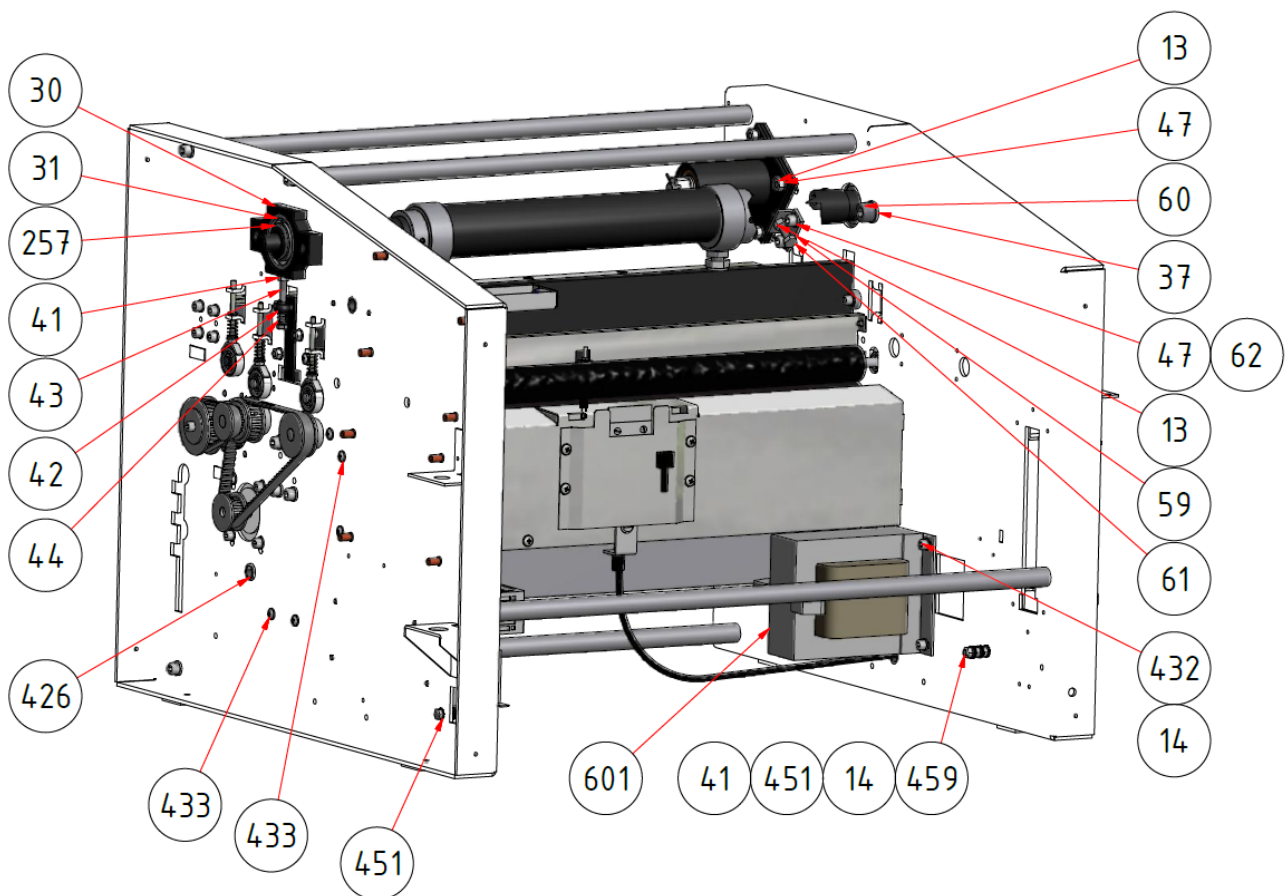
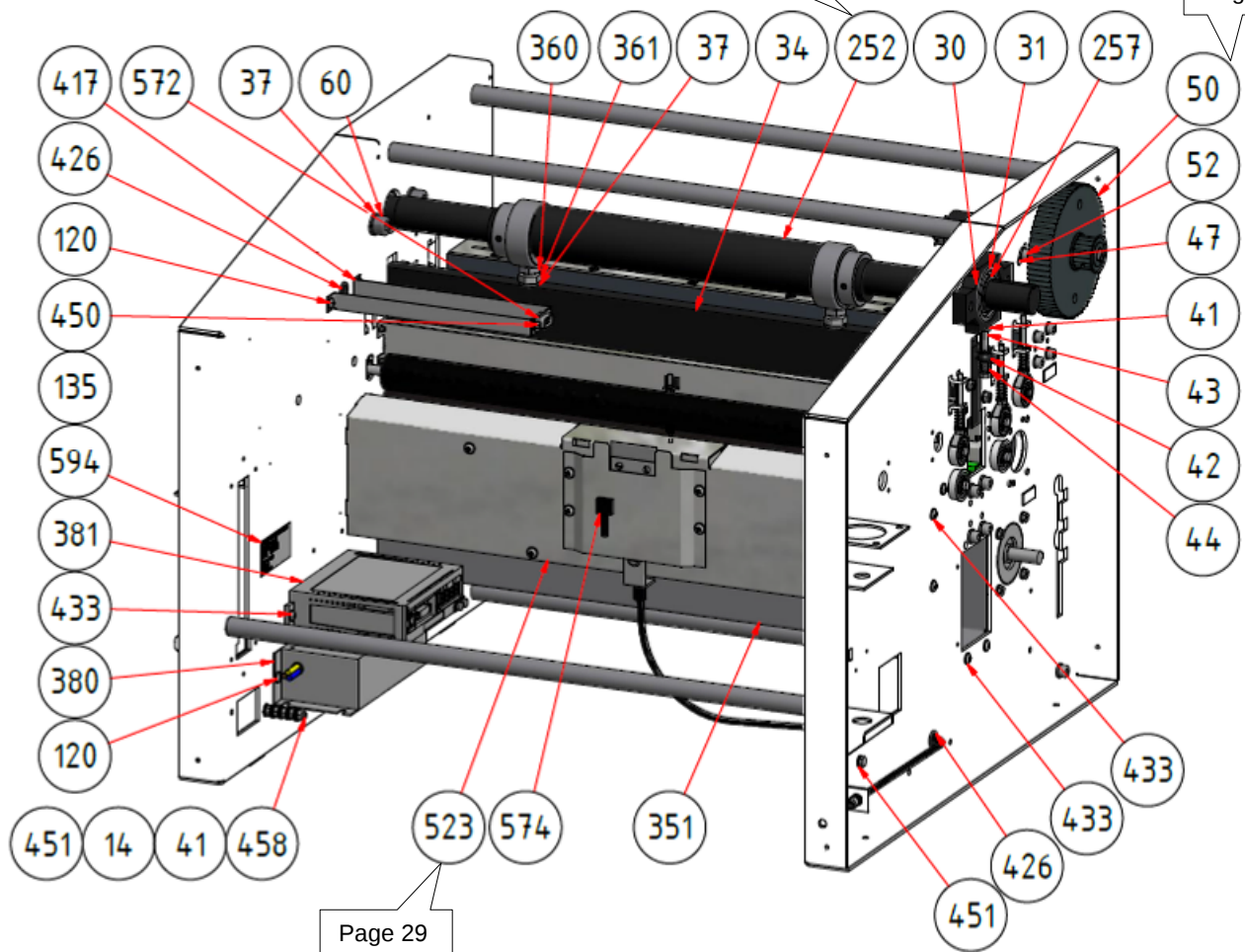
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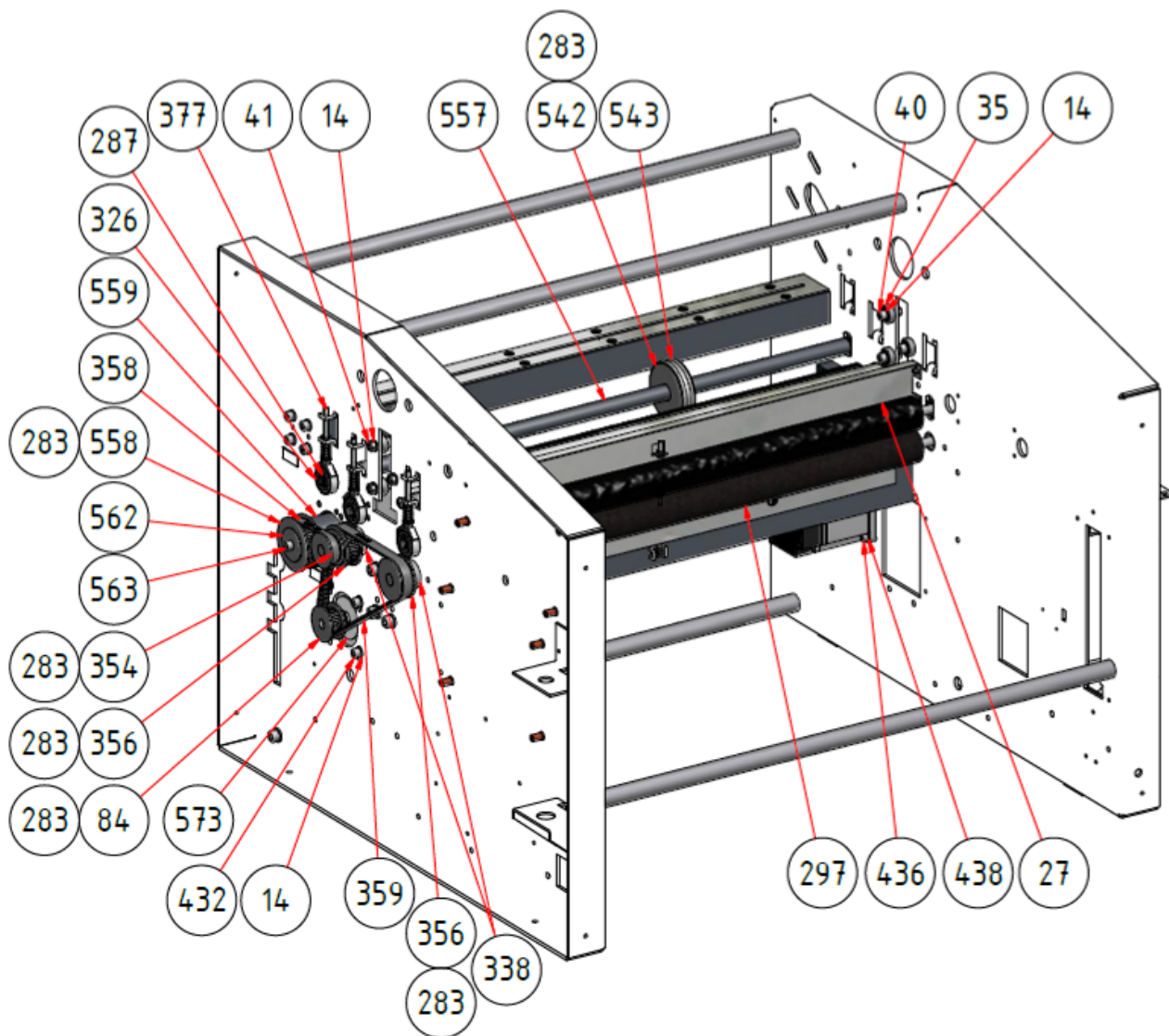


