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Book Binding Machines & Supplies

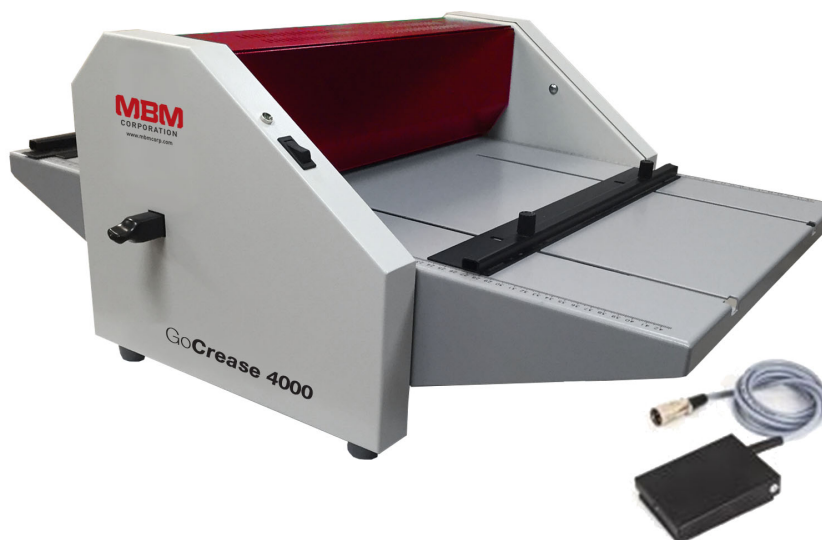
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	Spare Parts Catalogue	Edition no.	6
		Number of pages	12



Creasing and Perforating Machine

GoCrease 4000

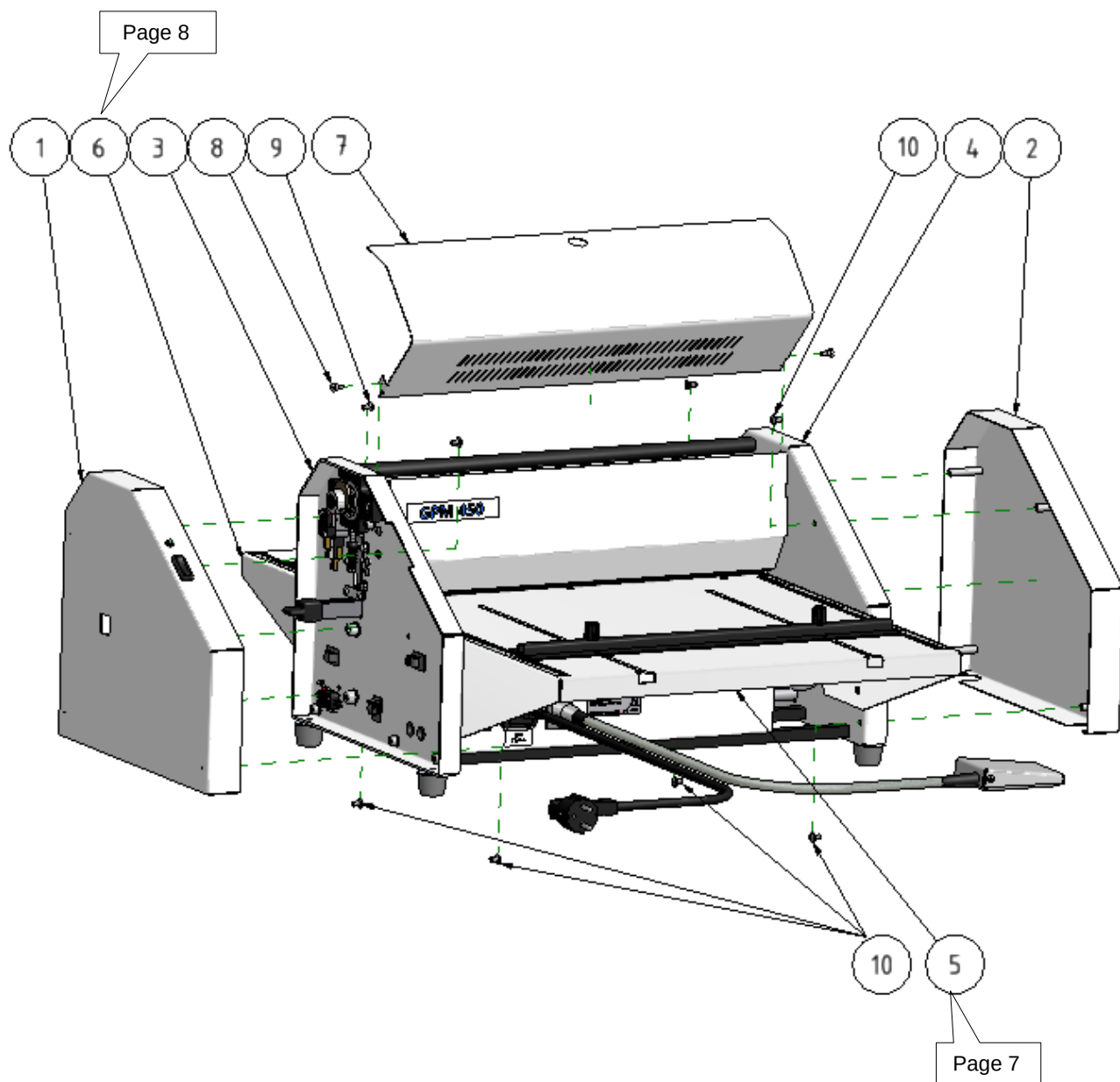
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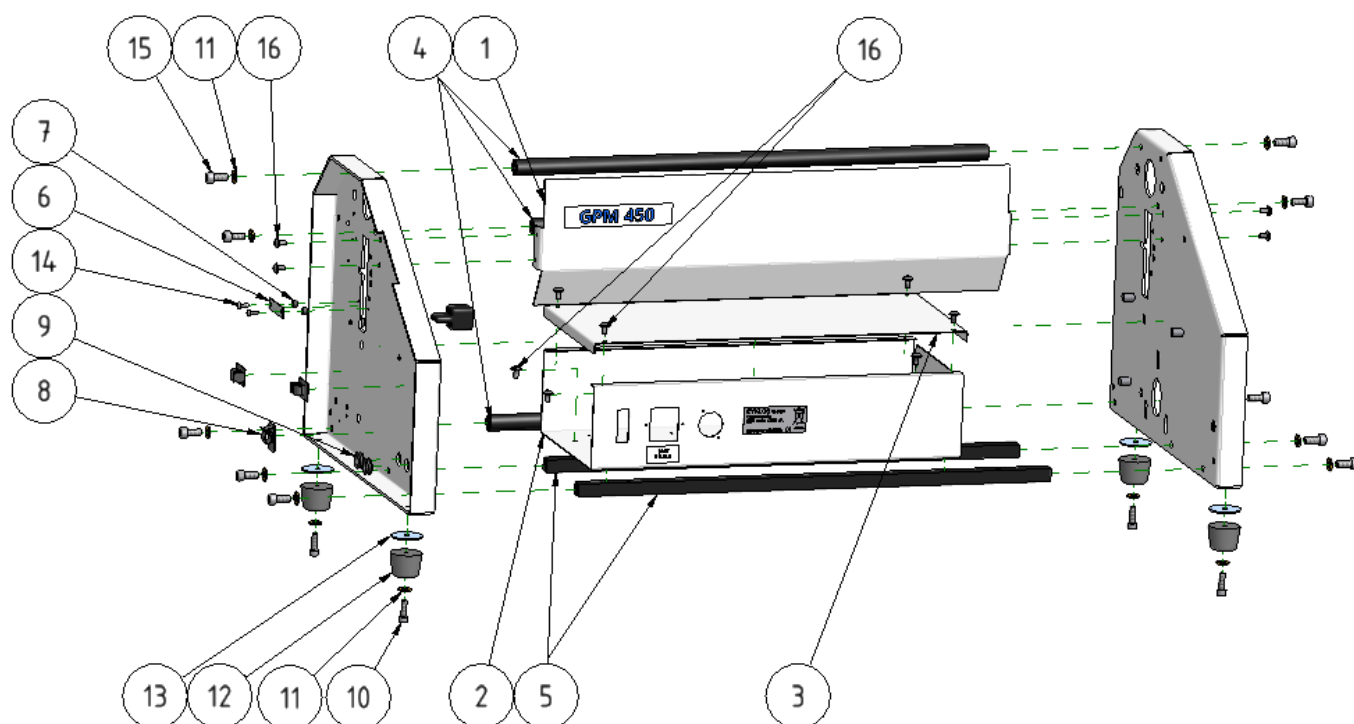
	Made by	Verified by	Approved by
Position	Designer	Senior Designer	Technical Director
Name	Pelikán		Ing. Karel Komárek
Signature			
Date	3.1.2015		