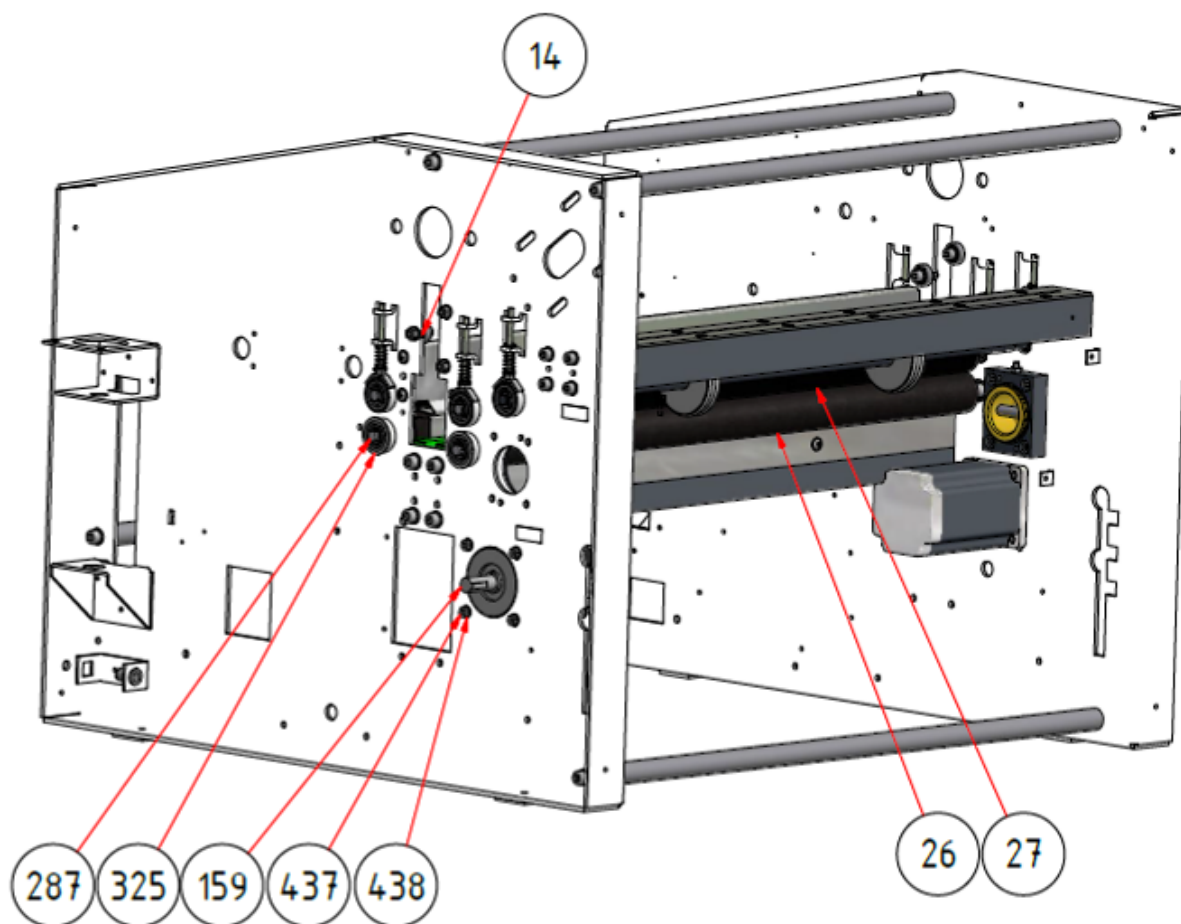
GoCrease AutoAir - Part 5				
Pos.	Pcs	Catalogue Number	Name	
13	9	311 11 378/2	Nut M6	
14	40	311 21 407/2	Washer 5,3x10x1	
47	34	311 21 414/2	Washer 6,4x12x1,5	
51	1	580 23 828	Belt pulley HTD 72-5M-15	
84	3	570 48 154	Belt pulley D25	
224	1	571 33 079	Belt pulley 1 18HTD	
268	1	272 00 035/0	Belt HTD-740	
269	1	272 00 034/0	Belt HTD-500	
270	1	571 21 424	Wedge L=36	
283	10	309 05 238/2	Grub screw M4x6 VS	
325	4	220 29 861	Housing 2 assembled	
397	1	220 38 362	Limit switch	
398	2	321 00 191/0	Plastic column 2mm	

432	22	309 10 282/2	Screw M5x12 VS	
435	2	309 11 243/2	Screw M3x14 K	
439	1	309 05 070/0	Grub screw M5x6 VS	
441	1	212 28 020	Washer 6,1x12x0,5	
442	1	311 12 364/2	Self-locking nut M6	
464	1	345 00 164/0	Velcro	
476	1	572 33 222	Connection	
477	2	572 22 901	Threaded rod	
479	4	324 00 009/0	Bearing 608ZZ	
480	2	572 33 223	Nut of desk	
481	4	211 28 022	Washer 8,2x15x0,5	
483	2	572 33 243	Housing ring	
486	1	272 00 061/0	Belt 08T5-1280	
490	1	572 59 355	Feeding table complete	
496	4	572 22 900	Pin of guidance bearing	
506	3	309 05 251/2	Grub screw M3x4 VS	
507	2	309 14 299/0	Grub screw M4x4 VS	
508	4	309 10 150/2	Screw M6x10 VS	
521	1	572 48 995	Optical barrier	
524	1	401 00 003/0	End screw of Bowden cable	
527	2	311 42 470/2	Locking washer 9	
528	1	572 33 240	Prism of adjustment	
529	1	572 33 284	Separator position regulation screw	
571	1	572 59 232	Motor of feeding table	
576	2	572 59 244	Housing assembled	



GoCrease AutoAir - Part 6				
Pos.	Pcs	Catalogue Number	Name	
13	9	311 11 378/2	Nut M6	
14	40	311 21 407/2	Washer 5,3x10x1	
30	2	580 23 923	Housing of bearing	
31	2	324 00 054/0	Bearing 6005-2Z	
34	1	571 33 064	Top bar	
37	6	311 28 419/2	Spring washer 10	
41	16	311 11 377/2	Nut M5	
42	2	560 48 095	Screw M5x25 - modified	
43	2	309 04 329/2	Screw M5x45 SO	
44	2	315 70 181/0	Pressure spring	
47	34	311 21 414/2	Washer 6,4x12x1,5	
50	1	571 49 690	Gear assembled	
52	4	309 10 342/2	Screw M6x20 VS	
59	1	571 46 285	Locking "L"	
60	4	309 10 334/2	Screw M10x16 VS	
61	1	309 04 301/2	Screw M6x30	
62	2	309 10 343/2	Screw M6x8 VS	
120	55	309 09 312/2	Screw M4x6 KP	
135	4	311 11 384/2	Nut M3	
252	1	571 49 883	Eccentric shaft assembled	
257	2	311 44 477/0	Locking ring	
351	1	572 75 658	Drawer sheet	
360	2	571 33 212	Tool thrust regulation screw	
361	2	571 48 796	Nut M10	
380	1	572 48 996	Filter modified	
381	1	572 59 269	Driver incl. programme	
417	1	572 75 891	Bridge	
426	3	345 00 251/0	Bushing	
432	26	309 10 282/2	Screw M5x12 VS	
433	27	309 09 229/2	Screw M4x8 KP	
450	2	309 11 198/2	Screw M3x6 K	
451	16	311 24 404/2	Washer5,3	
458	1	309 04 399/2	Screw M5x40 S	
459	1	309 04 058/2	Screw M5x25 S	
523	1	572 59 186	Perpendicular desk assembled	
572	1	572 59 234	Cabling of feeding head	
574	1	572 59 238	Cable of sensor	
594	1	572 48 997	Rating plate AirSpeed 450	
601	1	344 00 012/0	Frequency Changer EI-08251 110V-230V 300VA	

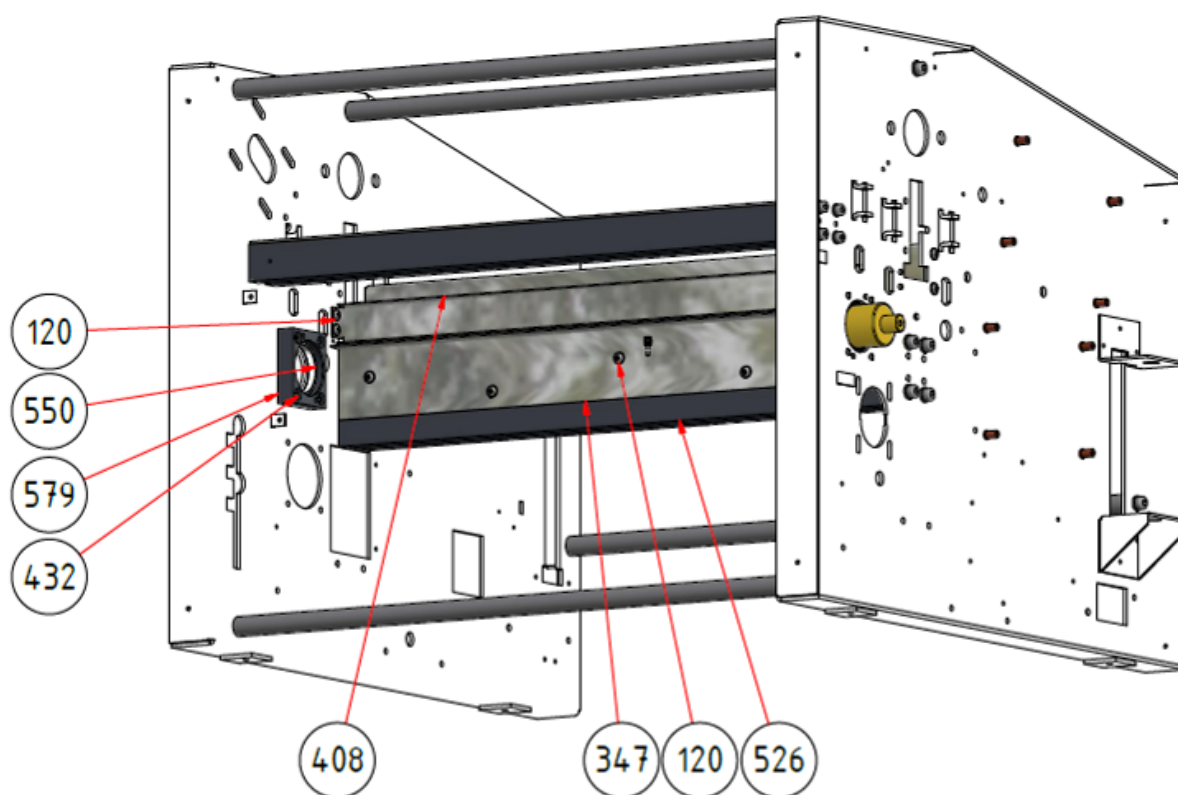
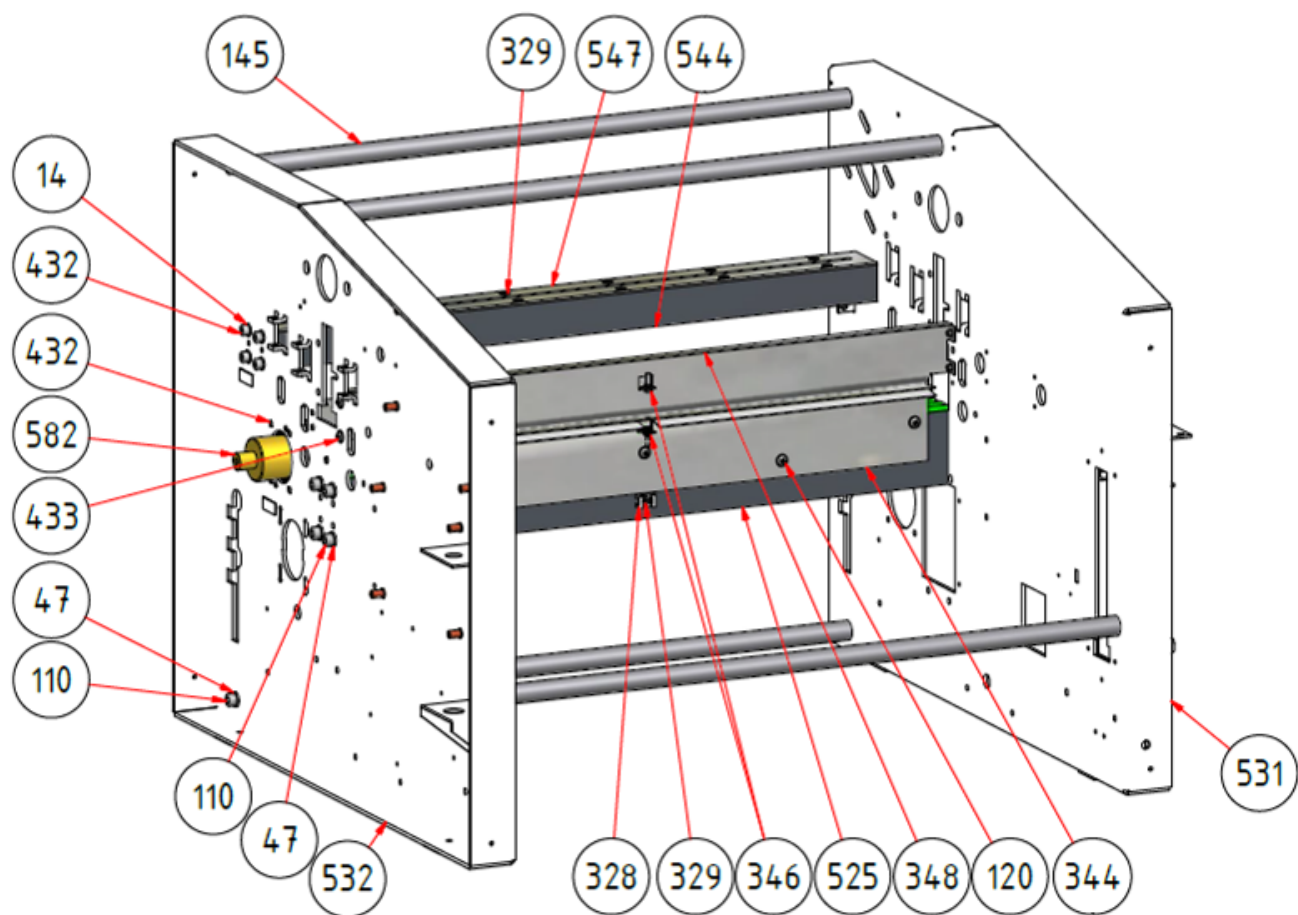




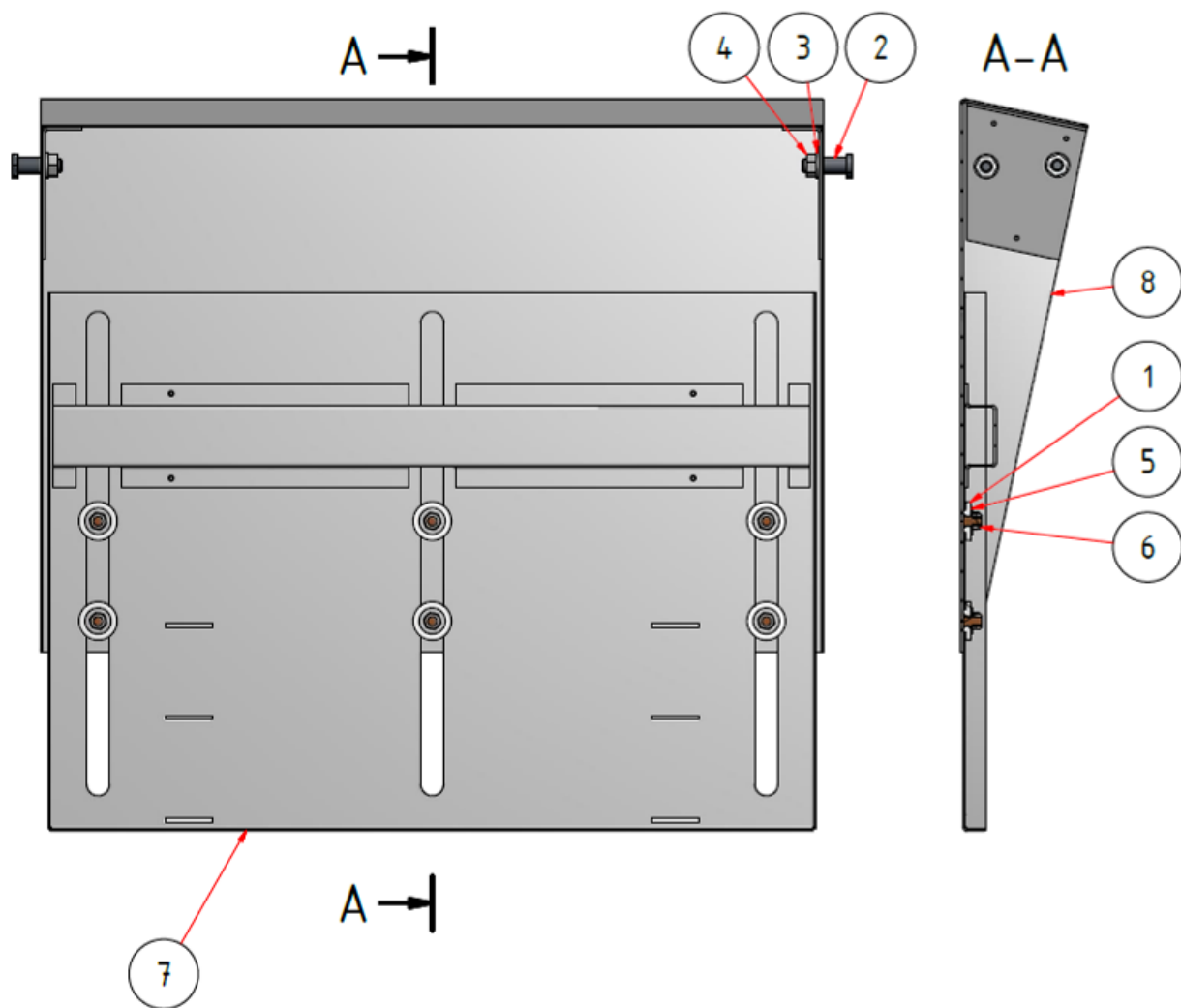
GoCrease AutoAir - Part 7

Pos.	Pcs	Catalogue Number	Name	
14	40	311 21 407/2	Washer 5,3x10x1	
26	1	572 59 065	Rear roller of feeding	
27	2	571 49 676	Pressure roller	
35	6	324 00 004/0	Bearing 625	
40	6	309 10 305/2	Screw M5x16 VS	
41	16	311 11 377/2	Nut M5	
84	3	570 48 154	Belt pulley D25	
159	1	342 00 017/0	Servo motor-R88M_G20030H	
283	10	309 05 238/2	Grub screw M4x6 VS	
287	8	311 42 450/0	Locking washer 6	
297	1	572 59 064	Front roller of feeding	
325	4	220 29 861	Housing 2 assembled	
326	6	220 29 860	Housing 1 assembled	
338	2	571 59 002	Housing assembled	
354	1	572 33 300	Belt pulley 16T5-21modified	
356	2	572 33 299	Belt pulley 22T5-21modified	
358	1	272 00 063/0	Belt 06T5-200	
359	1	272 00 062/0	Belt 10T5-400	
377	6	572 59 208	Arm assembled	
432	22	309 10 282/2	Screw M5x12 VS	

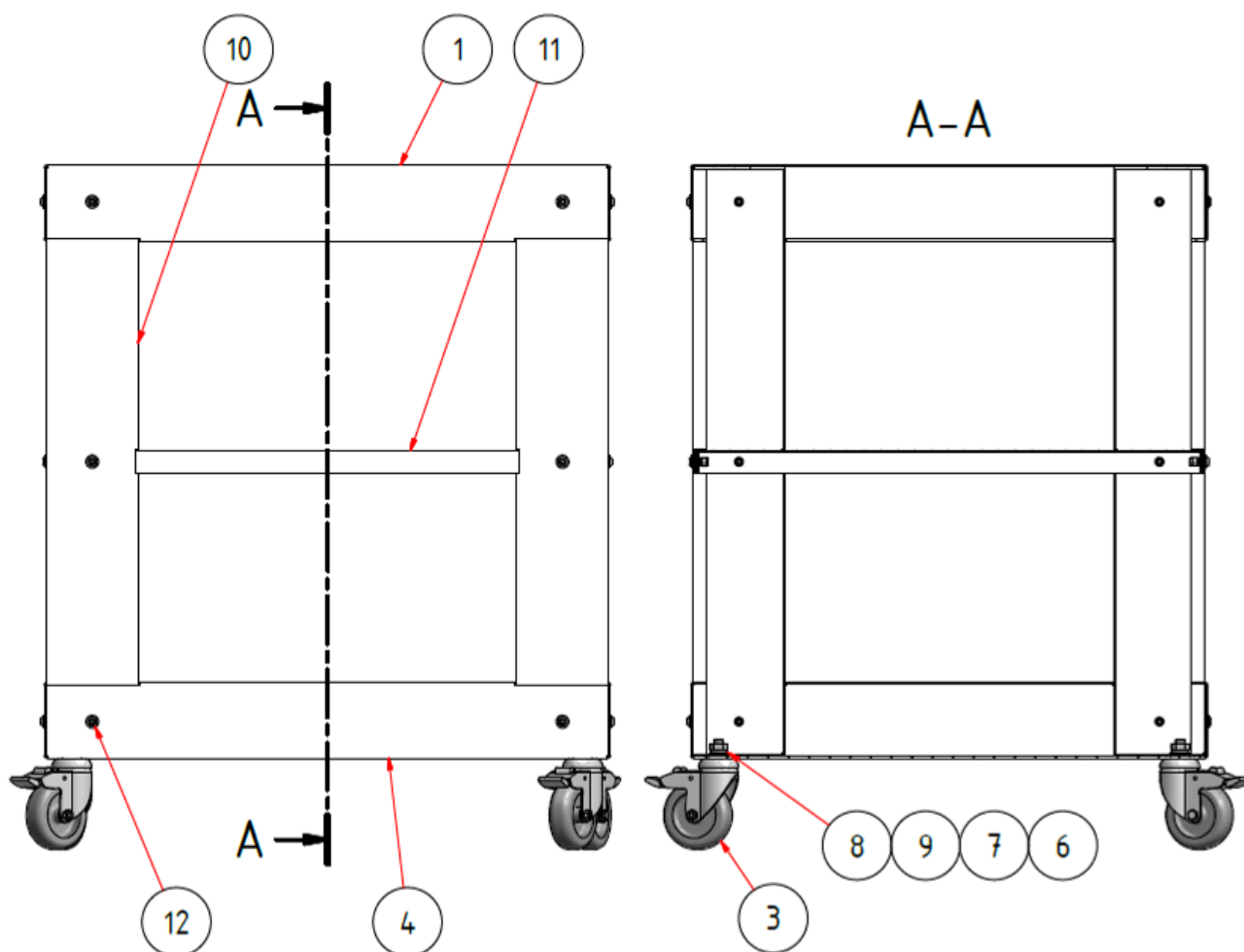
436	4	309 10 368/2	Screw M4x14 VS	
437	4	311 11 376/2	Nut M4	
438	8	311 21 412/2	Washer 4,3	
542	2	572 33 231	Guide pulley (without O rings)	
543	4	273 00 023/0	O ring diameter 43x3	
557	1	572 33 236	Axis of guidance	
558	1	572 33 301	Belt pulley 27T5-21 - modified	
559	1	572 33 234	Liner	
562	1	311 29 682/2	Washer 5,3x30x1,5	
563	1	309 10 194/2	Screw M5x10 VS	
573	1	572 59 235	Feeding motor	