Valid from serial number:

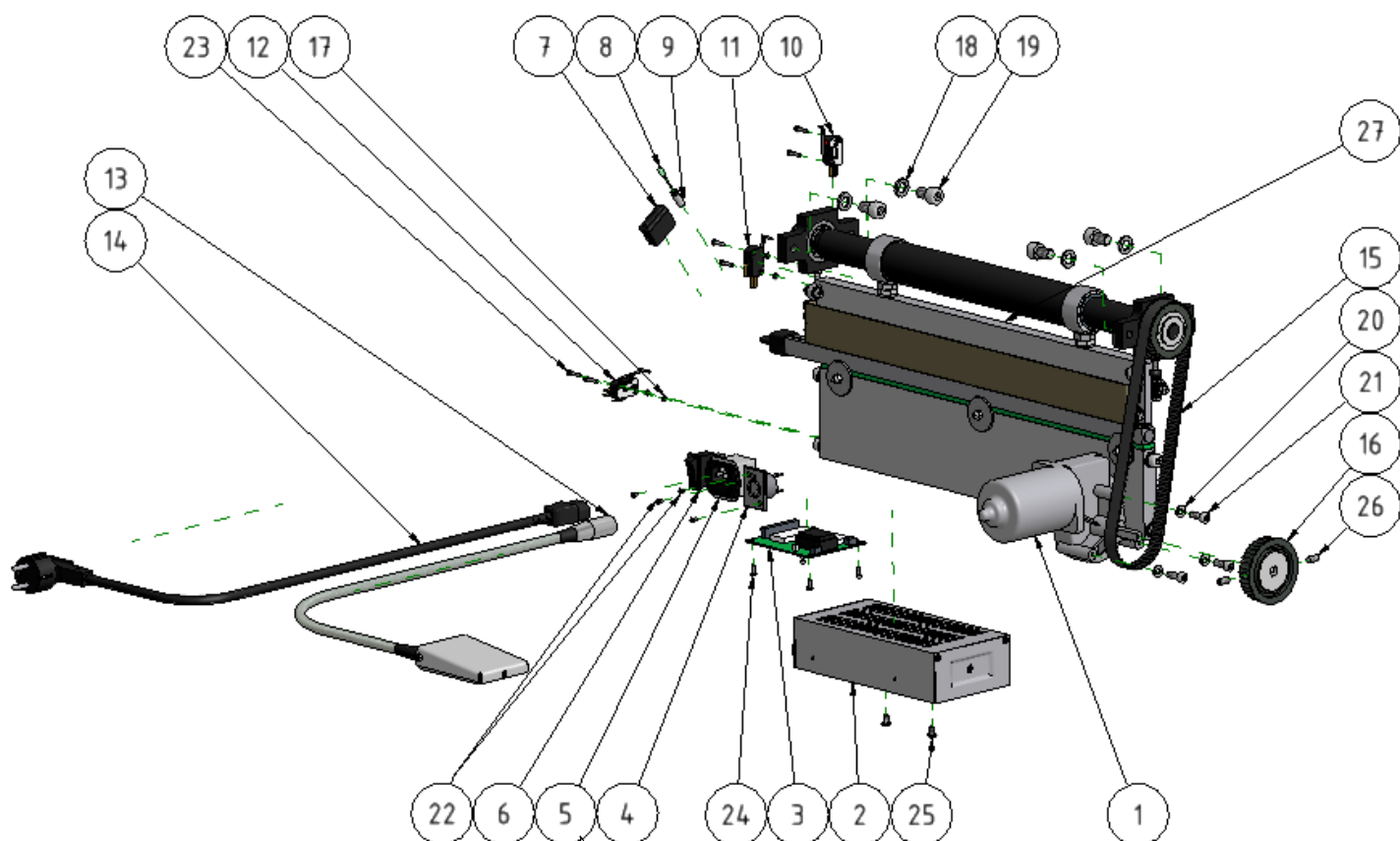
014122517



GoCrease 4000				
Pos.	Pcs	Catalogue Number	Name	
1	1	5560 39 853	Left cover	
2	1	5560 39 854	Right cover	
3	1	5560 39 856	Left Sideboard	
4	1	5560 39 857	Right sideboard	
5	1	Page 7	Front table	
6	1	Page 8	Back table	
7	1	5560 39 873	Hinged cover	
8	2	1309 22 332/2	Screw M4x4x6 DO DIN 923	
9	2	1309 11 155/2	Screw M5x10 K - BN 3333	
10	6	1309 17 260/2	Screw M5x8 KP- BN 4825	



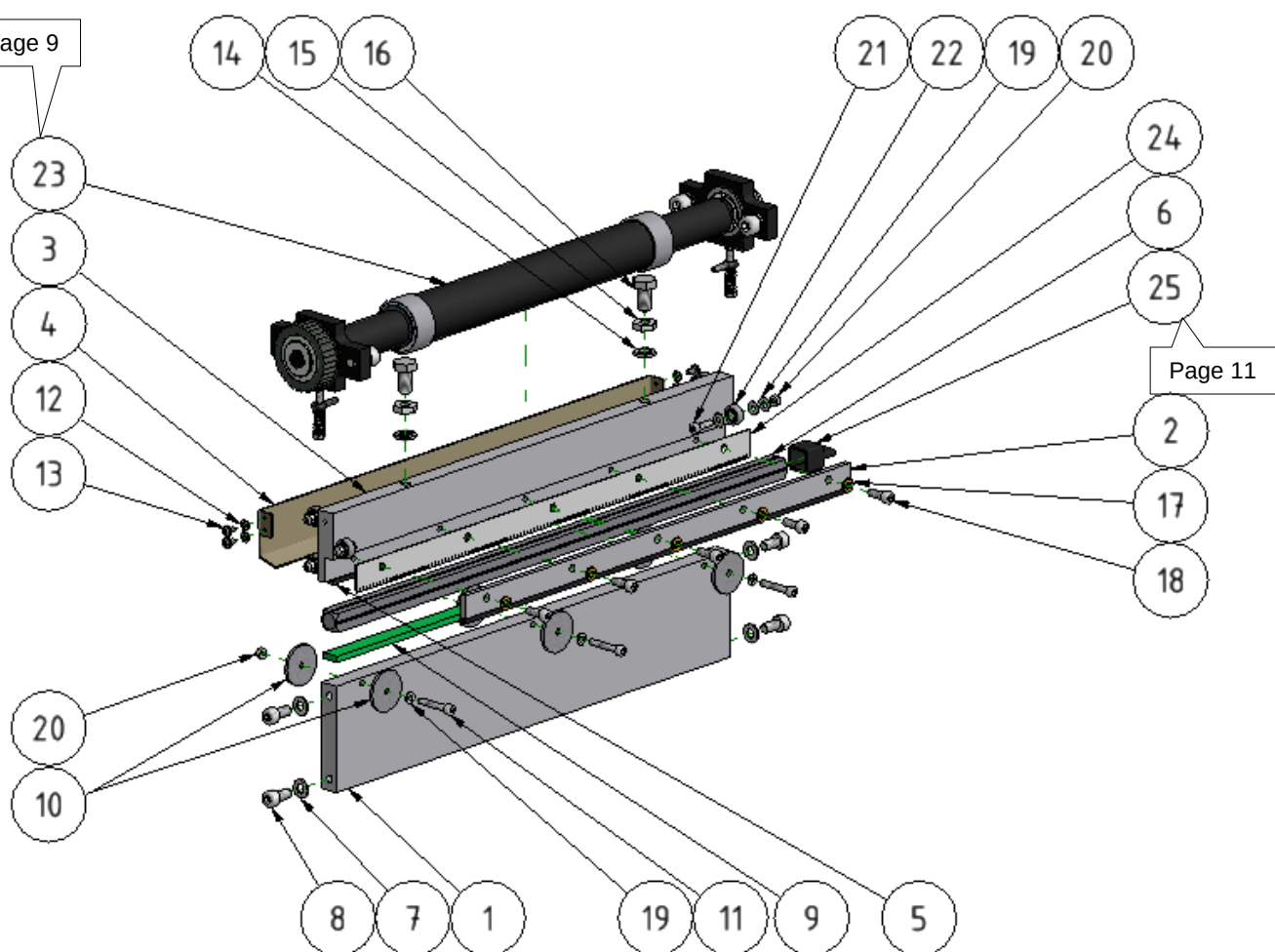
GoCrease 4000- PART 2				
Pos.	Pcs	Catalogue Number	Name	
1	1	5560 36 370	Fixed cover	
2	1	5560 55 390	Cover of power supply	
3	1	5560 55 391	Top of power supply	
4	3	5560 22 639	Fixed axis	
5	2	5560 22 634	Crossbar 4	
6	1	5560 55 575	Stop	
7	2	1321 00 299/0	Column	
8	3	1345 00 239/0	Adhesive fastener AP0810	
9	2	1345 00 249/0	Bushing KDF10	
10	4	1309 10 305/2	Screw M5x16 VS- ČSN 02 1143.52	
11	4	1311 21 414/2	Washer 6,4 DIN 125- 1A	
12	4	1273 00 002/0	Rubber foot	
13	4	1311 29 682/2	Washer 5,3x30x1,5	
14	2	1309 11 264/2	Screw M3x8 K- DIN 7985	
15	10	1309 10 186/2	Screw M6x14 VS- ČSN 02 1143.52	
16	8	1309 09 229/2	Screw M4x8 KP- BN 4825	