GoCrease AutoAir - Part 8				
Pos.	Pcs	Catalogue Number	Name	
14	40	311 21 407/2	Washer 5,3x10x1	
47	34	311 21 414/2	Washer 6,4x12x1,5	
110	16	309 10 186/2	Screw M6x14 VS	
120	55	309 09 312/2	Screw M4x6 KP	
145	4	571 33 060	Strut axis	
328	1	345 00 254/0	Holder of tightening strips	
329	13	309 02 284/2	Screw M4x8 K zap.	
344	1	572 75 660	Front guidance sheet	
346	1	342 00 005/0	Sensor of barrier	
347	1	572 75 661	Rear guidance sheet	
348	1	572 46 553	Upper guidance sheet	
408	1	572 75 879	Rear guidance sheet	
432	22	309 10 282/2	Screw M5x12 VS	
433	27	309 09 229/2	Screw M4x8 KP	
525	1	572 59 195	Lower front bar assembled	
526	1	572 59 196	Lower bar assembled	
531	1	572 59 197	Right side assembled	
532	1	572 59 198	Left side assembled	
544	1	572 33 228	Holder of tools	
547	1	572 46 718	Sheet of cover	
550	1	590 23 837	Ring of bearing 1	
579	1	572 59 253	Housing 2	
582	1	572 59 252	Housing 1	

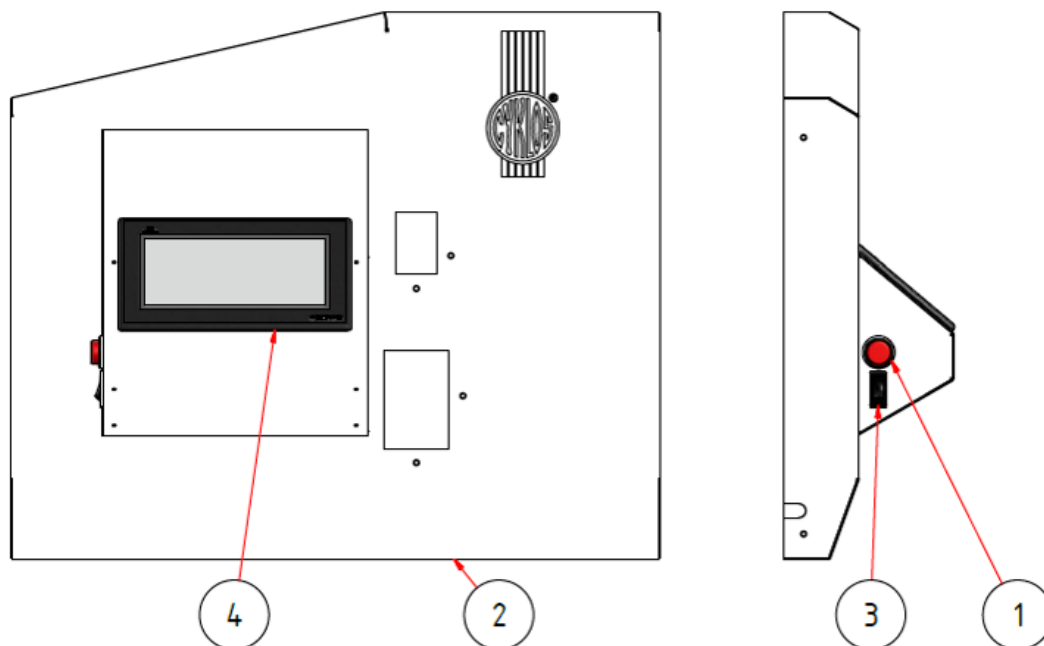


572 59 165 Delivery table				
Pos.	Pcs	Catalogue Number	Name	
1	6	572 33 238	Housing of desk	
2	4	572 33 239	Pin of desk	
3	4	311 21 409/2	Washer 8,4x16x1,5	
4	4	311 11 379/2	Nut M8	
5	6	311 27 439/2	Washer 6,4x17x1	
6	6	311 12 364/2	Self-locking nut M6	
7	1	572 59 161	Sliding table assembled	
8	1	572 59 164	Weldment - desk	

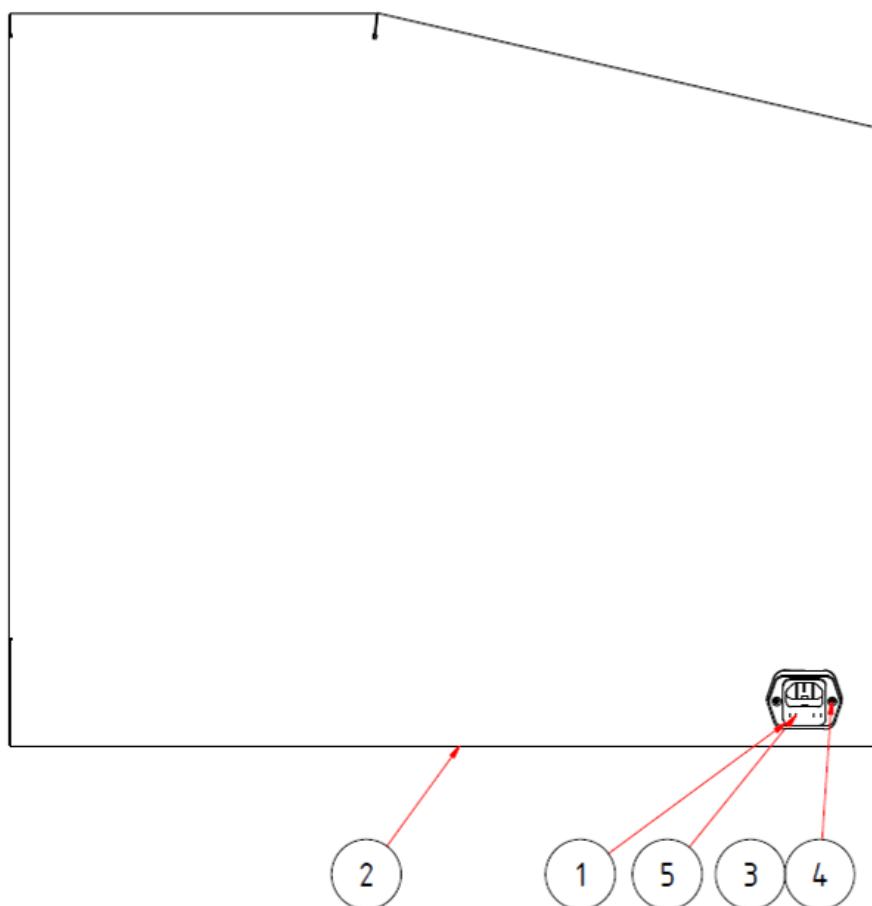


572 59 174 Mobile table

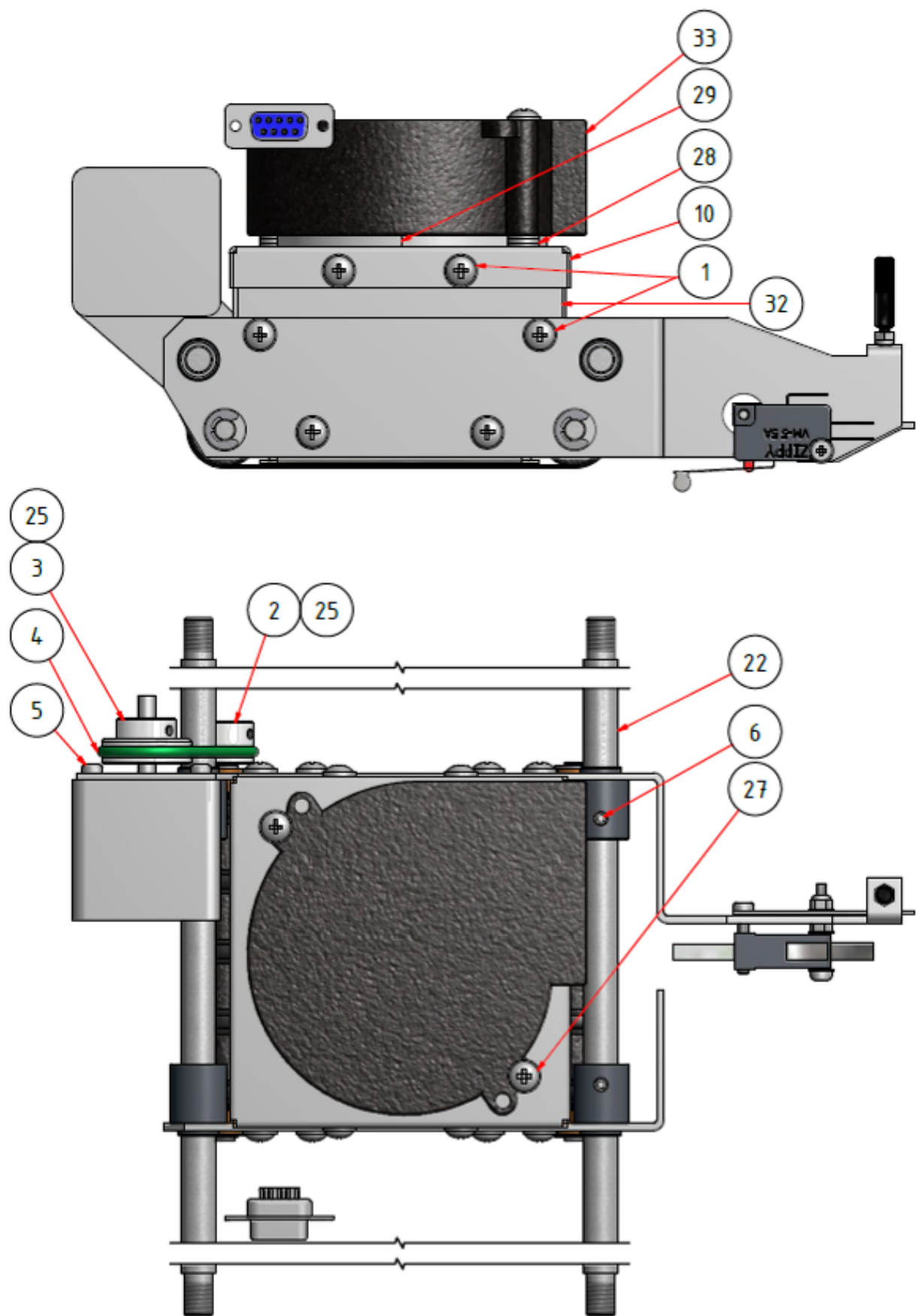
Pos.	Pcs	Catalogue Number	Name	
1	1	572 46 806	Base	
3	4	549 00 043/0	Wheel with brake D75	
4	1	572 46 807	Lower base	
6	4	309 10 151/2	Screw M10x25 VS	
7	4	311 11 382/2	Nut M10	
8	4	311 21 415/5	Washer 10,5x21x2	
9	4	311 28 419/2	Spring washer 10	
10	4	572 59 175	Corner support	
11	1	572 59 176	Shelf	
12	24	309 10 381/2	Screw M6x14 VS+L	