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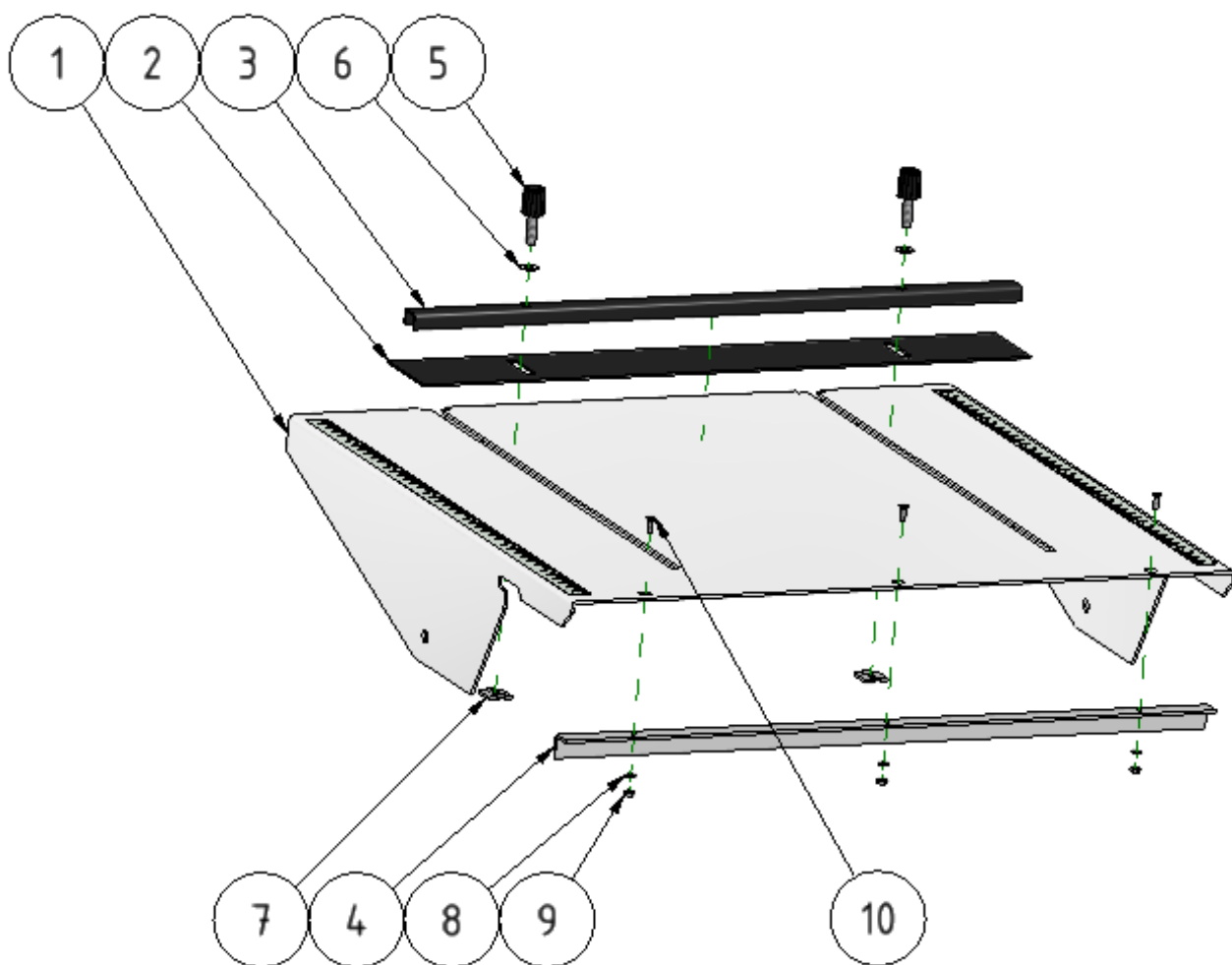
GoCrease 4000- PART 3				
Pos.	Pcs	Catalogue Number	Name	
1	1	5560 48 724	Motor (*1)	
2	1	1344 00 004/0	Power supply SP 200	
3	1	1374 80 022/0	PC Board	
4	1	1345 50 211/0	Outlet of the pedal	
5	1	Page 10	Socket GSI FAS	
6	1	1345 30 145/0	Switch P-C 1510	
7	1	1345 00 146/0	Cradle switch P-C 1501	
8	1	1373 20 011/0	LED	
9	1	1373 20 012/0	LED holder	
10	1	1345 30 149/0	Micro switch P-B180F	
11	1	5230 38 458	Micro switch -modified	
12	1	5220 38 362	Micro switch - modified	
13	1	5560 40 157	Pedal	
14	1	1345 00 226/0	Electric cord 863077/N5-3-2/2	
15	1	1272 00 018/0	Belt HTD 600-5M-15	
16	1	5560 49 905	Belt pulley 4 (teeth=40) (*1)	