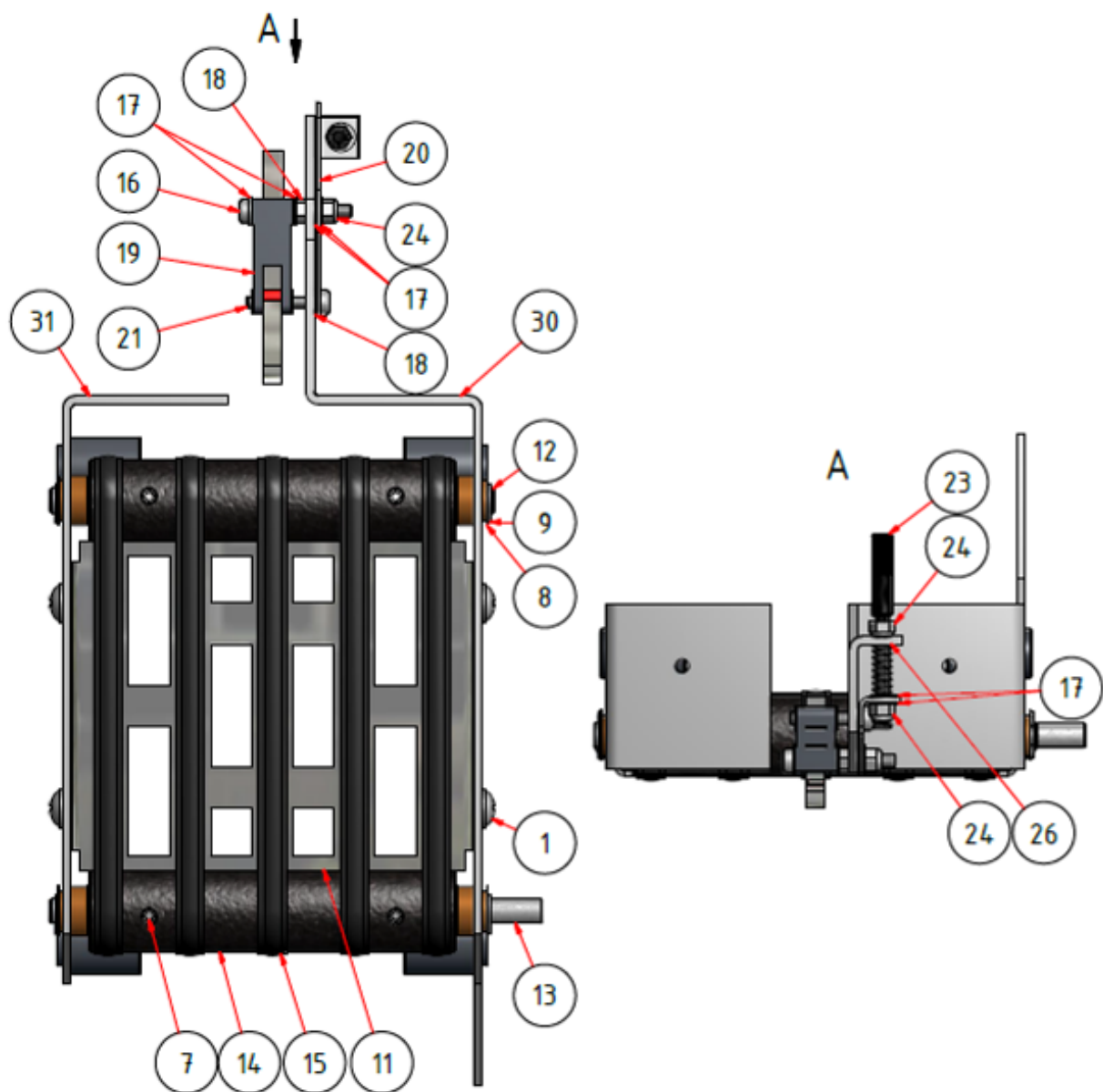


572 59 329 Right side cover incl. display				
Pos.	Pcs	Catalogue Number	Name	
1	1	345 00 165/0	STOP button	
2	1	572 59 328	Right side cover	
3	1	345 30 145/1	Main switch	
4	1	572 59 336	Touch screen	



572 59 246 Left side cover assembled				
Pos.	Pcs	Catalogue Number	Name	
1	1	345 50 215/0	Plug socket	
2	1	572 75 887	Left side cover	
3	2	311 11 384/2	Nut M3	
4	2	309 02 130/2	Countersunk screw M3x8 K ZAP.	
5	1	371 80 018/0	Fuse T4A 5x20mm	

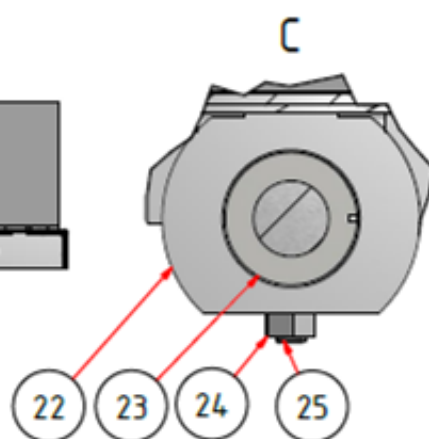
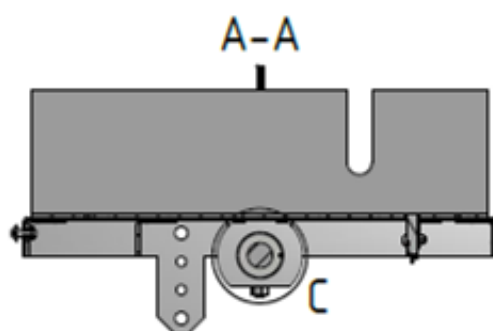
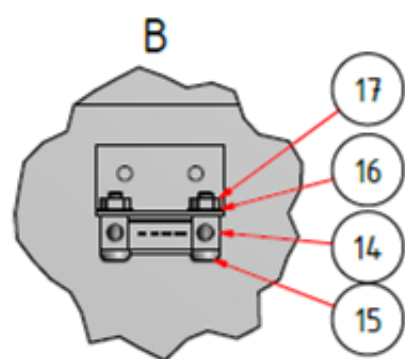
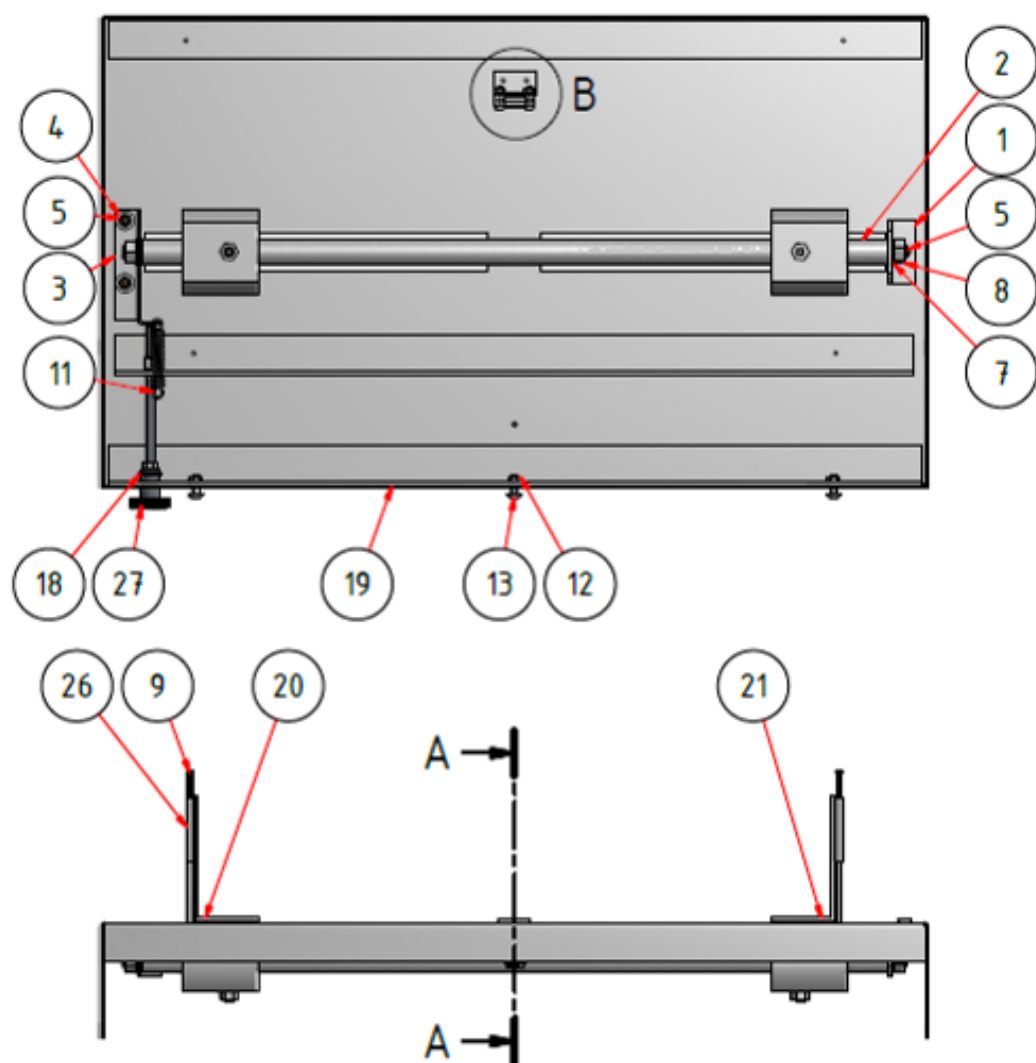