17	4	1321 00 191/0	Small washer	
18	4	1311 28 419/2	Washer 10- ČSN 02 1740.05	
19	4	1309 10 334/2	Screw M10x16 VS- ČSN 02 1143.52	
20	3	1311 21 414/2	Washer 6,4 DIN 125-1A	
21	3	1309 04 063/2	Screw M6x20 S (*1)	
22	4	1309 11 175/2	Screw M3x6 K - ČSN 02 1152	
23	6	1309 11 243/2	Screw M3x14 VS- BN 3334	
24	4	1309 11 331/0	Distance column 463794 MOSS	
25	2	1309 09 229/2	Screw M4x8 KP- BN 4825	
26	2	1309 05 308/2	Adjusting screw M6x12 VS- ČSN 02 1187	
27	1	Page 5	Block A	

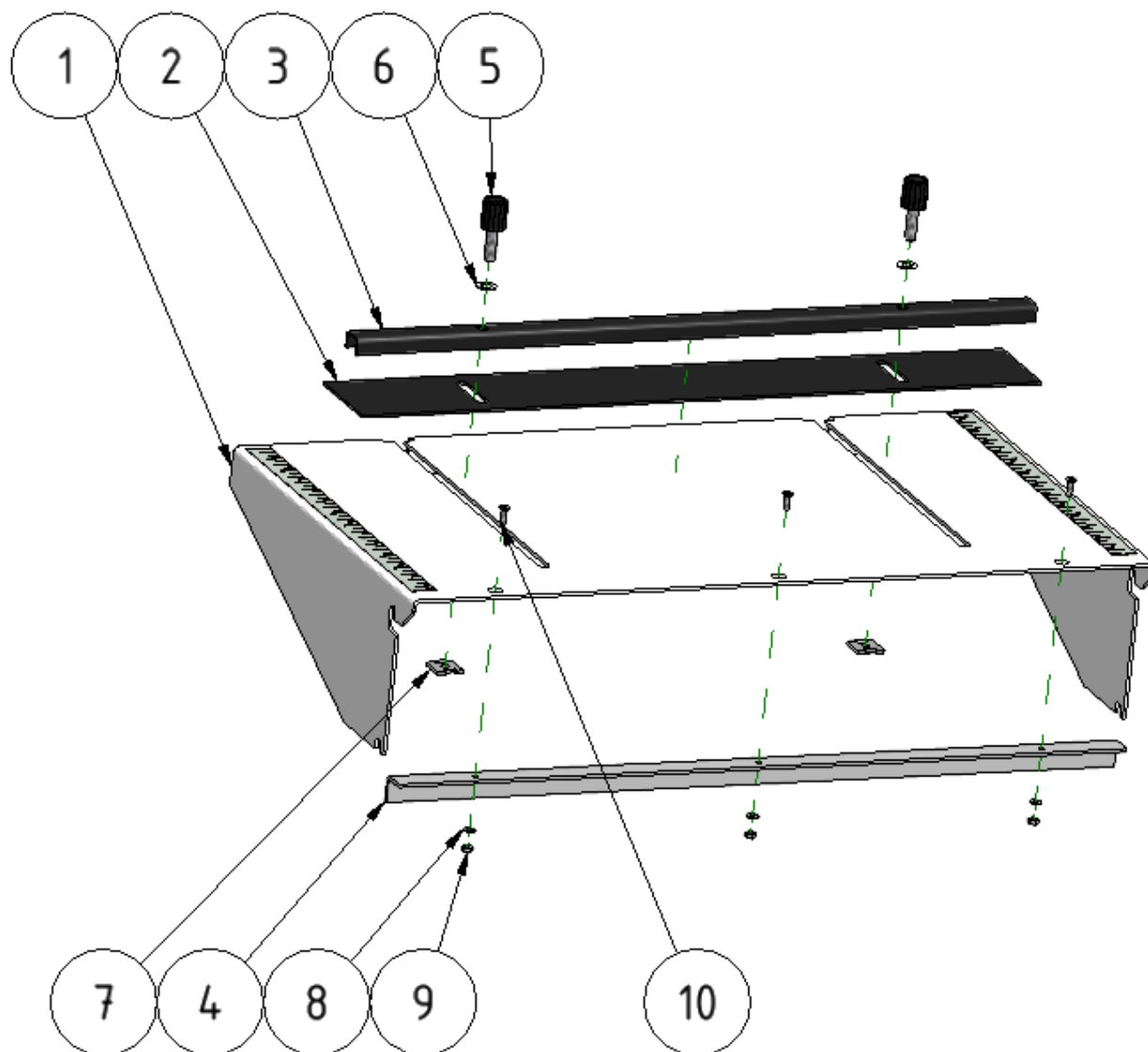


BLOCK A				
Pos.	Pcs	Catalogue Number	Name	
1	1	5560 36 360	Bar	
2	1	5560 36 359	Clamp	
3	1	5560 36 361	Ram	
4	1	5560 36 448	Guidance sheet	
5	2	1701 00 006/0	Self-adhesive moss 4x5x450	
6	1	5570 49 972	Lower creasing-perforating tool - CITO	
7	4	1311 21 409/2	Washer 8,4 DIN 125-1A	