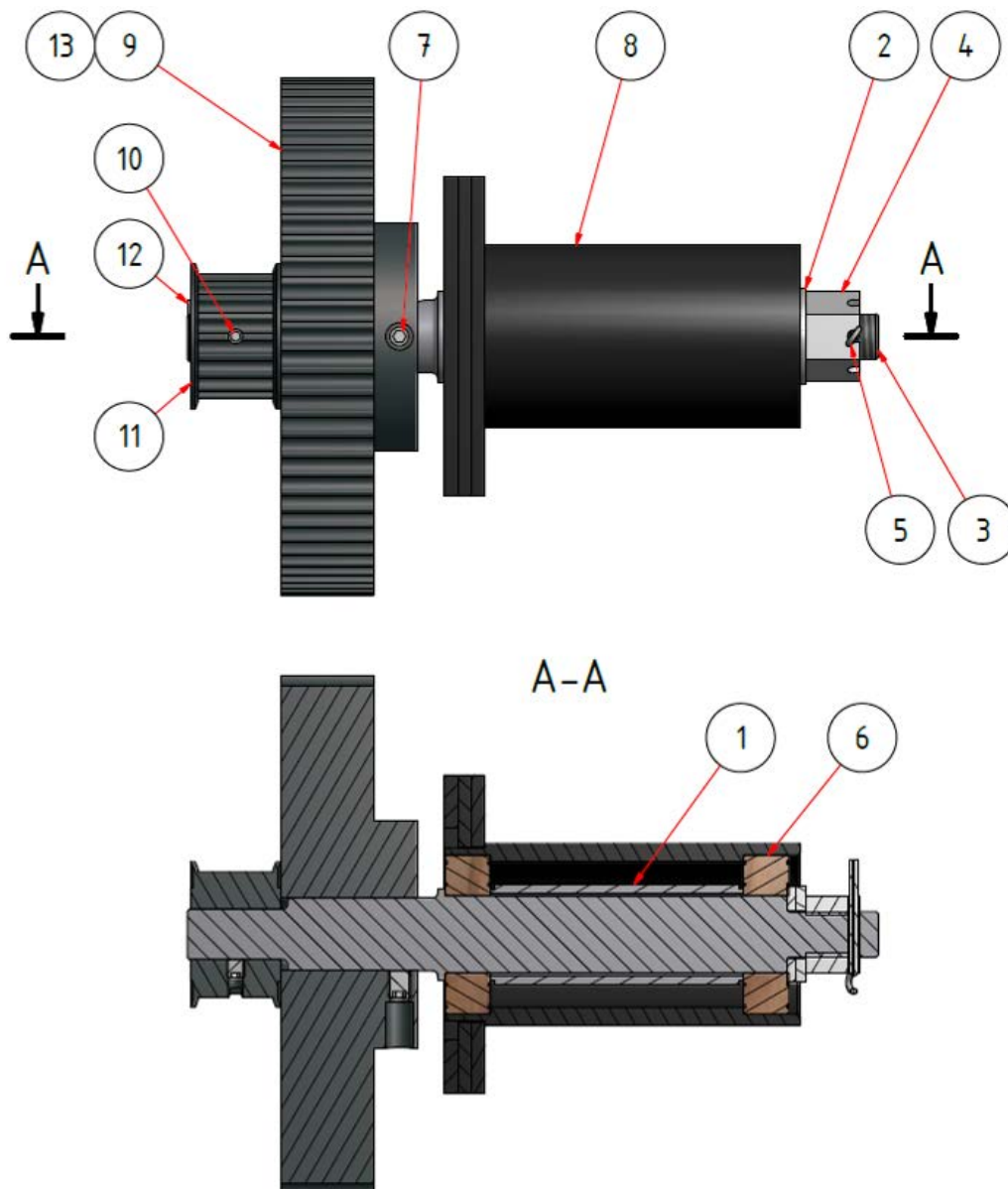
572 59 190 Feeding head

Pos.	Pcs	Catalogue Number	Name	
1	12	309 09 312/2	Screw M4x6 KP	
2	1	572 33 266	Belt pulley diameter 16	
3	1	572 33 267	Belt pulley diameter 25	
4	1	272 01 051/0	Belt	
5	4	309 11 198/2	Screw M3x6 K	
6	2	309 14 299/0	Grub screw M4x4 VS	
7	4	309 05 238/2	Grub screw M4x6 VS	
8	4	200 06 115	Washer 6,1x12x0,2	
9	4	311 42 442/0	Locking washer 5	
10	1	572 75 631	Flange of fan	
11	1	572 75 632	Suction washer	
12	1	572 21 440	Axis of pulley	
13	1	572 21 441	Axis of pulley - driver	

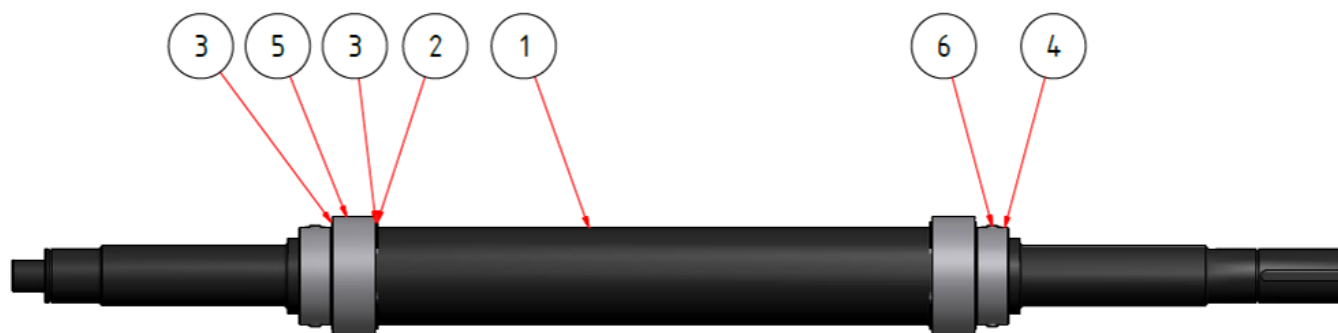
14	2	572 33 244	Belt pulley	
15	5	272 02 060/0	Flat belt	
16	1	309 11 162/2	Screw M3x25 K	
17	6	311 21 406/5	Washer 3,2x7x0,5	
18	2	311 11 384/2	Nut M3	
19	1	572 59 247	Micro switch assembled	
20	1	572 75 875	Connection rod	
21	1	309 11 153/2	Screw M3x18 K	
22	2	572 22 903	Axis	
23	1	572 21 448	Table position regulation screw	
24	3	311 12 651/2	Self-locking nut M3 - low	
25	2	309 05 251/2	Grub screw M3x4 VS	
26	1	315 10 018/0	Spring D=4,9, d=0,5, L=20	
27	2	309 09 400/2	Screw M4x40 KP	
28	6	311 21 412/2	Washer 4,3	
29	1	701 00 005/1	Suction sealing	
30	1	572 59 188	Holder	
31	1	572 59 189	Holder	
32	1	572 59 191	Suction pipes assembled	
33	1	572 59 233	Fan+motor+cabling+socket	



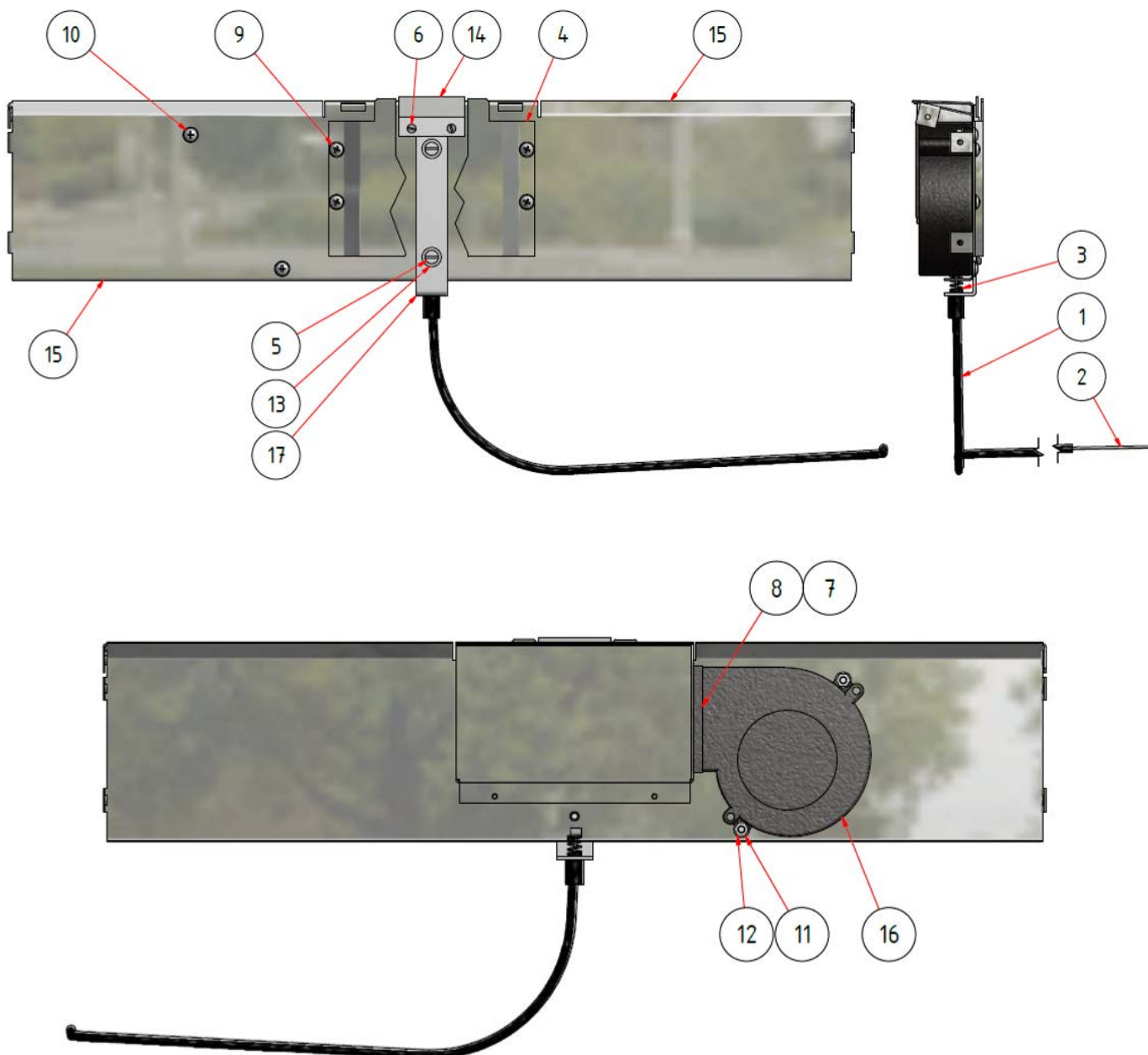
572 59 355 Feeding tray assembled				
Pos.	Pcs	Catalogue Number	Name	
1	1	572 46 716	Holder of axis	
2	1	572 33 225	Axis of T-square	
3	1	572 46 715	Holder of axis	
4	2	311 27 596/5	Washer 4,3x12x1	
5	3	311 12 365/2	Self-locking nut M4 - low	
6	1	309 22 332/2	Screw M4x4x6 DO	
7	2	311 21 409/2	Washer 8,4x16x1,5	
8	2	311 11 379/2	Nut M8	
9	2	572 21 438	Side guide lock	
10	4	309 02 284/2	Screw M4x8 K	
11	1	315 70 173/0	Tension spring	
12	3	311 11 376/2	Nut M4	
13	3	309 09 328/2	Screw M4x12 KP	
14	1	342 00 013 0	Sensor OMRON-EE SY672	
15	2	309 11 207/2	Screw M3x12 K	
16	2	311 21 406/5	Washer 3,2x7x0,5	
17	2	311 11 384/2	Nut M3	
18	1	311 42 443/0	Locking washer 7	
19	1	572 59 330	Weldment – feeding table	
20	1	572 59 171	Side guide ,right	
21	1	572 59 172	Side guide ,left	
22	2	572 33 317	Guidance	
23	2	324 01 062/0	Linear bearing	
24	2	311 11 378/2	Nut M6	
25	2	309 05 308/2	Grub screw M6x12 VS	
26	2	283 00 033/0	Shrink spaghetti insulation L=40	
27	1	572 59 239	Side guides turning screw	