8	4	1309 10 262/2	Screw M8x16 VS- ČSN 02 1143.52	
9	1	1722 00 010/0	Green washer 458x15x5	
10	6	5560 36 400	Washer	
11	3	1309 10 306/0	Screw M5x30 VSO- ČSN 02 1143.52	
12	4	1311 21 412/2	Washer 4,3 DIN 125-1A	
13	4	1309 09 229/2	Screw M4x8 DIN 967	
14	2	1311 28 419/2	Spring washer 10- ČSN 02 1740.05	
15	2	1311 14 672/2	Nut M10x1 DIN 439	
16	2	1309 04 030/2	Screw M10x1x20 S DIN 961	

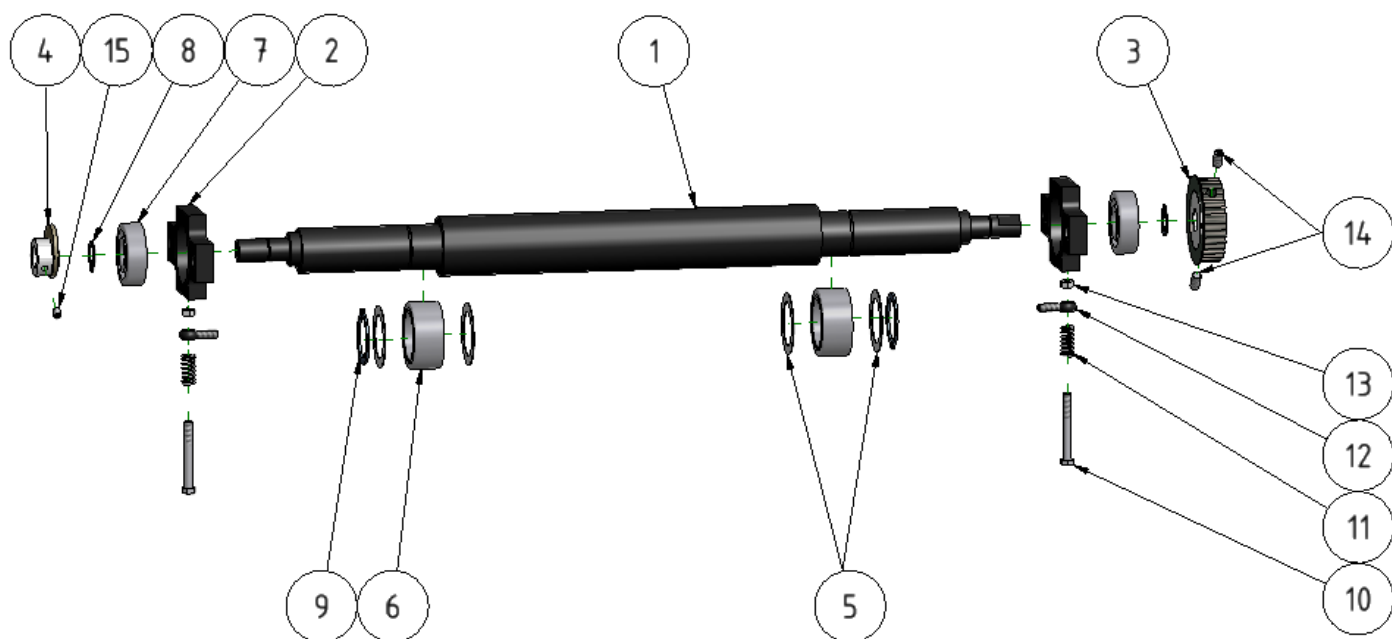
17	5	1311 21 414/2	Washer 6,4 DIN 125-1A	
18	5	1309 10 182/0	Screw M6x16 VS- ČSN 02 1143.52	
19	21	1311 21 407/2	Washer 5,3 DIN 125-1A	
20	9	1311 11 377/2	Nut M5 DIN 934	
21	6	1309 10 305/2	Screw M5x16 VS- ČSN 02 1143.52	
22	6	1324 00 004/0	Single-row ball bearing 625	
23	1	Page 9	Eccentric shaft	
24	1	Page 11	Creasing blade R0,5 / Perforating blade 3:1	
25	1	1321 00 332/0	Covering	



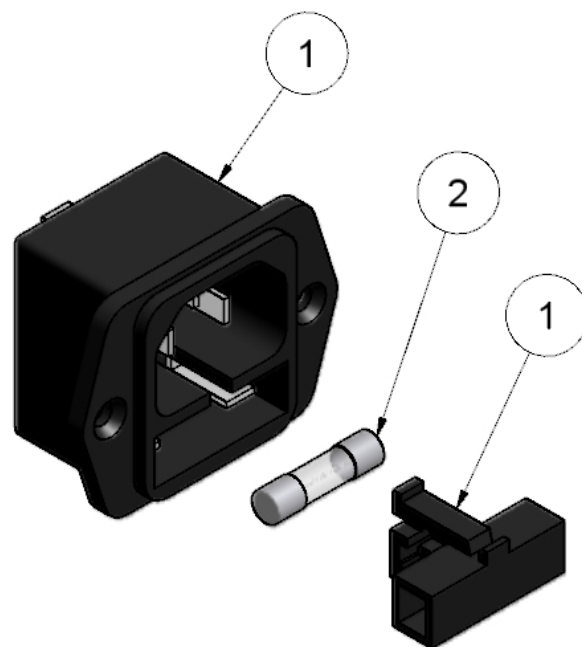
Front table				
Pos.	Pcs	Catalogue Number	Name	
1	1	5560 36 402	Front base	
2	1	5560 36 367	Flat stop	
3	1	5560 36 366	Stop „U“	
4	1	5560 36 405	Square	
5	2	5544 29 697	Set screw	
6	2	5212 28 020	Washer PH	
7	2	5544 26 674	Nut	
8	3	1311 21 406/5	Washer 3,2 DIN 125-1A	
9	3	1311 11 384/2	Nut M3 DIN 934	
10	3	1309 10 319/2	Screw M3x10 VS DIN 9771	



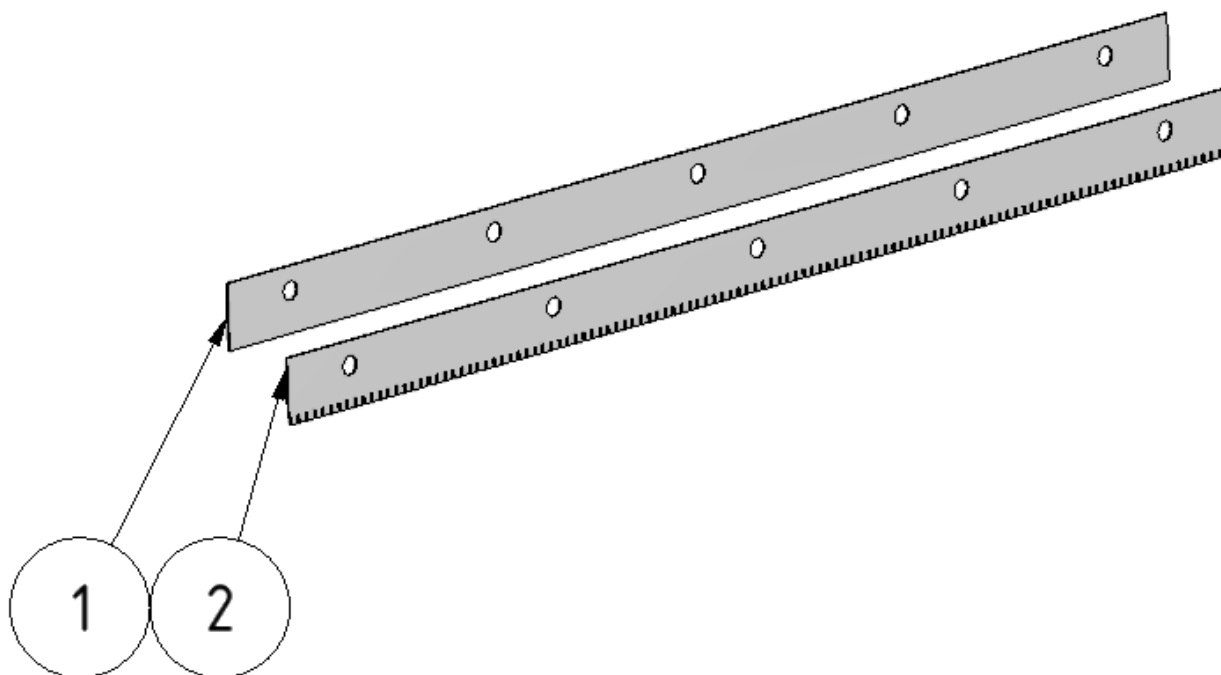
Back table				
Pos.	Pcs	Catalogue Number	Name	
1	1	5560 36 401	Back base	
2	1	5560 36 367	Flat stop	
3	1	5560 36 366	Stop „U“	
4	1	5560 36 405	Square	
5	2	5544 29 697	Set Screw	
6	2	5212 28 020	Washer PH	
7	2	5544 26 674	Nut	
8	3	1311 21 406/5	Washer 3,2 DIN 125-1A	
9	3	1311 11 384/2	Nut M3 DIN 934	
10	3	1309 10 319/2	Screw M3x10 VS DIN 9771	