571 49 690 Gear assembled				
Pos.	Pcs	Catalogue Number	Name	
1	1	580 33 002	Distance pipe	
2	2	311 21 415/5	Washer 10,5x21x2	
3	1	571 33 066	Axis of geare	
4	1	311 18 693/2	Slotted nut M10	
5	1	311 00 459/5	Split pin 2x25	
6	2	324 00 036/1	Bearing 6003-2RSH	
7	1	309 05 070/0	Grub screw M5x6 VS	
8	1	571 49 691	Housing	
9	1	571 33 078	Belt pulley HTD 72	
10	1	309 14 299/0	Grub screw M4x4 VS	
11	1	571 33 080	Belt pulley modified 2 18HTD	
12	1	571 21 423	Wedge L=17,5	
13	1	571 21 422	Wedge L=27,5	

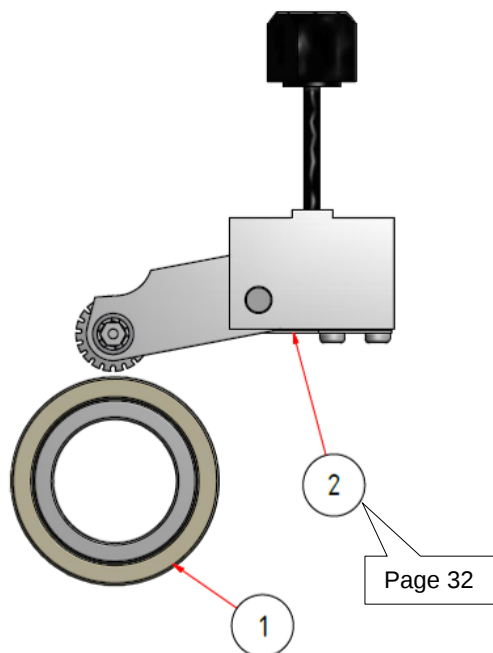


571 49 883 Eccentric shaft assembled				
Pos.	Pcs	Catalogue Number	Name	
1	1	571 33 062	Eccentric shaft	
2	2	571 75 391	Washer 2	
3	4	571 75 289	Washer	
4	2	571 33 112	Safety ring	
5	2	324 00 061/0	Needle bearing NAO 35x55x20	
6	4	309 05 266/0	Grub screw M5x6 VSH	

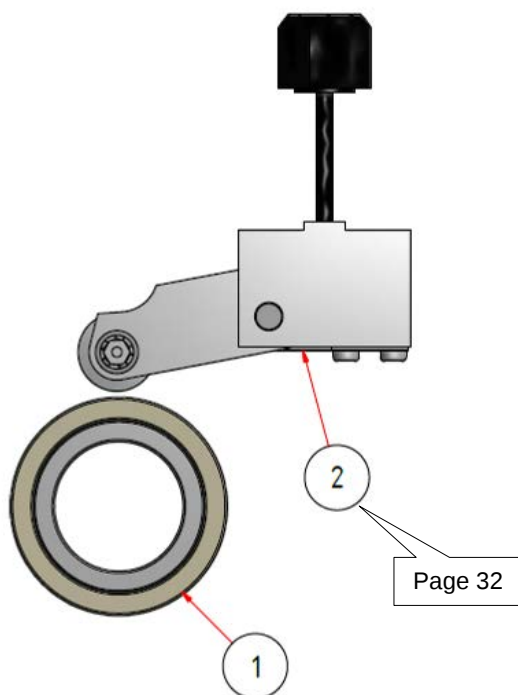


572 59 186 Perpendicular desk assembled				
Pos.	Pcs	Catalogue Number	Name	
1	1	401 00 001/0	Bowden cable 55cm	
2	1	401 00 005/0	Cord	
3	1	315 50 055/0	Spring	
4	1	572 75 614	Face	
5	2	309 22 377/2	Screw M4x2,5x6 DO	
6	2	309 01 268/2	Screw M3x3 D	
7	2	572 48 938	Short sealing	
8	2	572 48 937	Long sealing	
9	4	309 09 312/2	Screw M4x6 KP	
10	2	309 09 328/2	Screw M4x12 KP	
11	2	311 21 412/2	Washer 4,3	
12	2	311 11 376/2	Nut M4	

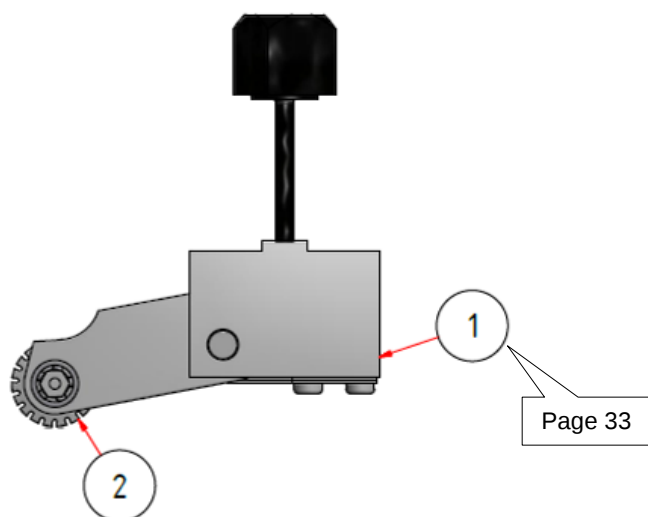
13	2	200 06 115	Washer 6,1x12x0,2	
14	1	572 59 187	Separator assembled	
15	1	572 59 203	Weldment – perpendicular desk	
16	1	572 59 236	Fan modified	
17	1	572 59 240	Holder of separator	



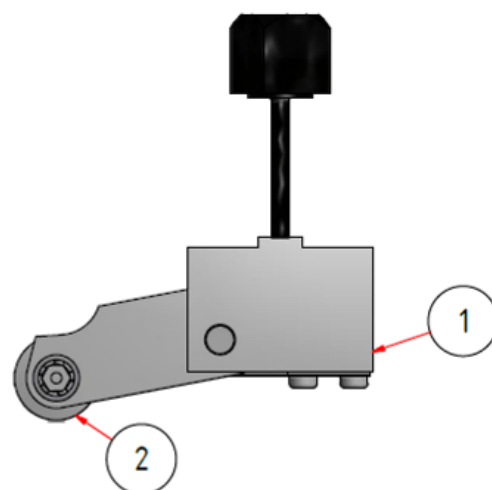
572 59 334 Perforating kit				
Pos.	Pcs	Catalogue Number	Name	
1	1	572 59 229	Iron pulley w/nylon	
2	1	572 59 332	Holder + perf. wheel	



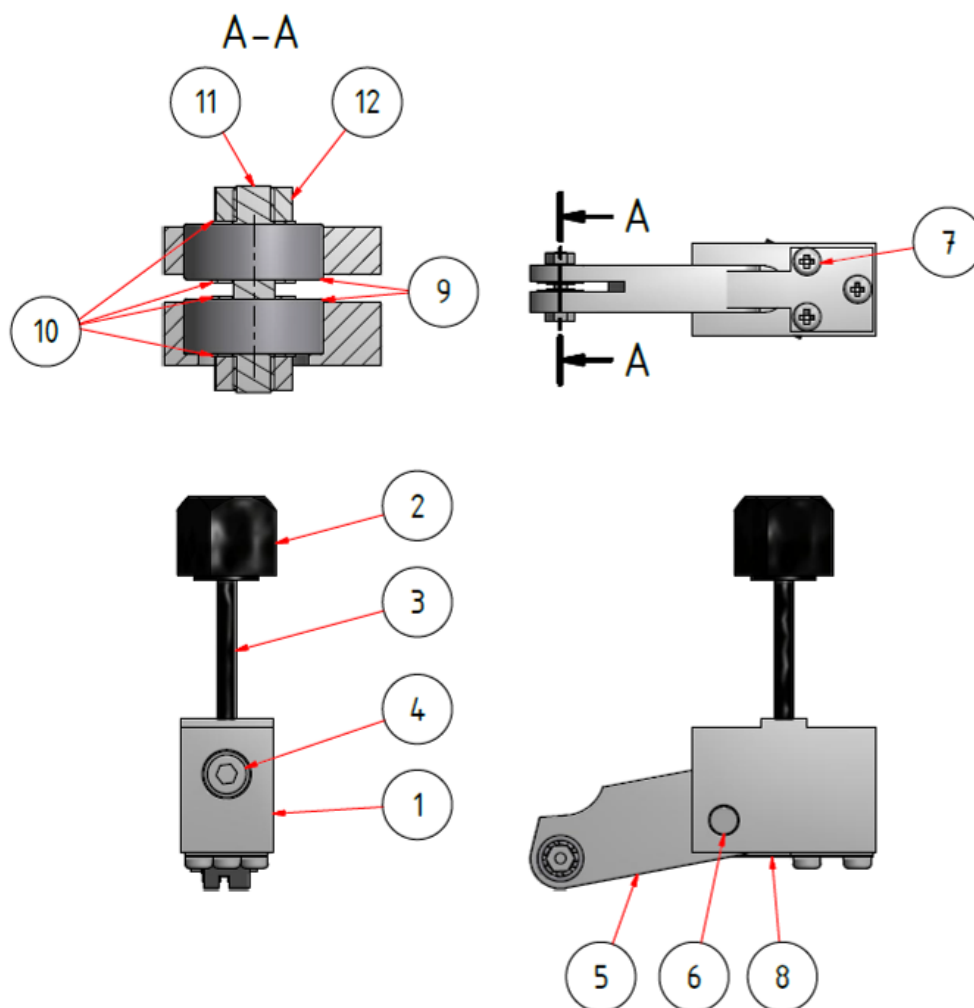
572 59 335 Cutting kit				
Pos.	Pcs	Catalogue Number	Name	
1	1	572 59 229	Iron pulley w/nylon	
2	1	572 59 333	Holder + cutting wheel	



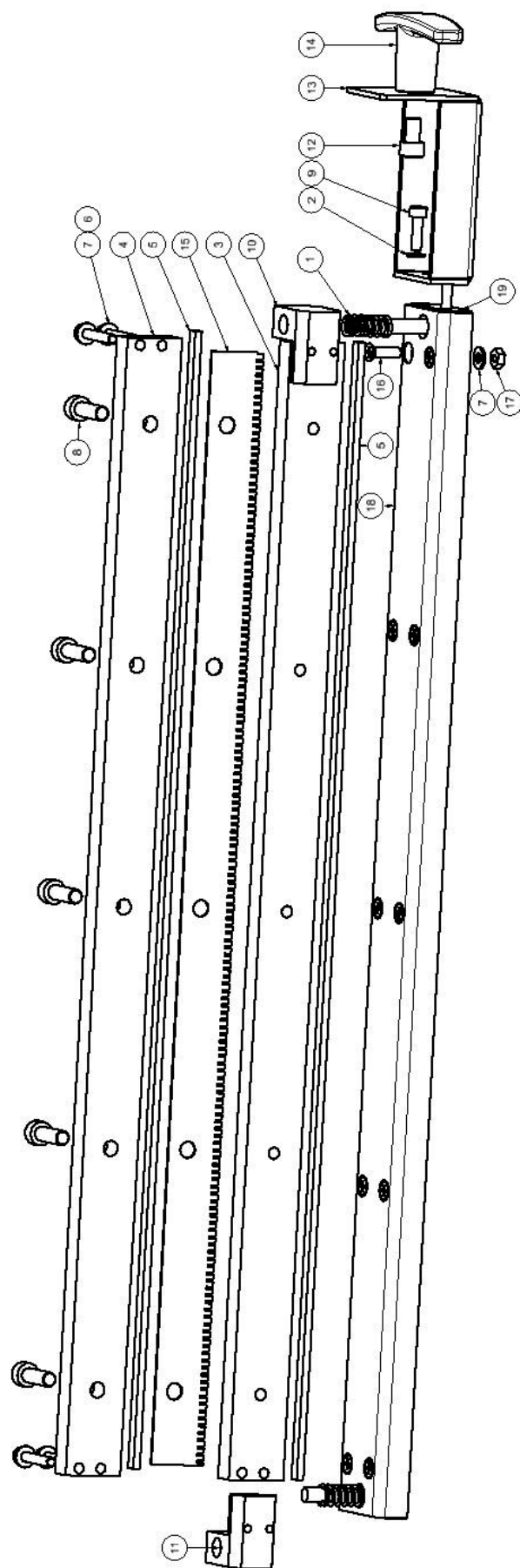
572 59 332 Holder + perf. wheel				
Pos.	Pcs	Catalogue Number	Name	
1	1	572 59 331	Holder	
2	1	572 75 870	Perforating wheel	