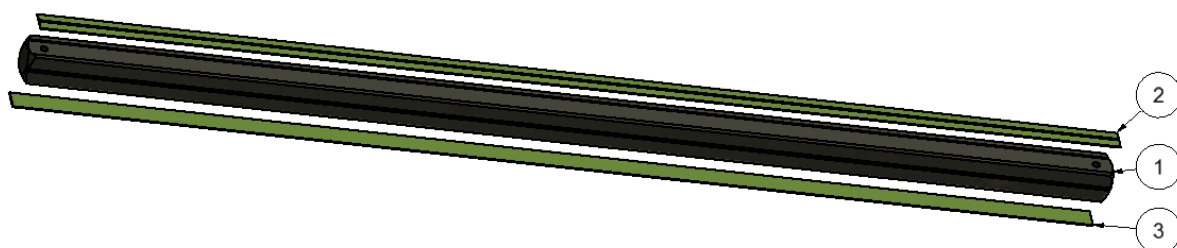
Eccentric shaft				
Pos.	Pcs	Catalogue Number	Name	
1	1	5560 23 585	Eccentric shaft	
2	2	5560 36 358	Bearing bush	
3	1	5560 49 019	Belt pulley 3 (z=36)	
4	1	5560 39 879	Cam	
5	4	1311 21 381/0	Washer 30x42x0,5- BN 748	
6	2	1324 00 053/0	Needle bearing NKI 30/20	
7	2	1324 00 052/0	Single-row ball bearing 6302-2RS	
8	2	1311 43 683/0	Retaining ring 15- ČSN 02 2930	
9	2	1311 43 673/0	Retaining ring 30- ČSN 02 2930	
10	2	1309 04 329/2	Screw M5x45 SO DIN 931	
11	2	1315 70 178/0	Compression Spring	
12	2	5560 48 095	Screw M5x25 - modified	
13	2	1311 11 377/2	Nut M5 DIN 934	
14	2	1309 05 308/2	Adjusting screw M6x12 VS- ČSN 02 1187	
15	1	1309 05 070/0	Adjusting screw M5x6- ČSN 02 1187	



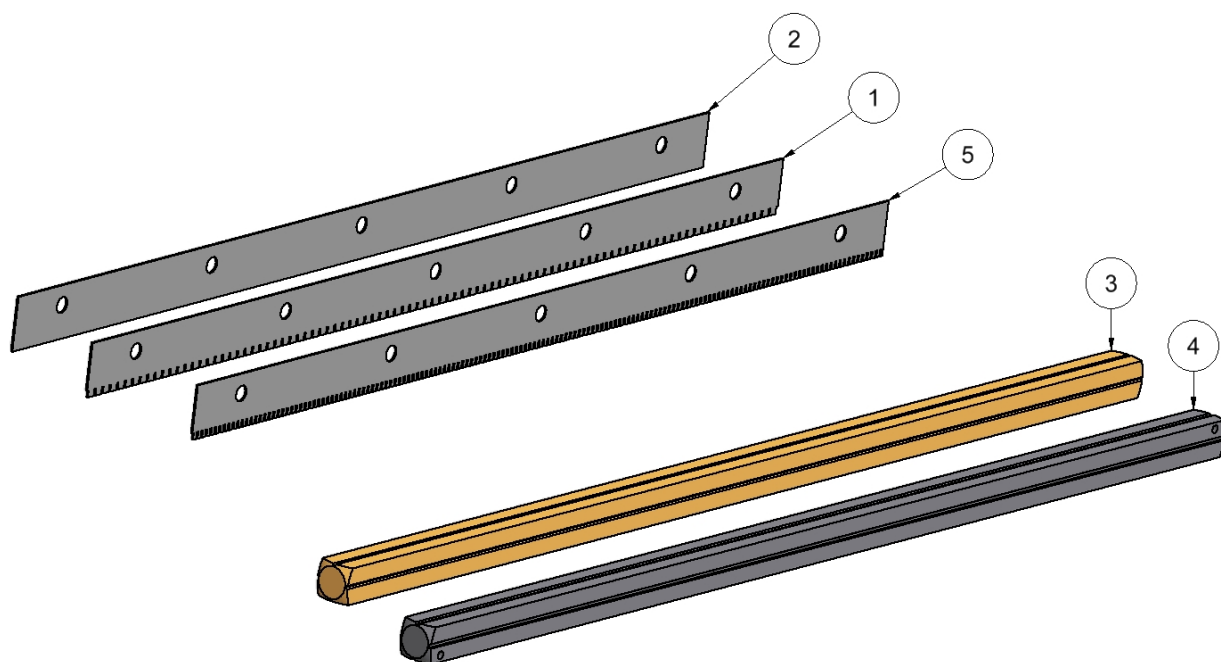
Board socket GSI FAS				
Pos.	Pcs	Catalogue Number	Name	
1	1	1345 50 209/0	Socket	
2	1	1371 80 011/0	Tube fuse 3,15A/250V	



Tools				
Pos.	Pcs	Catalogue Number	Name	
1	1	5570 48 215	Creasing blade R0,5	
2	1	5570 48 088	Perforating blade 3:1	



5570 49 972 Lower creasing-perforating tool CITO – 43,00 €				
Pos.	Pcs	Catalogue Number	Name	
1	1	5570 33 186	Creasing-perforating tool (without CITO channels)	
2	1	5570 48 899	CITO DYNAMIC 1x0,5	
3	1	5570 48 900	CITO DYNAMIC 1,4x0,5	



GoCrease 4000 - extra equipment				
Pos.	Pcs	Catalogue Number	Name	
1	1	5570 48 212	Perforating blade 4:1	
2	1	5560 48 087	Creasing knife R0,7	
3	1	5570 23 975	Lower Creasing tool - shape V/metal channels	
4	1	5570 23 674	Lower creasing-perforating tool/metal channels	
5	1	5570 48 211	Perforating knife 2:1	

Annotation*:

- 1) If you need the creasing motor (catalogue no. 560 48 724 – page no. 4, pos. 2) for machines GoCrease SEMI with serial number 14052319 and lower, it is also necessary to place an order for following spare parts:

3x Screw M6x 20 S (catalogue number 309 01 063/2 – page no. 4, pos. 21)

1x Belt pulley 4 (catalogue number 560 49 905 – page no. 3, pos. 16)

1x Wire pos. 3 from cabling catalogue number 560 39 858 (this wire does not have any catalogue number!)

Reason of this is fact that manufacturer of motors changed dimensions of the motor shaft.

Note: Recommended spare parts are highlighted as **BOLD**.