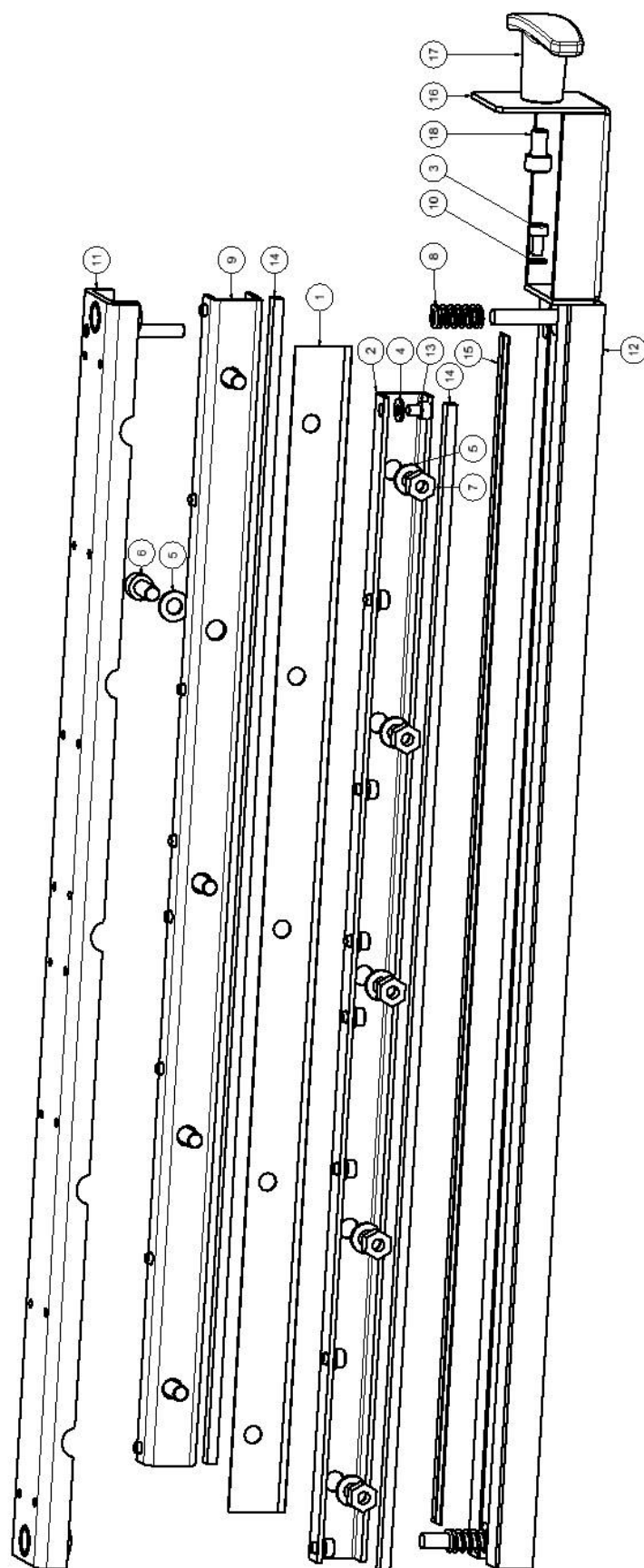
572 59 333 Holder + cutting wheel				
Pos.	Pcs	Catalogue Number	Name	
1	1	572 59 331	Holder	
2	1	572 75 916	Cutting wheel	



572 59 331 Holder				
Pos.	Pcs	Catalogue Number	Name	
1	1	572 33 386	Holder of arm with knife	
2	1	572 33 298	Locking button	
3	1	572 21 451	Rod	
4	1	309 10 270/2	Screw M5x20 VS	
5	1	572 33 385	Arm-holder	
6	1	311 52 698/0	Cylinder stick 6x20	
7	3	309 11 198/2	Screw M3x6 K	
8	2	572 75 615	Spring sheet	
9	2	324 00 030/0	Bearing	
10	4	572 75 923	Washer	
11	1	572 22 923	Pin	
12	2	311 11 384/2	Nut M3	

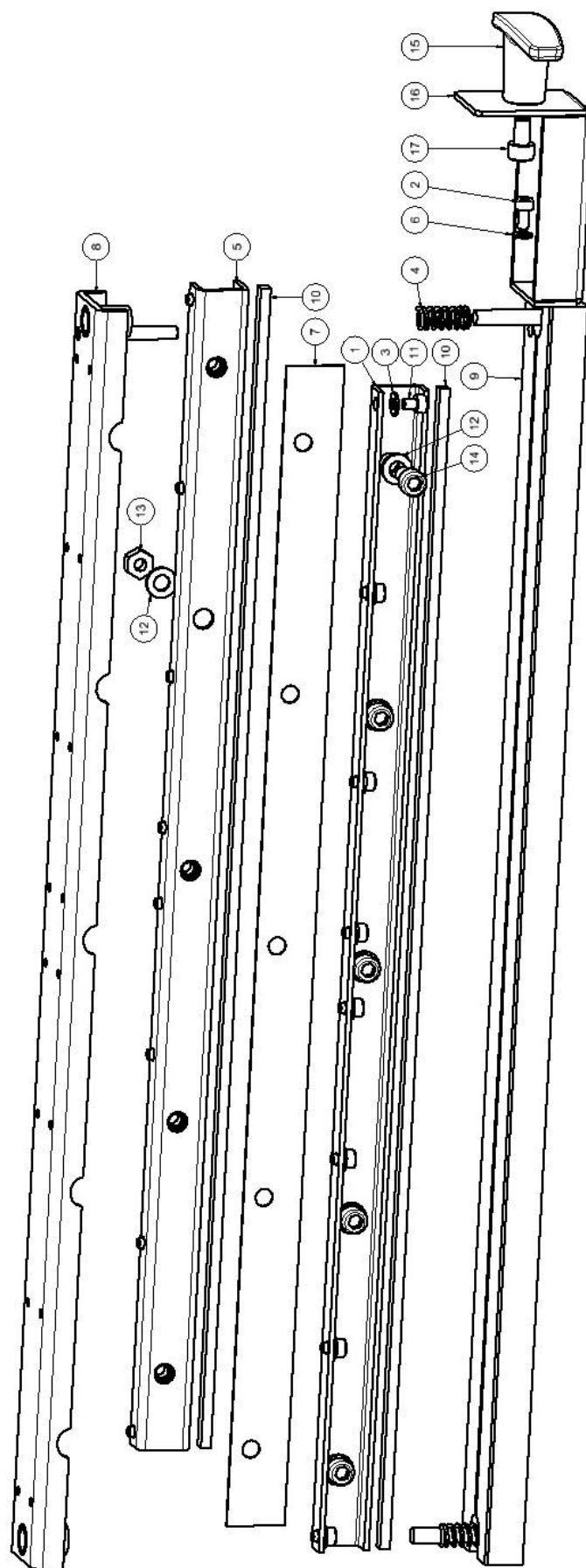


571 70 465 Perforating tool 2:1 ,9 TPI				
Pos.	Pcs	Catalogue Number	Name	
1	2	315 70 181/0	Compression spring	
2	2	311 28 427/0	Spring washer 4	
3	1	571 33 169	Backbone	
4	1	571 33 170	Clamp	
5	2	571 48 725	Stripping rubber	
6	4	309 10 370/2	Screw M4x25 VS	
7	14	311 21 412/2	Washer 4,3	
8	5	309 10 342/2	Screw M6x20 VS	
9	2	309 10 368/2	Screw M4x14 VS	
10	1	571 59 048	Guide arm 1	
11	1	571 59 049	Guide arm 2	
12	1	309 10 150/2	Screw M6x10 VS	
13	1	571 46 519	Handle of tool	
14	1	321 00 043/0	Handle T	
15	1	570 48 211	Perforating knife 2:1	
16	10	309 02 035/2	Screw M4x14 K sunk	
17	10	311 11 376/2	Nut M4	
18	1	571 46 462a	Perforating area	
19	1	571 49 859a	Lower tool assembled	



571 40 467 Creasing tool CITO 1,00 mm				
Pos.	Pcs	Catalogue Number	Name	
1	1	571 48 792	Creasing knife R0,5	
2	1	571 46 281	Side	
3	2	309 10 286/2	Screw M4x8 VS	
4	16	311 21 412/2	Washer 4,3	
5	10	311 21 414/2	Washer 6,4x12x1,5	
6	5	309 10 186/2	Screw M6x14 VS	
7	5	311 11 378/2	Nut M6	
8	2	315 70 181/0	Compression spring	
9	1	571 46 353	Back side	
10	2	311 28 427/0	Spring washer 4	
11	1	571 49 893	Upper part	
12	1	571 59 007	Lower part CITO	
13	16	309 10 390/0	Screw M4x5 VS	
14	2	701 00 006/0	Stripping rubber	
15	1	571 48 784	CITO DYNAMIC 1x0,5x470	
16	1	571 46 519	Handle of tool	
17	1	321 00 043/0	Handle T	
18	1	309 10 150/2	Screw M6x10 VS	

571 40 466 Creasing tool Iron channel 1,9 mm



571 40 466 Creasing tool Iron channel 1,9mm				
Pos.	Pcs	Catalogue Number	Name	
1	1	571 46 281	Side	
2	2	309 10 286/2	Screw M4x8 VS	
3	16	311 21 412/2	Washer 4,3	
4	2	315 70 181/0	Compression spring	
5	1	571 46 353	Back side	
6	2	311 28 427/0	Spring washer 4	
7	1	571 48 762	Creasing knife	
8	1	571 49 893	Upper part	
9	1	571 49 896	Lower part 3	
10	2	701 00 006/0	Stripping rubber	
11	16	309 10 390/0	Screw M4x5 VS	
12	10	311 21 414/2	Washer 6,4x12x1,5	
13	5	311 11 378/2	Nut M6	
14	5	309 10 278/2	Screw M6x12 VS	
15	1	321 00 043/0	Handle T	
16	1	571 46 519	Handle of tool	
17	1	309 10 150/2	Screw M6x10 VS	